

			Time Spent
Payloader Rental (operated, PHP/day)	PHP	6,424.00	
Payloader Bucket Capacity (bucket volume x 85% efficiency)		1.50 cu.m	
Payloader Efficiency		85%	
Approximate Screening Time Spent per Cycle (or trip)		1.00 min / cycle	
Approximate Time Spent for Stockpiling / Removal of Waste		0.69 min / cu.m	
Screening Efficiency			
First Screening (for Fine Aggregates)		60%	
Second Screening (for Coarse Aggregates)		30%	
Waste (after second screening)		10%	
Volume of unprocessed materials (ASSUMED)		12.00 cu.m	
FIRST SCREENING (for fine aggregates)			
No. of Loader Cycle		9.41 cycle	
Volume of Fine Aggregate Produced		7.20 cu.m	
Time Spent Screening Unprocessed Material			9.41 min
Time Spent Stockpiling Produced Fine Aggregates			4.97 min
SECOND SCREENING (for coarse aggregates)			
Volume Left After First Screening		4.80 cu.m	
No. of Loader Cycle		3.76 cycle	
Volume of Coarse Aggregate Produced		3.60 cu.m	
Time Spent Screening Unprocessed Material			3.76 min
Time Spent Stockpiling Produced Fine Aggregates			2.48 min
Waste Produced		1.20 cu.m	
No. of Loader Cycle in Removal of Waste		0.94 cycle	
Time Spent for the Removal of Waste			0.65 min
Time Elapsed (combined production time)			21.28 min
		=	0.35 hour
Therefore, Hourly Production of:			
Fine Aggregates			20.30 cu.m / hr
Coarse Aggregates			10.15 cu.m / hr
Daily Production Output			
Fine Aggregates			162.42 cu.m
Coarse Aggregates			81.21 cu.m
Unit Production Cost			
Fine Aggregates	PHP	39.55	per cu.m
Coarse Aggregates	PHP	79.10	per cu.m