



Republic of the Philippines  
DEPARTMENT OF PUBLIC WORKS AND HIGHWAYS  
**OFFICE OF THE SECRETARY**  
Bonifacio Drive, Port Area Manila



097.13 DPWH

01.03.2025

JAN 31 2025

DEPARTMENT ORDER )

No. 22 )

Series of 2025 )

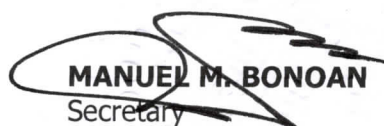
on 2/3/2025

SUBJECT: **Standardization of Materials Testing Forms**

In order to further ensure uniformity and consistency in reporting the test results of samples of construction materials used in various DPWH infrastructure projects and to conform to the ISO 9001:2015 Quality Management System (QMS) requirements of the Department, these Revised Standard Forms are hereby issued to be utilized by all DPWH Implementing Offices in the preparation of Sample Cards, Worksheets, and Official Test Reports. Test reports using the prescribed formats shall be computer-generated.

These standard forms can be downloaded from the DPWH Intranet (<http://dpwhnet>) under Sample Card, Worksheet and Test Report Forms. Attached are the guidelines for filling out Materials Testing Forms to ensure uniformity and consistency.

This Order supersedes Department Order No. 177, Series of 1996 (Standardization of Materials Test Reports) and shall take effect immediately.

  
**MANUEL M. BONOAN**  
Secretary

Department of Public Works and Highways  
Office of the Secretary



WIN5U02101

Encl: (1) Annex: Standardization of Materials Testing Forms  
(2) Guidelines in the Filling-Out of Materials Testing Forms

14.1.3 JDV/AGC

Website: <https://www.dpwh.gov.ph>  
Tel. No(s).: 5304-3000 / (02) 165-02



**DEPARTMENT ORDER NO. 22  
SERIES OF 2025**

**ANNEX**

**STANDARDIZATION OF MATERIALS TESTING FORMS**

<b>Document Title</b>	<b>Document Code</b>
Sample Card	DPWH-QMSP-14-40-Rev00
Test Report for DPWH Project	DPWH-QMSP-14-41-Rev00
Test Report for Research and Informational	DPWH-QMSP-14-42-Rev00
<b>WORKSHEETS FOR SOIL&amp;SOIL AGGREGATES, CONCRETE AND ASPHALT AGGREGATES</b>	
Worksheet for Liquid Limit and Plastic Limit Tests	DPWH-QMSP-14-43-Rev00
Worksheet for Moisture Content	DPWH-QMSP-14-44-Rev00
Worksheet for Shrinkage Limit of Soil	DPWH-QMSP-14-45-Rev00
Worksheet for Moisture Density Relations Test of Soils	DPWH-QMSP-14-46-Rev00
Worksheet for California Bearing Ratio	DPWH-QMSP-14-47-Rev00
Worksheet for Hydrometer Analysis	DPWH-QMSP-14-48-Rev00
Worksheet for Field Density Test	DPWH-QMSP-14-49-Rev00
Worksheet for Specific Gravity of Fine-Grained Soil	DPWH-QMSP-14-50-Rev00
Worksheet for Soundness Test	DPWH-QMSP-14-51-Rev00
Worksheet for Organic Impurities and Mortar Strength Test	DPWH-QMSP-14-52-Rev00
Worksheet for Unit Weight (Fine and Coarse Aggregates)	DPWH-QMSP-14-53-Rev00
Worksheet for Specific Gravity and Absorption of Aggregates	DPWH-QMSP-14-54-Rev00

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**STANDARDIZATION OF MATERIALS TESTING FORMS**

<b>Document Title</b>	<b>Document Code</b>
Worksheet for Sieve Analysis	DPWH-QMSP-14-55-Rev00
Worksheet for Abrasion Test	DPWH-QMSP-14-56-Rev00
<b>WORKSHEETS FOR CEMENT</b>	
Worksheet for Physical Test of Portland Cement - Fineness	DPWH-QMSP-14-57-Rev00
Worksheet for Physical Test of Cement - Normal Consistency, Time of Setting, Autoclave Expansion	DPWH-QMSP-14-58-Rev00
Worksheet for Mortar Strength Test of Cement	DPWH-QMSP-14-59-Rev00
Worksheet for Physical Test of Portland Cement – Air Content	DPWH-QMSP-14-60-Rev00
Worksheet for Specific Gravity of Cement	DPWH-QMSP-14-61-Rev00
Worksheet for Chemical Tests of Cement (by Wet Analysis)	DPWH-QMSP-14-62-Rev00
Worksheet for Chemical Tests of Cement (by XRF Method)	DPWH-QMSP-14-63-Rev00
<b>WORKSHEETS FOR ASPHALTIC MATERIALS</b>	
Worksheet for Testing of Asphalt Cement (Penetration-Graded)	DPWH-QMSP-14-64-Rev00
Worksheet for Testing of Asphalt Cement (Viscosity-Graded)	DPWH-QMSP-14-65-Rev00
Worksheet for Emulsified Asphalt	DPWH-QMSP-14-66-Rev00
Worksheet for Cutback Asphalt	DPWH-QMSP-14-67-Rev00
Worksheet for Concrete Joint Sealer	DPWH-QMSP-14-68-Rev00

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**STANDARDIZATION OF MATERIALS TESTING FORMS**

<b>Document Title</b>	<b>Document Code</b>
Worksheet for Elastomeric Binder (Thormajoint)	DPWH-QMSP-14-69-Rev00
Worksheet for Preformed Expansion Joint Filler	DPWH-QMSP-14-70-Rev00
Worksheet for Polymer Modified Bitumen (PMB)	DPWH-QMSP-14-71-Rev00
Worksheet for Hot Mix Asphalt	DPWH-QMSP-14-72-Rev00
Worksheet for Cold Mix Asphalt	DPWH-QMSP-14-73-Rev00
Worksheet for Bituminous Concrete Core	DPWH-QMSP-14-74-Rev00
<b>WORKSHEETS FOR MISCELLANEOUS MATERIALS</b>	
Worksheet for Flat Latex Paint	DPWH-QMSP-14-75-Rev00
Worksheet for Semi-Gloss Latex Paint	DPWH-QMSP-14-76-Rev00
Worksheet for Gloss Latex Paint	DPWH-QMSP-14-77-Rev00
Worksheet for Enamel Paint	DPWH-QMSP-14-78-Rev00
Worksheet for Semi-Gloss Enamel Paint	DPWH-QMSP-14-79-Rev00
Worksheet for Flat-Wall Enamel Paint	DPWH-QMSP-14-80-Rev00
Worksheet for Epoxy Enamel Paint	DPWH-QMSP-14-81-Rev00
Worksheet for Alkyd-Based Semi-Gloss Enamel Paint	DPWH-QMSP-14-82-Rev00
Worksheet for Alkyd-Based Gloss Enamel Paint	DPWH-QMSP-14-83-Rev00

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**STANDARDIZATION OF MATERIALS TESTING FORMS**

<b>Document Title</b>	<b>Document Code</b>
Worksheet for Alkyd-Based Flat-Wall Enamel Paint	DPWH-QMSP-14-84-Rev00
Worksheet for Alkyd-Based Metal Primer	DPWH-QMSP-14-85-Rev00
Worksheet for Epoxy Metal Primer	DPWH-QMSP-14-86-Rev00
Worksheet for Water-Based Gloss Roof Paint	DPWH-QMSP-14-87-Rev00
Worksheet for Elastomeric Wall Coating	DPWH-QMSP-14-88-Rev00
Worksheet for Thermoplastic Traffic Paints (White and Yellow)	DPWH-QMSP-14-89-Rev00
Worksheet for Reflectorized Traffic Paints	DPWH-QMSP-14-90-Rev00
Worksheet for Galvanized Sheet	DPWH-QMSP-14-91-Rev00
Worksheet for Galvanized Iron Pipe	DPWH-QMSP-14-92-Rev00
Worksheet for Guard Rail	DPWH-QMSP-14-93-Rev00
Worksheet for Gabion & Mattress	DPWH-QMSP-14-94-Rev00
Worksheet for Tie Wire	DPWH-QMSP-14-95-Rev00
Worksheet for High Tensile Wire	DPWH-QMSP-14-96-Rev00
Worksheet for Wire Mesh	DPWH-QMSP-14-97-Rev00
Worksheet for Wire Rope	DPWH-QMSP-14-98-Rev00
Worksheet for Spike Plate	DPWH-QMSP-14-99-Rev00

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**STANDARDIZATION OF MATERIALS TESTING FORMS**

<b>Document Title</b>	<b>Document Code</b>
Worksheet for Anchor Nail	DPWH-QMSP-14-100-Rev00
Worksheet for Reinforcing Steel Bars	DPWH-QMSP-14-101-Rev00
Worksheet for Phosphorus Content Determination of Steel Bars	DPWH-QMSP-14-102-Rev00
Worksheet for Phosphorus Content Determination of Steel Bars (by Spectrometer)	DPWH-QMSP-14-103-Rev00
Worksheet for Miscellaneous Steel Products	DPWH-QMSP-14-104-Rev00
Worksheet for Concrete Masonry Unit	DPWH-QMSP-14-105-Rev00
Worksheet for Concrete Pipe	DPWH-QMSP-14-106-Rev00
Worksheet for Compressive Strength Test	DPWH-QMSP-14-107-Rev00
Worksheet for Flexural Strength Test	DPWH-QMSP-14-108-Rev00
Worksheet for Concrete Core Thickness Determination	DPWH-QMSP-14-109-Rev00
Worksheet on Water for Concreting	DPWH-QMSP-14-110-Rev00
Worksheet for Curing Compound	DPWH-QMSP-14-111-Rev00
Worksheet for Mineral Filler	DPWH-QMSP-14-112-Rev00
Worksheet for Hydrated Lime	DPWH-QMSP-14-113-Rev00
Worksheet for Fly Ash	DPWH-QMSP-14-114-Rev00
Worksheet for Reflective Sheeting	DPWH-QMSP-14-115-Rev00

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**STANDARDIZATION OF MATERIALS TESTING FORMS**

<b>Document Title</b>	<b>Document Code</b>
Worksheet for Ceramic and Glass Tiles	DPWH-QMSP-14-116-Rev00
Worksheet for Geotextiles	DPWH-QMSP-14-117-Rev00
Worksheet for Seven Wire Strand	DPWH-QMSP-14-118-Rev00
Worksheet for Carbon Fiber Sheet/Plate	DPWH-QMSP-14-119-Rev00
Worksheet for Hydraulic Cement Grout	DPWH-QMSP-14-120-Rev00
Worksheet for Erosion Mat	DPWH-QMSP-14-121-Rev00
Worksheet for Epoxy Resin	DPWH-QMSP-14-122-Rev00
Worksheet for Shotcrete	DPWH-QMSP-14-123-Rev00
Worksheet for Pigments - Integrally Colored Concrete	DPWH-QMSP-14-124-Rev00
Worksheet for Tensile Strength of Plastics	DPWH-QMSP-14-125-Rev00
Worksheet for Flexural Strength of Plastics	DPWH-QMSP-14-126-Rev00
Worksheet for Accelerated Weathering	DPWH-QMSP-14-127-Rev00

## **GUIDELINES IN THE FILLING-OUT OF MATERIALS TESTING FORMS**

### **SAMPLE CARD**

1. The DPWH Project Materials-In-Charge or Contractor's/Supplier's Authorized Representative shall legibly, completely and accurately accomplish the Project Information, Sample Information and Test Information fields of the Sample Card and both of them shall affix their signature together with the date of their signing.
2. The QAHD/QAS Chief shall check/review the information, provided by the DPWH Project Materials-In-Charge or Contractor's/Supplier's Authorized Representative as to completeness and accuracy,
3. Sample Cards shall be neat, clean and without any crossed-out or voided portion therein. If there are corrections therein made by the QAHD/QAS Chief. The same shall be returned to the DPWH Project Material-In-Charge for correction or replacement.
4. Should there be no longer corrections on the sample card, the QAHD/QAS Chief shall affix his signature together with the date of signing in the space provided. Thereafter, he shall recommend for the approval of the sample cars to the Head of Office.
5. Sample cards to be approved by the Head of Office shall be signed and the date of signing shall also be indicated.

### **WORK SHEET**

1. The Laboratory Technician/Engineer shall immediately record (handwritten) in the corresponding/prescribed worksheet the raw data obtained from the tests conducted he shall affix his signature and the date of his signing in the space provided therein.
2. The Laboratory Technician shall compute the results from the recorded raw data.
3. The Laboratory Engineer shall review the computed results together with the date of his signing.
4. The Materials Testing Unit Head shall review the worksheet and shall affix his signature and the date of his signing in the space provided. If there are corrections, the same shall be returned to the Laboratory Engineer for corrections.
5. Should there no longer be corrections, the worksheet shall be submitted to the QAHD/QAS Chief for the preparation of Test Report.

### **TEST REPORT**

1. The designated personnel shall assign serial Laboratory Report Number on the Test Report.
2. The Laboratory In-Charge shall prepare draft of the Test Report by filling out the Test Report information which can be obtained from the Sample Card, filling out the kind of tests conducted (1<sup>st</sup> column), the date when the tests were conducted (2<sup>nd</sup> column), the test methods used (3<sup>rd</sup> column) the specification requirements (4<sup>th</sup> column) and the consolidated test results (5<sup>th</sup> column) obtained from the Work Sheets.
3. The Registered Chemist shall certify the Test Report if chemical tests are involved by affixing his signature together with the date of signing.
4. The Materials Testing Unit Head shall evaluate the Test Report. It shall be neat, clean and without any crossed-out or voided portion therein. If there are corrections made by the



Materials Testing Unit Head, the Test Report shall be returned to the Laboratory-In-Charge for correction.

5. Should there be no longer corrections on the Test Report, the Materials Testing Unit Head shall affix his signature together with the date of signing.
6. The QAHD/QAS Chief shall review the Test Report, if there are corrections, the same shall be returned to the Laboratory-In-Charge for correction.
7. Should there be no longer corrections on the Test Report, the QAHD/QAS Chief shall affix his signature together with the date of signing.
8. The Head of Office shall affix his signature together with the date of signing to signify attestation of the Test Report.

Department of Public Works and Highways  
**(OFFICE)**

Construction Materials Testing  
**SAMPLE CARD**

REQUESTING ENTITY INFORMATION:	
<b>To be filled out by Project DPWH / Contractor's Materials Engineer</b>  <b><u>For DPWH/other Government Project:</u></b> Project Name : _____ _____ Contract I.D. : _____ Implementing Office : _____ Contractor : _____ Supplier : _____ Bill Charge To : _____ Address : _____ _____ TIN : _____ Contact No/s. : _____	<b>To be filled out by Authorized Representative</b>  <b><u>For Informational/Research:</u></b> Company/ Requesting Entity: _____ _____ Supplier : _____ _____ Bill Charge To : _____ Address : _____ _____ TIN : _____ Contact No/s. : _____
<b>SAMPLE INFORMATION:</b> Kind of Material : _____ Brand : _____ Sample Identification : _____ Sampled at/ Address : _____ Manufacturer/ Address : _____ Manufacturing Date : _____ Original Source : _____ Type/Grade/Class : _____ Quantity Represented : _____ Batch Identification No. : _____	
<b>TEST INFORMATION:</b> Test Desired : _____ Proposed Use : _____ Governing Spec's. : _____ Sampled by : _____ _____ (DPWH Materials-In-Charge and Supplier's/Contractor's Authorized Representative) (Signature) _____ (Office) (Date) Submitted by : _____ _____ (DPWH Materials-In-Charge and Supplier's/Contractor's Authorized Representative) (Signature) _____ (Office) (Date) Remarks : _____	
<b>To be filled out by Head of Materials Testing Section/Unit.</b>	
Received by/Date : _____ OR No./Amount/Date : _____ Target Date of Release : _____ Lab. No. : _____ Checked by/Date : _____ Date (OR is presented): _____	

Recommending Approval by:

Approved by:

\_\_\_\_\_  
(Head of Laboratory)

\_\_\_\_\_  
(Head of Office)

Lab. No. and OR No. : \_\_\_\_\_  
Target Date of Release : \_\_\_\_\_  
Contact No/s. : \_\_\_\_\_ (Office's Contact Nos.)  
Note: You will be notified accordingly should there be a delay in the release of test report

\_\_\_\_\_  
(Head of Laboratory)  
(Office)

## TEST REPORT FOR DPWH PROJECT

Lab. Report No. : \_\_\_\_\_

\_\_\_\_\_  
Issued Date**TEST REPORT ON** \_\_\_\_\_

Name of the Laboratory :  
 Address of the Laboratory :  
 Project Name/ID/Contract :  
 Implementing Office :  
 Kind of Material/s :  
 Sample Identification :  
 Type/Grade/Class :  
 Quantity Represented :  
 Original Source :  
 Sampled at/Address :  
 Manufactured by :  
 Brand :  
 Supplier/Address :  
 Contractor/Address :  
 Proposed Use :  
 Governing Specification :  
 Sampled by :  
 Submitted by :

(DPWH Materials-In-Charge and Contractor's Authorized) (Office) (Date Sampled)  
 (DPWH Materials-In-Charge and Contractor's Authorized) (Office) (Date Received)

Lab. No. : \_\_\_\_\_ (Paid under OR # \_\_\_\_\_)

TESTS	@ Temp., °C / % RH (applicable for Cement samples)	DATE TESTED	TEST METHOD	REQUIREMENTS	RESULTS

**REMARKS:**

- The results relate only to the sample tested.
- 

<b>Tested by:</b>  <b>Chemical Test/s Certified by:</b> _____ Chemist PRC Lic. No.: _____	<b>Checked by:</b>  QAHD / QAS Chief
<b>Evaluated by:</b>  Head of Materials Testing Section/Unit	<b>ATTESTED :</b>  Head of Office

## TEST REPORT FOR RESEARCH AND INFORMATIONAL

Lab. Report No. : \_\_\_\_\_

\_\_\_\_\_  
Issued Date**TEST REPORT ON**

Name of the Laboratory :  
 Address of the Laboratory :  
 Company Name :  
 Kind of Material/s :  
 Sample Identification :  
 Type/Grade/Class :  
 Original Source :  
 Sampled at/Address :  
 Brand :  
 Manufactured by/Address :  
 Manufacturing Date :  
 Batch Identification No. :  
 Supplier/Address :  
 Proposed Use :  
 Governing Spec's :  
 Sampled by :  
 Submitted by :

: (Name and Designation) (Office Address/Contact No.) (Date Sampled)  
 : (Name and Designation) (Office Address/Contact No.) (Date Sampled)

Lab. No. : \_\_\_\_\_ (Paid under OR # \_\_\_\_\_)

TESTS	@ Temp., °C / % RH	DATE TESTED	TEST METHOD	REQUIREMENTS	RESULTS
<b>REMARKS:</b> 1. The results relate only to the sample tested. 2.					
<b>Tested by:</b>   <b>Chemical Test/s Certified by:</b> _____ <div style="text-align: center;">Chemist PRC Lic. No.: _____</div>			<b>Checked by:</b>   <div style="text-align: center;">QAHD / QAS Chief</div>		
<b>Evaluated by:</b>   <div style="text-align: center;">Head of Materials Testing Section/Unit</div>			<b>ATTESTED :</b>   <div style="text-align: center;">Head of Office</div>		

## WORKSHEET FOR LIQUID LIMIT AND PLASTIC LIMIT TESTS

### AASHTO T89 & T90

Laboratory No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Determination Number

Container Number

Container @ Wet Soil, g.

Container @ Dry Soil, g.

Moisture Loss, g.

Container, g.

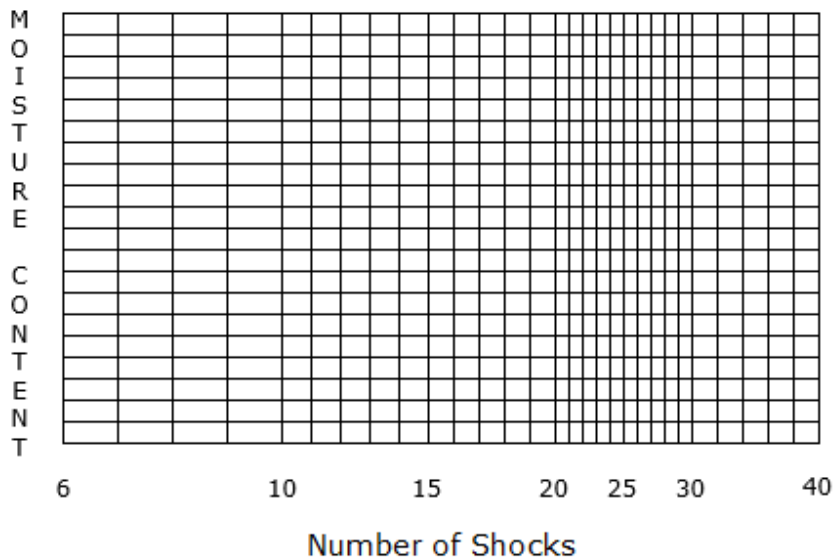
Dry Soil, g.

Moisture Content, %

Number of Blows

LIQUID LIMIT			PLASTIC LIMIT	
1 (25-35)	2 (20-30)	3 (15-25)	1	2

FLOW CURVE



1. Liquid Limit \_\_\_\_\_
2. Plastic Limit \_\_\_\_\_
3. Plasticity Index, [(1)-(2)] \_\_\_\_\_

SIEVE ANALYSIS	
No. 10	
No. 40	
No. 200	

4. Group Index, GI \_\_\_\_\_
5. Soil Classification \_\_\_\_\_

SIEVE ANALYSIS	
No. 10	
No. 40	
No. 200	

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR MOISTURE CONTENT**  
AASHTO T265

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

1. Container + Wet soil, g = \_\_\_\_\_

2. Container + Oven-dried soil, g = \_\_\_\_\_

3. Water, g (1) – (2) = \_\_\_\_\_

4. Container, g = \_\_\_\_\_

5. Dry soil, (2) – (4), g = \_\_\_\_\_

6. Moisture Content, %  
(3/5) x 100 = \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR SHRINKAGE LIMIT OF SOIL**  
AASHTO T92

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

1. Can + wet soil pat, g	_____	_____
2. Can + dry soil pat, g	_____	_____
3. Moisture loss, g	_____	_____
4. Can, g	_____	_____
5. Dry soil pat, g, "V <sub>o</sub> "	_____	_____
6. Moisture content, %, "M"	_____	_____
7. Can filled with mercury, g	_____	_____
8. Mercury, g	_____	_____
9. Unit wt. of mercury, g/cm <sup>3</sup>	_____	13.6
10. Volume of wet soil pat, cm <sup>3</sup> , V	_____	_____
11. Container + displaced mercury, g	_____	_____
12. Container, g	_____	_____
13. Displaced mercury, g	_____	_____
14. Volume of dry soil pat, cm <sup>3</sup> , "V <sub>c</sub> "	_____	_____
15. Shrinkage limit, S. L.	_____	_____

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR MOISTURE DENSITY RELATIONS TEST OF SOILS**  
AASHTO T99 & T180

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Trial Number		1	2	3	4	5
Total Water added in ml						
Mass in g	Mold					
	Mold + wet soil					
	Wet soil					
WET DENSITY, kg/m <sup>3</sup>						
Container						
Container + wet soil						
Mass in g	Container + dry soil					
	Water					
	Dry Soil					
MOISTURE CONTENT, %						
DRY DENSITY, kg/m <sup>3</sup>						

Method Used :      ( )    ( )    ( )    ( )  
                              A        B        C        D

Rammer	:	2.5 ( )	4.5 ( )
Number of Layers	:	3 ( )	5 ( )
No. of Blows/Layer	:	25 ( )	56 ( )
Volume of Mold, m <sup>3</sup>	:	0.000943 ( )	0.002125 ( )
Maximum Dry Density (MDD), kg/m <sup>3</sup>	:		
Optimum Moisture Content (OMC), %	:		

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

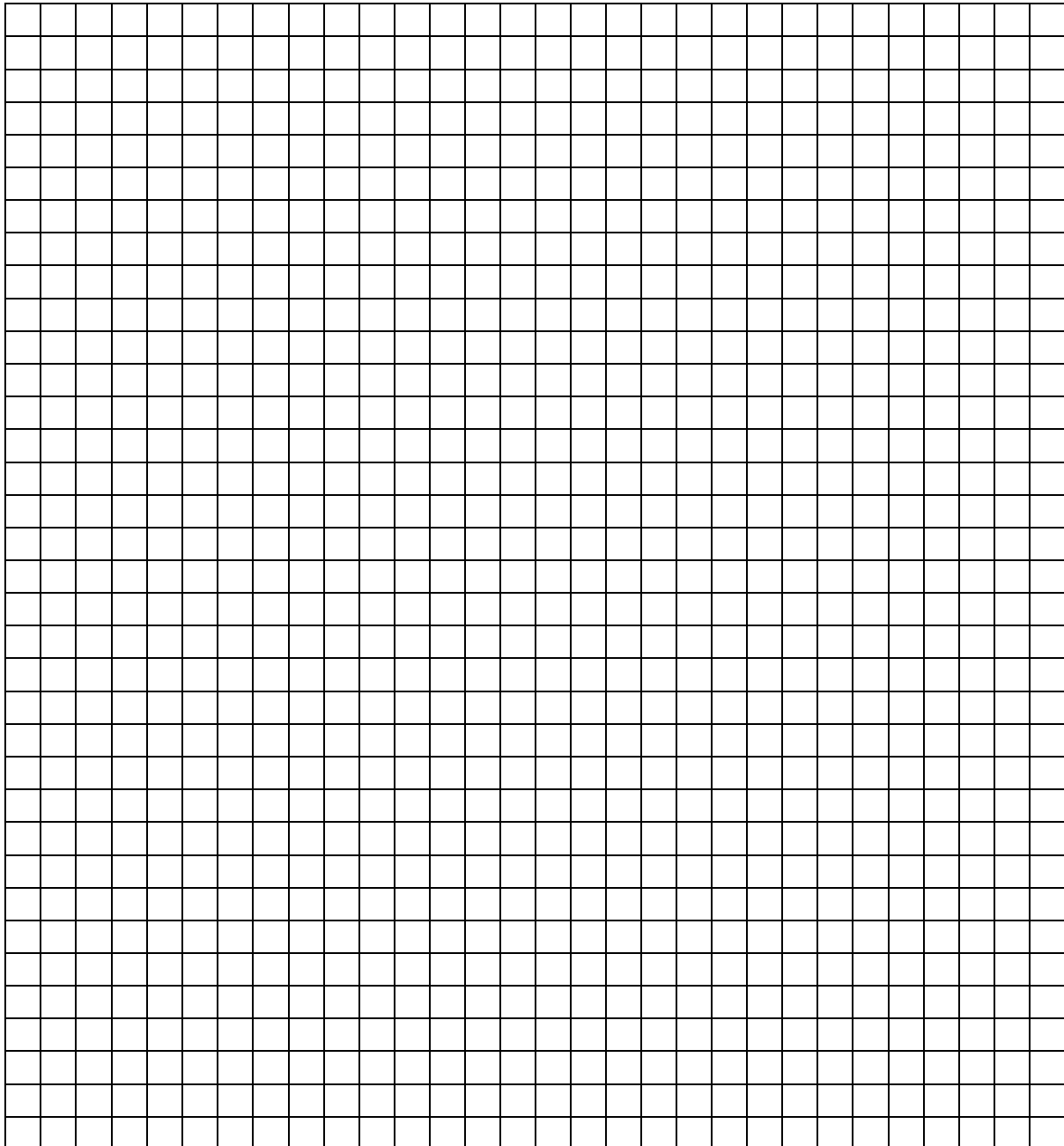


**WORKSHEET FOR MOISTURE DENSITY RELATIONS TEST OF SOILS**  
AASHTO T99 & T180

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

D  
R  
Y  
  
D  
E  
N  
S  
I  
T  
Y  
  
kg/m<sup>3</sup>



MOISTURE CONTENT, %

# WORKSHEET FOR CALIFORNIA BEARING RATIO

## AASHTO T193

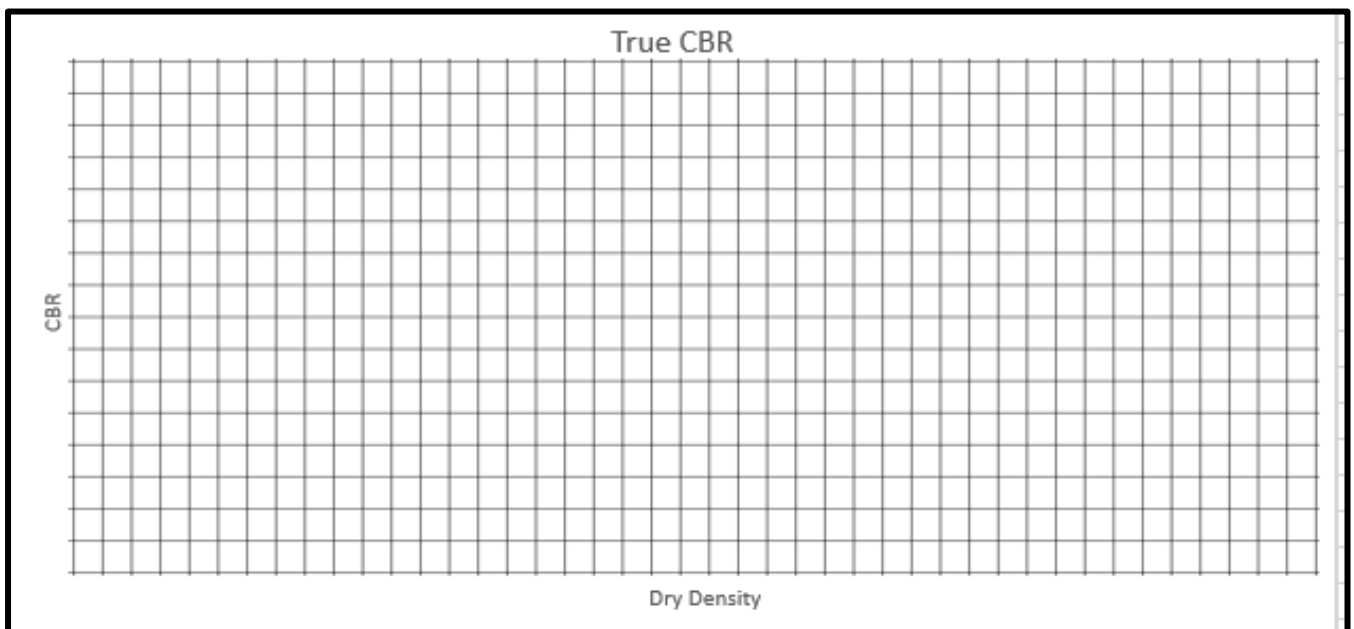
Lab. No.	:												
Sample Identification	:												
Kind of Material	:												
<b>PREPARATION OF SPECIMENS</b>													
<i>Moisture Content Determination</i>						<i>Density Determination</i>							
Number of Shocks		10		30		65			10		30		65
Test Sample Identification							Weight of Mold, g						
Weight of Can, g							Weight of Mold + Sample, g						
Wet Sample + Can, g							Weight of Sample, g						
Oven Dry Sample + Can, g							Wet Unit Weight, kg/cu.m						
Water Loss, g							Dry Unit Weight, kg/cu.m						
Moisture Content, %							Note :Allowable variation from optimum is plus or minus 0.5%. If variation exceeds allowable, discard specimen and mold another to meet requirements.						
Average MC, %													
MC after penetration, %													

<b>SOAKED COMPACTED VALUES</b>															
<i>Volume of Mold</i>															
<i>Penetration, mm</i>	<i>No. of Shocks</i>		10 Shocks				<i>Penetration, mm</i>	<i>No. of Shocks</i>		30 Shocks					
	<i>Date &amp; Time</i>		<i>Molded</i>			<i>Date &amp; Time</i>		<i>Molded</i>							
			<i>Tested</i>					<i>Tested</i>							
	<i>Load</i>		<i>Dial Reading</i>		<i>Total, kg</i>	<i>kg/sq.cm</i>	<i>Corrected kg/sq.cm</i>		<i>Load</i>		<i>Dial Reading</i>		<i>Total, kg</i>	<i>kg/sq.cm</i>	<i>Corrected kg/sq.cm</i>
0.64								0.64							
1.27								1.27							
1.91								1.91							
2.54								2.54							
3.81								3.81							
5.08								5.08							
7.62								7.62							
10.16								10.16							
12.7								12.7							
CBR Value at 10 Shocks								CBR Value at 30 Shocks							
CBR at 2.54	=	<u>Corrected kg/sq.cm</u>		x 100 =				CBR at 2.54	=	<u>Corrected kg/sq.cm</u>		x 100 =			
		70.36						70.36							
CBR at 5.08	=	<u>Corrected kg/sq.cm</u>		x 100 =				CBR at 5.08	=	<u>Corrected kg/sq.cm</u>		x 100 =			
		105.03						105.03							

# WORKSHEET FOR CALIFORNIA BEARING RATIO

## AASHTO T193

Lab. No.	:								
Sample Identification	:								
Kind of Material	:								

[illegible]

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

# **WORKSHEET FOR HYDROMETER ANALYSIS** AASHTO T88

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Air-dry sample dispersed, g	_____	Deflocculating agent, ml	_____
Hygroscopic Moisture, %	_____	Specific gravity	_____
Dry sample dispersed, g	_____	Constant, $a_1$ /	_____
Dry washed sample, g	_____	Original time	_____
Dispersing agent, ml	_____	Hydrometer No.	_____

A	B	C	D	E	G	H	I			J	K
							K <sub>L</sub>	K <sub>G</sub>	K <sub>N</sub>		
	2					.040					
	5					.026					
	15					.015					
	30					.010					
	60					.0074					
	250					.0036					
	440					.0015					

A - Time	G - % Passing, P'
B - Elapsed Time (min.)	H - Max. Grain Dia., d' (mm)
C - Hydrometer Reading	Assumed Conditions
D - Temperature (°C)	I - Dia. Correction Factor
E - Temperature Correction	J - Corrected Grain Dia. $d_2$ (mm)
F - Corrected Hydrometer Reading, R	K - Corrected % Passing, $p_3$

%

Gravel, (+) 2 mm	_____	%
Sand, (-) 2 mm to (+) 0.075 mm	_____	%
Silt, (-) 0.075 mm to (+) 0.002 mm	_____	%
Clay, (-) 0.002 mm	_____	%

$$\frac{1}{a} = \frac{2.65 - 1.00}{2.65} \times \frac{G}{G - 1.00}$$

G = Specific gravity of the soil

$$\frac{2}{d} = d' \times K_L \times K_G \times K_N$$

$$\frac{3}{P} = P'' \times \% \text{ Passing 2 mm of total material}$$

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR FIELD DENSITY TEST**  
AASHTO T191

Lab. No. : \_\_\_\_\_

Test Hole: Depth: \_\_\_\_\_ Location: \_\_\_\_\_  
(Station and Reference to Center Line)

Representing : \_\_\_\_\_  
(Layer No.) (Depth) (Station to Station) (Width)

**Unit weight of air-dry sand**

1. Container full of water \_\_\_\_\_
2. Container, kg \_\_\_\_\_
3. Water, kg (1) – (2) \_\_\_\_\_
4. Volume of container, m<sup>3</sup> (3)/1000 \_\_\_\_\_
5. Container filled w/air  
dry sand, kg \_\_\_\_\_
6. Air-dry sand, kg (5) – (2) \_\_\_\_\_
7. Unit weight of dry sand,  
kg/m<sup>3</sup> (6) / (4) \_\_\_\_\_

**Actual moisture content**

- |   | Trial I | Trial II |
|---|---------|----------|
| 11. Container + wet soil, g                         | _____   | _____    |
| 12. Container + dry soil, g                         | _____   | _____    |
| 13. Moisture, g (11) – (12)                         | _____   | _____    |
| 14. Container, g                                    | _____   | _____    |
| 15. Dry soil, g (12) – (14)                         | _____   | _____    |
| 16. Actual moisture content,<br>% (13) / (15) x 100 | _____   | _____    |
| 17. Average actual moisture<br>content, %           | _____   |          |

**Mass of Sand to Fill Funnel**

8. Mass of Jar + Sand, kg \_\_\_\_\_
9. Mass of Jar + Sand, kg  
(after pouring) \_\_\_\_\_
10. Sand in Funnel, kg (8) – (9) \_\_\_\_\_

**Field Density**

- |  |   |
|--|---|
| 18. Total material taken from hole, kg _____             | 24. Dry unit weight,<br>kg/m <sup>3</sup> (23) / (17) / 100 + 1 _____ |
| 19. Mass of Jar + Sand, kg _____                         | 25. Lab. compaction test data   |
| 20. Mass of Jar + Sand, kg (after pouring) _____         | a. Maximum dry density, kg/m <sup>3</sup> _____                       |
| 21. Sand to fill hole, kg (19) – (20) – (10) _____       | b. Optimum moisture content, % _____                                  |
| 22. Volume of hole, m <sup>3</sup> (21) / (7) _____      | 26. Degree of compaction,<br>% (24) / (25a) X 100 _____               |
| 23. Wet unit weight, kg/m <sup>3</sup> (18) / (22) _____ |   |

Tested/Computed by : \_\_\_\_\_

Date Tested : \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR SPECIFIC GRAVITY OF FINE-GRAINED SOIL**  
AASHTO T100

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Container + Dry soil, g		
Container, g		
Container number		
Dry soil, g		
Temp. after boiling (at room temp.), T <sub>x</sub>		
Pycnometer + Soil + Water, g, W <sub>b</sub>		
Pycnometer + Water (fr. Calibration curve), g, W <sub>a</sub>		
Specific gravity of distilled water		
Specific gravity of soil		
Average		

Formula :

$$G_s = \frac{W_s G_{T_x}}{W_s + (W_a - W_b)}$$

where :

- G<sub>s</sub> = specific gravity of soil
- W<sub>s</sub> = weight/mass of dry soil
- G<sub>T<sub>x</sub></sub> = Specific gravity of distilled water @ T<sub>x</sub>
- W<sub>b</sub> = Pycnometer + Soil + Water
- W<sub>a</sub> = Pycnometer + Water (from calibration curve)

**WORKSHEET FOR SPECIFIC GRAVITY OF FINE-GRAINED SOIL**  
AASHTO T100

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**Table – Specific Gravity of Distilled Water**

Temperature, °C		Temperature, °C	
20	0.9982	30	0.9957
21	0.9980	31	0.9954
22	0.9978	32	0.9951
23	0.9976	33	0.9947
24	0.9973	34	0.9944
25	0.9971	35	0.9941
26	0.9968	36	0.9937
27	0.9965	37	0.9934
28	0.9963	38	0.9930
29	0.9960	39	0.9926
		40	0.9922

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

## WORKSHEET FOR SOUNDNESS TEST

### AASHTO T104

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Sieve size, mm	(1)	(2)	(3)	(4)	(5)	(6)
Passing Retained on	Grading of original sample, % Retained	Mass of test fraction before test, g	Mass of test fraction after test, g	Loss in Mass, g	% passing sieve after test (actual & loss)	Mass average (corrected & loss)

### FINE AGGREGATE

0.150	-						
0.300	0.15						
0.600	0.300						
1.18	0.600						
2.36	1.18						
4.75	2.36						
9.5	4.75						
Totals							
				(2-3)	(4/2 X 100)	(5 X 1)	

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### COARSE AGGREGATE

63.0	37.5						
37.5	19.0						
19.0	9.5						
9.5	4.75						
Totals							
				(2-3)	(4/2 X 100)	(5 X 1)	

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



**WORKSHEET FOR ORGANIC IMPURITIES AND MORTAR STRENGTH TEST**

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**ORGANIC IMPURITIES (PRELIMINARY)**

AASHTO T21

Mass of sand, g \_\_\_\_\_

Mass of sodium hydroxide, g \_\_\_\_\_

Mass of water, g \_\_\_\_\_

Color Level after 24 hrs (*indicate whether lighter, darker, or equal Color to that of the reference standard*) \_\_\_\_\_

**MORTAR STRENGTH TEST**

AASHTO T71

	<u>Sample</u>	<u>Standard</u>
Mass of cement, g	_____	_____
Mass of sand, g	_____	_____
Volume of water used, ml	_____	_____
Flow, %	_____	_____
Cross-sectional area, mm <sup>2</sup>	_____	_____

Sample	Age in days	Sample Fine Aggregate		Washed Fine Aggregate	
		Newton	MPa	Newton	MPa
1	7				
2	7				
3	7				
4	28				
5	28				
6	28				

Average = \_\_\_\_\_

% of Standard = \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR UNIT WEIGHT (FINE & COARSE AGGREGATES)**  
AASHTO T19

Lab. No.: \_\_\_\_\_

Sample Identification: \_\_\_\_\_

**Fine Aggregates**

Loose

Rodded

1. Container + sample, kg.

\_\_\_\_\_

\_\_\_\_\_

2. Container, kg.

\_\_\_\_\_

\_\_\_\_\_

3. Sample, kg. (1) - (2)

\_\_\_\_\_

\_\_\_\_\_

4. Vol. of Container, cu.m.

\_\_\_\_\_

\_\_\_\_\_

5. Unit weight/mass,  $\text{kg/m}^3$  (3)/(4)

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Lab. No.: \_\_\_\_\_

Sample Identification: \_\_\_\_\_

**Coarse Aggregates**

Loose

Rodded

1. Container + sample, kg.

\_\_\_\_\_

\_\_\_\_\_

2. Container, kg.

\_\_\_\_\_

\_\_\_\_\_

3. Sample, kg. (1) - (2)

\_\_\_\_\_

\_\_\_\_\_

4. Vol. of Container, cu.m.

\_\_\_\_\_

\_\_\_\_\_

5. Unit weight/mass,  $\text{kg/m}^3$  (3)/(4)

\_\_\_\_\_

\_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested : \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

*(Head of Materials Testing Section/Unit)*

**WORKSHEET FOR SPECIFIC GRAVITY AND ABSORPTION AGGREGATES**

Lab. No.: _____			
Sample Identification: _____			
<b>COARSE AGGREGATE</b>			
AASHTO T85			
1. Weight in air of saturated surface-dry sample, g. -----	_____	_____	_____
2. Weight in air of oven-dried sample g. -----	_____	_____	_____
3. Weight of sample in water, g -----	_____	_____	_____
4. Absorption, $\frac{(1) - (2)}{(2)} \times 100$ -----	_____	_____	_____
		Average	_____
5. Specific gravity, bulk (SSD), $\frac{(1)}{(1) - (3)}$ -----	_____	_____	_____
		Average	_____

Lab. No.: _____			
Sample Identification: _____			
<b>FINE AGGREGATE</b>			
AASHTO T84			
1. Weight in air of saturated surface-dry sample, g. -----	_____	_____	_____
2. Weight in air of oven-dried sample g. -----	_____	_____	_____
3. Weight of pycnometer bottle filled with water, g. -----	_____	_____	_____
4. Pycnometer bottle + water + sample in a bottle, g. -----	_____	_____	_____
5. Absorption, $\frac{(1) - (2)}{(2)} \times 100$ -----	_____	_____	_____
		Average	_____
5. Specific gravity, bulk (SSD), $\frac{(1)}{(1) + (3) - (4)}$ -----	_____	_____	_____
		Average	_____

Tested/Computed by: \_\_\_\_\_

Date Tested : \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR SIEVE ANALYSIS**

AASHTO T11, T27 &amp; T311

Lab. No.: \_\_\_\_\_

Sample Identification: \_\_\_\_\_

Weight of samples in grams:

Original . . . . . \_\_\_\_\_

Oven Dry . . . . . \_\_\_\_\_

Wash Oven dry . . . . . \_\_\_\_\_

Fineness Modulus . . . . . \_\_\_\_\_

Sieve size mm.	(in)	Wt retained	C u m u l a t i v e			Governing Specs: % passing:	Remarks
			Wt passing	% passing	% retained		
75.00	(3")						
63.00	(2 1/2")						
50.00	(2")						
37.50	(1 1/2")						
25.00	(1")						
19.00	(3/4")						
12.50	(1/2")						
9.50	(3/8")						
6.30	(1/4")						
4.75	(No. 4)						
2.36	(No. 8)						
2.00	(No. 10)						
1.18	(No. 16)						
0.60	(No. 30)						
0.425	(No. 40)						
0.300	(No. 50)						
0.150	(No. 100)						
0.075	(No. 200)						
Pan							
Wash passing No. 0.075							
Recommendation: _____							

Tested/Computed by: \_\_\_\_\_

Date Tested : \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR ABRASION TEST**  
AASHTO T96

Lab. No.: \_\_\_\_\_

Sample Identification: \_\_\_\_\_

Kind of Material: \_\_\_\_\_

1. Original mass of sample, g.	
2. Sample retained on No. 1.70 mm sieve, g.	
3. Percentage of wear, % $\frac{(1) - (2)}{(1)} \times 100$	

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR PHYSICAL TEST OF PORTLAND CEMENT – FINENESS**  
ASTM C204

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_

Type : \_\_\_\_\_

Sampling Ambient Temp.(°C)= \_\_\_\_\_ Sampling Ambient R.H.(%)= \_\_\_\_\_

Ambient Temp. (°C) = \_\_\_\_\_ Ambient R.H. (%) = \_\_\_\_\_

**I. FINENESS BY: Air Permeability Method**

- |  |   |       |
|--|---|-------|
| a. Specific Surface of SRM No. 114 or 46h, cm <sup>2</sup> /g, (S <sub>s</sub> ),<br>(from calibration)          | = | _____ |
| b. Time interval of manometer drop for SRM No. 114<br>or 46h, s, (T <sub>s</sub> ), (from calibration)           | = | _____ |
| c. Bulk volume of bed of cement, cm <sup>3</sup> , (from calibration)  | = | _____ |
| d. Density of test sample (from SG of cement analysis)   | = | _____ |
| e. Theoretical weight of sample, g, Weight = c x d (1 – ε)<br>ε = desired porosity of cement bed (0.500 ± 0.005) | = | _____ |
| f. Actual weight of sample, g  | = | _____ |
| g. Time interval of manometer drop for test sample, s, (T)   | = | _____ |

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR PHYSICAL TEST OF CEMENT – NORMAL CONSISTENCY, TIME OF SETTING,  
AUTOCLAVE EXPANSION**  
ASTM C187, C191 & C151

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Type : \_\_\_\_\_

**I. NORMAL CONSISTENCY :**

**Date Tested :** \_\_\_\_\_

Temp, °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

- a. Mass of sample, g      -----      \_\_\_\_\_
- b. Vol. H<sub>2</sub>O used, ml      -----      \_\_\_\_\_
- % Normal Consistency = (b/a x 100)      -----      \_\_\_\_\_

**II. TIME OF SETTING (Vicat Needle) :**

**Date Tested :** \_\_\_\_\_

Temp, °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

- a. Time made      -----      \_\_\_\_\_
- b. Initial set      -----      \_\_\_\_\_

**III. AUTOCLAVE EXPANSION :**

**Date Tested :** \_\_\_\_\_

Temp, °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

La - Length comparator reading of specimen before

Autoclaving, mm      -----      \_\_\_\_\_

Lb - Length comparator reading of specimen after

Autoclaving, mm      -----      \_\_\_\_\_

G - Gauge length, mm      -----      \_\_\_\_\_

$$\text{Autoclave Expansion, \%} = \frac{Lb - La}{G} \times 100 = \underline{\hspace{2cm}}$$

Tested/Computed by: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR MORTAR STRENGTH TEST OF CEMENT**  
ASTM C109

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Type : \_\_\_\_\_

**Mortar Composition:** Cement, g : \_\_\_\_\_ Sand, g : \_\_\_\_\_ Water: \_\_\_\_\_

**Specimen Area, sq. m:** \_\_\_\_\_ W/C : \_\_\_\_\_ Flow, % : \_\_\_\_\_  
(for Portland Cement) (for Blended Cement)

**Date Molded:** \_\_\_\_\_ **Temp., °C:** \_\_\_\_\_ **% RH:** \_\_\_\_\_

Sample I.D./Age in Days	Temp., °C	RH, %	Compressive Strength, Date	Compressive Strength, MN/m <sup>2</sup>
<b>Average</b>				

Sample I.D./Age in Days	Temp., °C	RH, %	Compressive Strength, Date	Compressive Strength, MN/m <sup>2</sup>
<b>Average</b>				

Sample I.D./Age in Days	Temp., °C	RH, %	Compressive Strength, Date	Compressive Strength, MN/m <sup>2</sup>
<b>Average</b>				

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



**WORKSHEET FOR PHYSICAL TEST OF PORTLAND CEMENT – AIR CONTENT**  
ASTM C185

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Type : \_\_\_\_\_

**AIR CONTENT**

Temp, °C = \_\_\_\_\_

RH, % = \_\_\_\_\_

a. Mass of sand, g	.....	_____
b. Mass of cement, g	.....	_____
c. Volume of water, ml	.....	_____
d. Volume of container, ml	.....	_____
e. Mass of container empty, g	.....	_____
f. Mass of container + mortar, g	.....	_____
g. Mass of mortar (W), g	.....	_____
h. Specific Gravity of cement, C <sub>G</sub>	.....	_____
i. Specific Gravity of sand, S <sub>G</sub>	.....	<b>2.65</b>

**COMPUTATION:**

1. W<sub>a</sub> – Actual Mass per unit volume

$$W_a = \frac{g}{d} = \text{.....}$$

2. P – Percent of Mixing Water Based on Mass of Cement

$$P = \frac{\text{Volume of water}}{\text{Mass of cement}} = \frac{c}{b} \times 100 = \text{.....}$$

3. W<sub>T</sub> – Theoretical mass per unit, volume

$$W_T = \frac{350 + 1400 + (350 \times P \times 0.01)}{\frac{350}{C_G} + \frac{1400}{S_G} + \frac{350 \times P \times 0.01}{1}} = \text{.....}$$

4. Air Content, volume per cent = 100 [1 – (W<sub>a</sub>/W<sub>T</sub>)] ..... \_\_\_\_\_

5. At Sp. Gr. = 3.15:

$$\text{Air Content, Volume \%} = 100 - W \left[ \frac{(182.7 + P)}{(2000 + 4P)} \right]$$

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR SPECIFIC GRAVITY OF CEMENT**  
ASTM C188

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Type : \_\_\_\_\_

Temp., °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

**SPECIFIC GRAVITY (Chemical Test):**

Temperature of Bath, °C = \_\_\_\_\_

a. Mass of Le Chatelier Flask and Kerosene, g      - - - - - \_\_\_\_\_

b. Initial volume, ml      - - - - - \_\_\_\_\_

c. Mass of Le Chatelier Flask, Kerosene and sample, g - - - - - \_\_\_\_\_

d. Final volume, ml      - - - - - \_\_\_\_\_

$$\text{Specific Gravity} = \frac{c - a}{d - b} \quad - - - - - \quad \underline{\hspace{2cm}}$$

Date Tested: \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR CHEMICAL TESTS OF CEMENT (BY WET ANALYSIS)**

ASTM C114

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Temp., °C = \_\_\_\_\_

RH, % = \_\_\_\_\_

**Insoluble  
Residue  
Date Tested:**  
 \_\_\_\_\_

**Sulfur  
Trioxide  
Date Tested:**  
 \_\_\_\_\_

**Magnesia  
Date Tested:**  
 \_\_\_\_\_

Weight of sample, g - \_\_\_\_\_

Weight of crucible +  
Ignited Residue, g - \_\_\_\_\_Weight of empty  
Crucible, g - \_\_\_\_\_Weight of Ignited  
Residue, g - \_\_\_\_\_

Factor - \_\_\_\_\_ - 34.3 72.4

Percentage, % - \_\_\_\_\_

**LOSS ON IGNITION:****Date Tested :** \_\_\_\_\_

Weight of sample, g - \_\_\_\_\_

Weight of empty  
crucible, g - \_\_\_\_\_Weight of crucible  
+ sample, g  
(before ignition) - \_\_\_\_\_Weight of crucible  
+ sample, g  
(after ignition,  
to constant weight) - \_\_\_\_\_

% LOI - \_\_\_\_\_

 Tested/Computed by: \_\_\_\_\_  
 Chemist  
 PRC Lic. No.: \_\_\_\_\_

 Certified by: \_\_\_\_\_  
 Chemist  
 PRC Lic. No.: \_\_\_\_\_

 Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR CHEMICAL TESTS OF CEMENT (BY XRF METHOD)**  
ASTM C114

Lab. No. : \_\_\_\_\_  
Sample Identification : \_\_\_\_\_

Temp., °C = \_\_\_\_\_

RH, %= \_\_\_\_\_

**Magnesium Oxide (MgO)****Sulfur Trioxide (SO<sub>3</sub>)**

**Date Tested:** \_\_\_\_\_  
Trial 1                      Trial 2

**Date Tested:** \_\_\_\_\_  
Trial 1                      Trial 2

Mass of Sample, g	-	_____	_____	_____	_____
Mass of Flux, g	-	_____	_____	_____	_____
Results, %	-	_____	_____	_____	_____
Average, %	-	_____	_____	_____	_____
BLANK, %	-	_____	_____	_____	_____
QC, CRM ID	-	_____	_____	_____	_____
QC, CRM Actual Value (AV), %	-	_____	_____	_____	_____
QC, CRM Theoretical Value (TV), %	-	_____	_____	_____	_____
QC, CRM, % Accuracy $\frac{\% AV}{\% TV} \times 100$	-	_____	_____	_____	_____

Tested/Computed by: \_\_\_\_\_  
Chemist  
PRC Lic. No.: \_\_\_\_\_

Certified by: \_\_\_\_\_  
Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR TESTING OF ASPHALT CEMENT (PENETRATION-GRADED)**

ASTM D70, D6, D5, D113, D92, D36

AASHTO T44, T102

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

## 1. Specific Gravity:

- a. Mass of pycnometer, empty, g \_\_\_\_\_
- b. Mass of pycnometer filled with water, g \_\_\_\_\_
- c. Mass of pycnometer half filled w/ sample, g \_\_\_\_\_
- d. Mass of pycnometer + sample + water, g \_\_\_\_\_

$$\text{Specific Gravity} = \frac{c - a}{(b - a) - (d - c)}$$

## 2. Loss on Heating:

- |  | #1    | #2    |
|--|-------|-------|
| a. Mass of container empty, g                  | _____ | _____ |
| b. Mass of container + sample, g               | _____ | _____ |
| c. Mass of container + sample after heating, g | _____ | _____ |

% Loss =	_____	_____
----------	-------	-------

$$\% \text{ Loss} = \frac{b - c}{b - a} \times 100$$

$$\% \text{ LOSS}_{\text{AVERAGE}} = \frac{\% \text{ Loss}_1 + \% \text{ Loss}_2}{2}$$

## 3. Solubility and Ash Content:

- a. Mass of sample, g \_\_\_\_\_
- b. Mass of crucible + filter paper, g \_\_\_\_\_
- c. Mass of crucible + filter paper + residue, g \_\_\_\_\_

$$\% \text{ Solubility} = 100 - \left[ \left( \frac{c - b}{a} \right) \times 100 \right]$$

## 4. Spot Test

## 5. Penetration:

- |   | 1     | 2     | 3     | Average |
|---|-------|-------|-------|---------|
| a. Penetration (Original) 25 °C, 100g, 5s   | _____ | _____ | _____ | _____   |
| b. Penetration (After Loss) 25 °C, 100g, 5s | _____ | _____ | _____ | _____   |

$$\text{Penetration, \% of Original} = \frac{b_{\text{ave.}}}{a_{\text{ave.}}} \times 100$$

## 6. Ductility:

- |   | 1     | 2     | 3     | Average |
|---|-------|-------|-------|---------|
| a. Ductility (Original) 25°C, 5 cm/min., cm   | _____ | _____ | _____ | _____   |
| b. Ductility (After Loss) 25°C, 5 cm/min., cm | _____ | _____ | _____ | _____   |

## 7. Flash Point, °C

## 8. Softening Point, °C

1	2	Average
_____	_____	_____

Tested/Computed by:

Date Tested:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)





**WORKSHEET FOR CUTBACK ASPHALT**

ASTM D70, D2170, D5, D113

AASHTO T78, T79, T44

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_

I. **Viscosity** (Kinematic) at 60 °C, cSt \_\_\_\_\_  
     Time Elapsed, sec \_\_\_\_\_  
     Glass Capillary Constant, cSt/sec \_\_\_\_\_

Date Tested: \_\_\_\_\_

II. **Flash Point** (TOC), °C \_\_\_\_\_

Date Tested: \_\_\_\_\_

III. **Specific Gravity** \_\_\_\_\_

Date Tested: \_\_\_\_\_

a. Mass of pycnometer, g \_\_\_\_\_

b. Mass of pycnometer filled with water, g \_\_\_\_\_

c. Mass of pycnometer filled with sample, g \_\_\_\_\_

$$\text{Specific Gravity} = \frac{c - a}{b - a}$$

IV. **Distillation** \_\_\_\_\_ Date Tested: \_\_\_\_\_

Volume of sample, ml =  $\frac{\text{mass of sample}}{\text{Sp. Gravity}}$  \_\_\_\_\_

<u>Temperature</u>	<u>Volume of Distillate</u>	<u>% by volume</u>
190°C (374°F)	_____	_____
225°C (437°F)	_____	_____
260°C (500°F)	_____	_____
316°C (600°F)	_____	_____
360°C (680°F)	_____	_____
Residue, % by volume		_____

V. **Test on Residue** \_\_\_\_\_ Date Tested: \_\_\_\_\_

1. Penetration at 25 °C, 100g, 5 s \_\_\_\_\_

2. Ductility at 25 °C, 5 cm/min, cm \_\_\_\_\_

3. Solubility in Trichloroethylene \_\_\_\_\_

a. Mass of sample, g \_\_\_\_\_

b. Mass of crucible, empty, g \_\_\_\_\_

c. Mass of crucible + Residue, g \_\_\_\_\_

$$\text{Solubility, \%} = 100 - \left[ \left( \frac{c - b}{a} \right) \times 100 \right]$$

4. Spot Test \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)



**WORKSHEET FOR CONCRETE JOINT SEALER**  
ASTM D5329

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

1. Safe heating temperature, °C	- - - - -	_____
2. Pour point temperature, °C	- - - - -	_____
3. Flow at 60°C, mm	- - - - -	_____
4. Penetration @ 25°C, 150 gm, 5 sec.	- - - - -	_____
		_____
		_____
		_____
	Average	= _____

Tested/Computed by:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR ELASTOMERIC BINDER (THORMAJoint)**  
ASTM D5329, D36

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

1. Safe heating temperature, °C	- - - - -	_____
2. Pour point temperature, °C	- - - - -	_____
3. Flow at 60°C, mm	- - - - -	_____
4. Penetration @ 25°C, 150 gm, 5 sec.	- - - - -	_____
		_____
		_____
		_____
	Average:	_____
5. Softening Point, °C	- - - - -	_____

Tested/Computed by: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

# WORKSHEET FOR PREFORMED EXPANSION JOINT FILLER

## ASTM D545

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_  
 Thickness: \_\_\_\_\_

### 1. ABSORPTION:

Date Tested: \_\_\_\_\_

a. Thickness of sample, mm      -----      \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Average: -----      \_\_\_\_\_

b. Mass of sample before immersion, g      -----  
 c. Mass of sample after immersion, g      -----  
 d. Absorption, % by volume      -----  
 \_\_\_\_\_

Average: \_\_\_\_\_

Average: \_\_\_\_\_

Computation:

$$\text{Absorption, \% by volume} = \frac{c - b}{10.4 a} \times 100$$

### 2. DENSITY

Date Tested: \_\_\_\_\_

a. Thickness of sample before drying, mm      -----  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Average -----      \_\_\_\_\_

Average: \_\_\_\_\_

b. Thickness of sample after drying, mm      -----  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Average -----      \_\_\_\_\_

Average: \_\_\_\_\_

c. Mass of sample before drying, g      -----  
 d. Mass of sample after drying, g      -----  
 e. Density, kg/m<sup>3</sup>      -----  
 \_\_\_\_\_

Average: \_\_\_\_\_

Computation:

$$\text{Density, kg/m}^3 = \frac{96.117 (d)}{b}$$

# **WORKSHEET FOR PREFORMED EXPANSION JOINT FILLER** ASTM D545

## **3. COMPRESSION AND RECOVERY:**

**Date Tested:** \_\_\_\_\_

a. Thickness of sample before compression, mm -----

_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Average -----

Average: \_\_\_\_\_

$$\left[ \frac{a \text{ Ave.}}{2} \right] \text{ -----}$$

b. Thickness of sample after compression, mm -----

_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Average -----

Average: \_\_\_\_\_

c. Compression (Machine reading), tonnes -----

_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

Average: \_\_\_\_\_

d. Compression, kN/m<sup>2</sup> -----

_____
-------

Computation:

$$\text{Compression, kN/m}^2 = \frac{c \times 9.807}{0.01033}$$

e. Recovery, % -----

_____
-------

Computation:

$$\text{Recovery, \%} = \frac{b \text{ Average}}{a \text{ Average}} \times 100$$

Tested/Computed by: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR POLYMER MODIFIED BITUMEN (PMB)**

ASTM D5, D92, D36, D113

AASHTO T44

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Grade : \_\_\_\_\_

	1	2	3	Average
1. Penetration @ 25 °C, 100 g, 5 s - - - - -	_____	_____	_____	_____
2. Flash Point, Cleveland Open Cup, °C	- - - - -		_____	
3. Softening Point, °C	- - - - -		_____	
4. Ductility, @ 25 °C, 5 cm/min., cm	- - - - -		_____	
5. Solubility in Trichloroethylene:				
a. Mass of sample, g	- - - - -		_____	
b. Mass of crucible + filter paper, g	- - - - -		_____	
c. Mass of crucible + filter paper + residue, g	- - - - -		_____	
$\% \text{ Solubility} = 100 - \left[ \left( \frac{c - b}{a} \right) \times 100 \right]$	- - - - -		_____	

Tested/Computed by:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Date Tested:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_

 Chemist  
 PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by: \_\_\_\_\_

 Chemist  
 PRC Lic. No.: \_\_\_\_\_

 Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

# WORKSHEET FOR HOT MIX ASPHALT

## ASTM D6307

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_  
 Gradation : \_\_\_\_\_

**A. BITUMEN CONTENT**

Date Tested: \_\_\_\_\_

**B. GRADING**

Date Tested: \_\_\_\_\_

5. Mass of washed oven-dried sample, g = \_\_\_\_\_

6. Wash Loss, g, = 2 - 5 = \_\_\_\_\_

1. Orig. mass of sample - - - - -	_____	Sieve Size	Mass Retained, g	Mass Passing, g	% Passing
2. Mass of sample after extraction - -	_____				
3. Bitumen Extracted, g (1) - (2) - -	_____				
4. Bitumen Content, % by mass of					
agg. $\frac{3}{2} \times 100$ - - - - -	_____				
mix $\frac{3}{1} \times 100$ - - - - -	_____				

**C. BULK SPECIFIC GRAVITY**

Date Tested: \_\_\_\_\_

	Specimen	1	2	3	4	5	6
1. Mass in air, g	-----	_____	_____	_____	_____	_____	_____
2. Mass in SSD, g	-----	_____	_____	_____	_____	_____	_____
3. Mass in water, g	-----	_____	_____	_____	_____	_____	_____
4. Specific Gravity $\frac{1}{(2-3)}$ -----	_____	_____	_____	_____	_____	_____	_____
Average =		_____					

**D. FOR HOT MIX:****COMPRESSIVE STRENGTH:**

Date Tested: \_\_\_\_\_

Cross-sectional area, 0.008107 sq. m.

1. Dry Specimen:	Specimen	_____	_____	_____	Average
Dry Load, tonnes	-----	_____	_____	_____	_____
KN/m <sup>2</sup> : 9.807/0.008107		_____	_____	_____	_____
KPa Load (tonnes) x kN/m <sup>2</sup>	-----	_____	_____	_____	_____
2. Immersed Specimen:	Specimen	_____	_____	_____	_____
Wet Load, tonnes	-----	_____	_____	_____	_____
KN/m <sup>2</sup> : 9.807/0.008107		_____	_____	_____	_____
KPa Load (tonnes) x kN/m <sup>2</sup>	-----	_____	_____	_____	_____
Index of Retained Strength (IRS), % , $\frac{2}{1} \times 100$	-----	_____			

Tested/Computed by: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR COLD MIX ASPHALT**

ASTM D4215

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_  
 Gradation : \_\_\_\_\_

**A. BITUMEN CONTENT**

Date Tested: \_\_\_\_\_

**B. GRADING**

Date Tested: \_\_\_\_\_

5. Mass of washed oven-dried sample, g = \_\_\_\_\_

6. Wash Loss, g, = 2 - 5 = \_\_\_\_\_

1. Orig. mass of sample - - - - -	_____	Sieve Size	Mass Retained, g	Mass Passing, g	% Passing
2. Mass of sample after extraction - -	_____				
3. Bitumen Extracted, g (1) - (2) - -	_____				
4. Bitumen Content, % by mass of					
agg. $\frac{3}{2} \times 100$ - - - - -	_____				
mix $\frac{3}{1} \times 100$ - - - - -	_____				

**C. BULK SPECIFIC GRAVITY**

Date Tested: \_\_\_\_\_

	Specimen	1	2	3	4	5	6
1. Mass in air, g	-----	_____	_____	_____	_____	_____	_____
2. Mass in SSD, g	-----	_____	_____	_____	_____	_____	_____
3. Mass in water, g	-----	_____	_____	_____	_____	_____	_____
4. Specific Gravity $\frac{1}{(2 - 3)}$	-----	_____	_____	_____	_____	_____	_____
Average = _____							

**D.1. FOR COLD MIX USING EMULSIFIED ASPHALT: STABILITY (MARSHALL):**

Date Tested: \_\_\_\_\_

	Specimen No.	_____	_____	_____	Average
a. Stability, lbs.	-----	_____	_____	_____	_____
b. Height of Specimen, mm	-----	_____	_____	_____	_____
c. Correlation Ratio	-----	_____	_____	_____	_____
d. Corrected Stability, lbs.	-----	_____	_____	_____	_____
e. Corrected Stability, N	-----	_____	_____	_____	_____
= lbs. x 4.448					
	Specimen No.	_____	_____	_____	Average
f. Stability, lbs. (After VSI)	-----	_____	_____	_____	_____
g. Height of Specimen, mm	-----	_____	_____	_____	_____
h. Correlation Ratio	-----	_____	_____	_____	_____
i. Corrected Stability, lbs.	-----	_____	_____	_____	_____
j. Corrected Stability, N	-----	_____	_____	_____	_____
= lbs. x 4.448					

Stability Loss After Vacuum Saturation and Immersion, % =  $\frac{e - j}{e} \times 100$  - - - - - \_\_\_\_\_

## WORKSHEET FOR COLD MIX ASPHALT

### ASTM D4215

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_  
 Gradation : \_\_\_\_\_

#### D.2. FOR COLD MIX USING CUTBACK ASPHALT:

##### STABILITY (MARSHALL):

Date Tested: \_\_\_\_\_

	Specimen No.				Average
a. Stability, lbs.	-----	_____	_____	_____	_____
b. Height of Specimen, mm	-----	_____	_____	_____	_____
c. Correlation Ratio	-----	_____	_____	_____	_____
d. Corrected Stability, lbs.	-----	_____	_____	_____	_____
e. Corrected Stability, N	-----	_____	_____	_____	_____
= lbs. x 4.448					
	Specimen No.				Average
f. Stability, lbs. (After 4 days in water @ 25°C)	-----	_____	_____	_____	_____
g. Height of Specimen, mm	-----	_____	_____	_____	_____
h. Correlation Ratio	-----	_____	_____	_____	_____
i. Corrected Stability, lbs.	-----	_____	_____	_____	_____
j. Corrected Stability, N	-----	_____	_____	_____	_____
= lbs. x 4.448					

Stability Retention After 4 days in Water @ 25 °C, % =  $\frac{j}{e} \times 100$  -----

Tested/Computed by: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)



**WORKSHEET FOR BITUMINOUS CONCRETE CORE**  
ASTM D2950

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Lab. Nos.	I.D.	Station	Thickness					Bulk Specific Gravity			
			cm.					Wt. in Air, g	Wt. in Water, g	Wt. SSD, g	Bulk Sp. Gravity
			1	2	3	4	Ave.				

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR FLAT LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, % ----- \_\_\_\_\_**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method (not applicable for Two Parallel Paths)	-----	_____

**WORKSHEET FOR FLAT LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)  
     (*not applicable* for Two Parallel Paths)  
 d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

	Trial 1	Trial 2	AVERAGE
e. Fineness of Grind, Hegman reading	_____	_____	_____

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----  
 b. Weight of Water, % -----  
 c. Weight of Exempt Volatile Compound, % -----  
 d. Density of Coating at 25°C, g/L -----  
 e. Density of Water at 25°C, g/L -----  
 f. Density of Exempt Volatile Compound at 25°C, g/L -----

VOLATILE ORGANIC COMPOUND (VOC) -----

$$\text{VOC} = \frac{(a - b - c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**VIII. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg -----

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

_____	_____
_____	_____
_____	_____

Chemical Test/s  
 Tested/Computed by: \_\_\_\_\_  
     Chemist/Chem. Tech.  
     PRC Lic. No.: \_\_\_\_\_

Chemical Test/s  
 Certified by: \_\_\_\_\_  
     Chemist  
     PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
     (Head of Materials Testing Section/Unit)

**WORKSHEET FOR SEMI-GLOSS LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, % ----- \_\_\_\_\_**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR SEMI-GLOSS LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

*(not applicable for Two Parallel Paths)*

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

*(not applicable for Two Parallel Paths)*

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Wet Abrasion (ASTM D2486)**

Date Tested: \_\_\_\_\_

- a. Test Method used -----  
 b. Reference Paint used -----  
 c. Cycles for Test Paint -----  
 d. Cycles for Reference Paint -----

WET ABRASION, cycles, min. 7 days dry -----

**XII. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the  
     Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----

**WORKSHEET FOR SEMI-GLOSS LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**XIII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- |   |       |       |
|---|-------|-------|
| a. Weight of Total Volatiles, %                     | ----- | _____ |
| b. Weight of Water, %                               | ----- | _____ |
| c. Weight of Exempt Volatile Compound, %            | ----- | _____ |
| d. Density of Coating at 25°C, g/L                  | ----- | _____ |
| e. Density of Water at 25°C, g/L                    | ----- | _____ |
| f. Density of Exempt Volatile Compound at 25°C, g/L | ----- | _____ |

VOLATILE ORGANIC COMPOUND (VOC)	-----	_____
---------------------------------	-------	-------

$$\text{VOC} = \frac{(a - b - c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIV. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg	-----	_____
---------------------	-------	-------

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_

 Chemist/Chem. Tech.  
 PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by: \_\_\_\_\_

 Chemist  
 PRC Lic. No.: \_\_\_\_\_

 Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR GLOSS LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

Date Tested: \_\_\_\_\_

**II. Storage Stability (ASTM D1849)**

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR GLOSS LATEX PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

*(not applicable for Two Parallel Paths)*

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

*(not applicable for Two Parallel Paths)*

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Wet Abrasion (ASTM D2486)**

Date Tested: \_\_\_\_\_

- a. Test Method used -----  
 b. Reference Paint used -----  
 c. Cycles for Test Paint -----  
 d. Cycles for Reference Paint -----

WET ABRASION, cycles, min. 7 days dry -----

**XII. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the  
     Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----



## WORKSHEET FOR GLOSS LATEX PAINT

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

### XIII. Volatile Organic Compounds (ASTM D3960)

Date Tested: \_\_\_\_\_

- |    |  |       |       |
|----|--|-------|-------|
| a. | Weight of Total Volatiles, %                     | ----- | _____ |
| b. | Weight of Water, %                               | ----- | _____ |
| c. | Weight of Exempt Volatile Compound, %            | ----- | _____ |
| d. | Density of Coating at 25°C, g/L                  | ----- | _____ |
| e. | Density of Water at 25°C, g/L                    | ----- | _____ |
| f. | Density of Exempt Volatile Compound at 25°C, g/L | ----- | _____ |

VOLATILE ORGANIC COMPOUND (VOC) - - - - - \_\_\_\_\_

$$\text{VOC} = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

#### **XIV. Lead Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg -----

Tested/Computed by:

Date Tested:

Chemical Test/s  
Tested/Computed by: \_\_\_\_\_  
Chemist/Chem. Tech.  
PRC Lic. No.: \_\_\_\_\_

Chemical Test/s  
Certified by: \_\_\_\_\_  
Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

Date Tested: \_\_\_\_\_

**II. Storage Stability (ASTM D1849)**

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method (not applicable for Two Parallel Paths)	-----	_____

**WORKSHEET FOR ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)  
     (*not applicable* for Two Parallel Paths)  
 d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

	Trial 1	Trial 2	AVERAGE
e. Fineness of Grind, Hegman reading	_____	_____	_____

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Wet Abrasion (ASTM D2486)**

Date Tested: \_\_\_\_\_

- a. Test Method used -----  
 b. Reference Paint used -----  
 c. Cycles for Test Paint -----  
 d. Cycles for Reference Paint -----  
 WET ABRASION, cycles, min. 7 days dry -----

**XII. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the  
     Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----

**XIII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

**WORKSHEET FOR ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

- |   |       |       |
|---|-------|-------|
| a. Weight of Total Volatiles, %                     | ----- | _____ |
| b. Weight of Water, %                               | ----- | _____ |
| c. Weight of Exempt Volatile Compound, %            | ----- | _____ |
| d. Density of Coating at 25°C, g/L                  | ----- | _____ |
| e. Density of Water at 25°C, g/L                    | ----- | _____ |
| f. Density of Exempt Volatile Compound at 25°C, g/L | ----- | _____ |

VOLATILE ORGANIC COMPOUND (VOC)	-----	_____
---------------------------------	-------	-------

$$\text{VOC} = \frac{(a - b - c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIV. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg	-----	_____
---------------------	-------	-------

Tested/Computed by:

Date Tested:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Chemical Test/s

Tested/Computed by:

 \_\_\_\_\_  
 Chemist/Chem. Tech.  
 PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by:

 \_\_\_\_\_  
 Chemist  
 PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR SEMI-GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, % ----- \_\_\_\_\_**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method ( <i>not applicable</i> for Two Parallel Paths)	-----	_____

**WORKSHEET FOR SEMI-GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)  
     (*not applicable* for Two Parallel Paths)  
 d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----  
 c. Dry Hard, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

- CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

- SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the  
     Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----

**XII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----  
 b. Weight of Water, % -----  
 c. Weight of Exempt Volatile Compound, % -----  
 d. Density of Coating at 25°C, g/L -----  
 e. Density of Water at 25°C, g/L -----  
 f. Density of Exempt Volatile Compound at 25°C, g/L -----

VOLATILE ORGANIC COMPOUND (VOC) -----

**WORKSHEET FOR SEMI-GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

$$\text{VOC} = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIII. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg

-----

\_\_\_\_\_

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Chemical Test/s

Tested/Computed by:

Chemist/Chem. Tech.

PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by:

Chemist

PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR FLAT-WALL ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, % ----- \_\_\_\_\_**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
----------------------	-------	-------



**WORKSHEET FOR FLATWALL ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

- b. Cleanliness (texture) method -----  
*(not applicable for Two Parallel Paths)*
- c. Cleanliness (texture) rating, -----  
 A (0 to 8 specks),  
 B (9 to 15 specks), and  
 C (16 or more specks)  
*(not applicable for Two Parallel Paths)*
- d. Scanning Direction of the Tapered Gage -----  
 Tapered Gage

	Trial 1	Trial 2	AVERAGE
e. Fineness of Grind, Hegman reading	_____	_____	_____

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
 become visible (wet edge time), min. -----
- b. Time Elapsed when the X-marks  
 become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----
- b. Recoat Time, minutes -----
- c. Dry Hard, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75  $\mu$ m, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75  $\mu$ m, 24 hours dry, GU min -----

**XI. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----
- b. Substrate Employed -----
- c. Type of Coating -----
- d. Method of Cure -----
- e. Number of Tests -----
- Mean -----
- Range -----
- f. Adhesion Strength of the Pressure-Sensitive Tape -----
- g. Specific Product Name of the Tape Used -----
- Manufacturer -----
- Lot Number -----
- h. Estimate of the Interface at which the  
 Coating Failure Occurred -----
- i. Immersion Conditions -----
- Time between Immersion and Testing -----
- Method of Sample Preparation -----

**XII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----
- b. Weight of Water, % -----
- c. Weight of Exempt Volatile Compound, % -----
- d. Density of Coating at 25°C, g/L -----
- e. Density of Water at 25°C, g/L -----

**WORKSHEET FOR FLATWALL ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

f. Density of Exempt Volatile Compound at 25°C, g/L ----- \_\_\_\_\_

VOLATILE ORGANIC COMPOUND (VOC) ----- \_\_\_\_\_

$$\text{VOC} = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIII. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg ----- \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_

Chemist/Chem. Tech.

PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by: \_\_\_\_\_

Chemist

PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR ALKYD-BASED SEMI-GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

Date Tested: \_\_\_\_\_

**II. Storage Stability (ASTM D1849)**

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR ALKYD-BASED SEMI-GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

*(not applicable for Two Parallel Paths)*

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

*(not applicable for Two Parallel Paths)*

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
     b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
     b. Recoat Time, minutes -----  
     c. Dry Hard, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
     b. Substrate Employed -----  
     c. Type of Coating -----  
     d. Method of Cure -----  
     e. Number of Tests -----  
         Mean -----  
         Range -----  
     f. Adhesion Strength of the Pressure-Sensitive Tape -----  
     g. Specific Product Name of the Tape Used -----  
         Manufacturer -----  
         Lot Number -----  
     h. Estimate of the Interface at which the  
         Coating Failure Occurred -----  
     i. Immersion Conditions -----  
         Time between Immersion and Testing -----  
         Method of Sample Preparation -----

**XII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----  
     b. Weight of Water, % -----  
     c. Weight of Exempt Volatile Compound, % -----  
     d. Density of Coating at 25°C, g/L -----  
     e. Density of Water at 25°C, g/L -----  
     f. Density of Exempt Volatile Compound at 25°C, g/L -----

**WORKSHEET FOR ALKYD-BASED SEMI-GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

VOLATILE ORGANIC COMPOUND (VOC) ----- \_\_\_\_\_

$$\text{VOC} = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIII. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg ----- \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_

Chemist/Chem. Tech.

PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by: \_\_\_\_\_

Chemist

PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR ALKYD-BASED GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

Date Tested: \_\_\_\_\_

**II. Storage Stability (ASTM D1849)**

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR ALKYD-BASED GLOSS ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

*(not applicable for Two Parallel Paths)*

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

*(not applicable for Two Parallel Paths)*

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Wet Abrasion (ASTM D2486)**

Date Tested: \_\_\_\_\_

- a. Test Method used -----  
 b. Reference Paint used -----  
 c. Cycles for Test Paint -----  
 d. Cycles for Reference Paint -----

WET ABRASION, cycles, min. 7 days dry -----

**XII. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the  
     Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----





**WORKSHEET FOR ALKYD-BASED FLAT-WALL ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

Date Tested: \_\_\_\_\_

**II. Storage Stability (ASTM D1849)**

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR ALKYD-BASED FLATWALL ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

*(not applicable for Two Parallel Paths)*

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

*(not applicable for Two Parallel Paths)*

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
     b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
     b. Recoat Time, minutes -----  
     c. Dry Hard, minutes -----

**VIII. Levelling (ASTM D4062):**

Date Tested: \_\_\_\_\_

- a. Levelling of Test Paint (from 0 to 10) -----

**IX. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**X. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**XI. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
     b. Substrate Employed -----  
     c. Type of Coating -----  
     d. Method of Cure -----  
     e. Number of Tests -----  
         Mean -----  
         Range -----  
     f. Adhesion Strength of the Pressure-Sensitive Tape -----  
     g. Specific Product Name of the Tape Used -----  
         Manufacturer -----  
         Lot Number -----  
     h. Estimate of the Interface at which the  
         Coating Failure Occurred -----  
     i. Immersion Conditions -----  
         Time between Immersion and Testing -----  
         Method of Sample Preparation -----

**XII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----  
     b. Weight of Water, % -----  
     c. Weight of Exempt Volatile Compound, % -----  
     d. Density of Coating at 25°C, g/L -----  
     e. Density of Water at 25°C, g/L -----  
     f. Density of Exempt Volatile Compound at 25°C, g/L -----

**WORKSHEET FOR ALKYD-BASED FLATWALL ENAMEL PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

VOLATILE ORGANIC COMPOUND (VOC) ----- \_\_\_\_\_

$$\text{VOC} = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIII. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg ----- \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_

Chemist/Chem. Tech.

PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by: \_\_\_\_\_

Chemist

PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR ALKYD-BASED METAL PRIMER**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR ALKYD-BASED METAL PRIMER**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

(not applicable for Two Parallel Paths)

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

(not applicable for Two Parallel Paths)

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----  
 c. Dry Hard, minutes -----

**VII. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75 µm, 24 hours dry -----

**VIII. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75 µm, 24 hours dry, GU min -----

**IX. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----

**X. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----  
 b. Weight of Water, % -----  
 c. Weight of Exempt Volatile Compound, % -----  
 d. Density of Coating at 25°C, g/L -----  
 e. Density of Water at 25°C, g/L -----  
 f. Density of Exempt Volatile Compound at 25°C, g/L -----

VOLATILE ORGANIC COMPOUND (VOC) -----

$$\text{VOC} = \frac{(a - b - c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**WORKSHEET FOR ALKYD-BASED METAL PRIMER**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**XI. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg

-----

\_\_\_\_\_

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Chemical Test/s

Tested/Computed by:

Chemist/Chem. Tech.

PRC Lic. No.: \_\_\_\_\_

Chemical Test/s

Certified by:

Chemist

PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR EPOXY METAL PRIMER**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, % ----- \_\_\_\_\_**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity Using a Stormer-Type Viscometer (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Viscosity by Ford Viscosity Cup (ASTM D1200):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
----------------------------------	-------	-------



**WORKSHEET FOR EPOXY METAL PRIMER**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

b. Efflux Time with the Cup Orifice, seconds ----- \_\_\_\_\_

**VI. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

- a. Tapered Gage used ----- \_\_\_\_\_
- b. Cleanliness (texture) method ----- \_\_\_\_\_  
(*not applicable* for Two Parallel Paths)
- c. Cleanliness (texture) rating, ----- \_\_\_\_\_  
A (0 to 8 specks),  
B (9 to 15 specks), and  
C (16 or more specks)  
(*not applicable* for Two Parallel Paths)
- d. Scanning Direction of the Tapered Gage ----- \_\_\_\_\_  
Tapered Gage

	Trial 1	Trial 2	AVERAGE
e. Fineness of Grind, Hegman reading	_____	_____	_____

**VII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % ----- \_\_\_\_\_
- b. Weight of Water, % ----- \_\_\_\_\_
- c. Weight of Exempt Volatile Compound, % ----- \_\_\_\_\_
- d. Density of Coating at 25°C, g/L ----- \_\_\_\_\_
- e. Density of Water at 25°C, g/L ----- \_\_\_\_\_
- f. Density of Exempt Volatile Compound at 25°C, g/L ----- \_\_\_\_\_

VOLATILE ORGANIC COMPOUND (VOC) ----- \_\_\_\_\_

$$\text{VOC} = \frac{(a - b - c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**VIII. Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg ----- \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 Chemical Test/s  
 Tested/Computed by: \_\_\_\_\_  
 Chemist/Chem. Tech.  
 PRC Lic. No.: \_\_\_\_\_

 Chemical Test/s  
 Certified by: \_\_\_\_\_  
 Chemist  
 PRC Lic. No.: \_\_\_\_\_

 Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR WATER-BASED GLOSS ROOF PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, % ----- \_\_\_\_\_**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____

**WORKSHEET FOR WATER-BASED GLOSS ROOF PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

*(not applicable for Two Parallel Paths)*

- c. Cleanliness (texture) rating, -----  
     A (0 to 8 specks),  
     B (9 to 15 specks), and  
     C (16 or more specks)

*(not applicable for Two Parallel Paths)*

- d. Scanning Direction of the Tapered Gage -----  
     Tapered Gage

- |                                      | Trial 1 | Trial 2 | AVERAGE |
|--------------------------------------|---------|---------|---------|
| e. Fineness of Grind, Hegman reading | _____   | _____   | _____   |

**VI. Wet Edge Time (ASTM D7488)**

Date Tested: \_\_\_\_\_

- a. Time Elapsed when the edges of the first coat  
     become visible (wet edge time), min. -----  
 b. Time Elapsed when the X-marks  
     become visible, min. -----

**VII. Drying Time (ASTM D1640):**

Date Tested: \_\_\_\_\_

- a. Set-to-Touch, minutes -----  
 b. Recoat Time, minutes -----

**VIII. Contrast Ratio (PNS ISO 6504)**

Date Tested: \_\_\_\_\_

CONTRAST RATIO, %, min 75  $\mu$ m, 24 hours dry -----**IX. Specular Gloss (PNS ISO 2813)**

Date Tested: \_\_\_\_\_

SPECULAR GLOSS 60°, 75  $\mu$ m, 24 hours dry, GU min -----**X. Wet Abrasion (ASTM D2486)**

Date Tested: \_\_\_\_\_

- a. Test Method used -----  
 b. Reference Paint used -----  
 c. Cycles for Test Paint -----  
 d. Cycles for Reference Paint -----

WET ABRASION, cycles, min. 7 days dry -----

**XI. Adhesion by Tape Test (ASTM D3359)**

Date Tested: \_\_\_\_\_

- a. Test Method Used -----  
 b. Substrate Employed -----  
 c. Type of Coating -----  
 d. Method of Cure -----  
 e. Number of Tests -----  
     Mean -----  
     Range -----  
 f. Adhesion Strength of the Pressure-Sensitive Tape -----  
 g. Specific Product Name of the Tape Used -----  
     Manufacturer -----  
     Lot Number -----  
 h. Estimate of the Interface at which the  
     Coating Failure Occurred -----  
 i. Immersion Conditions -----  
     Time between Immersion and Testing -----  
     Method of Sample Preparation -----

**XII. Volatile Organic Compounds (ASTM D3960)**

Date Tested: \_\_\_\_\_

- a. Weight of Total Volatiles, % -----  
 b. Weight of Water, % -----  
 c. Weight of Exempt Volatile Compound, % -----

**WORKSHEET FOR WATER-BASED GLOSS ROOF PAINT**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

- d. Density of Coating at 25°C, g/L -----  
 e. Density of Water at 25°C, g/L -----  
 f. Density of Exempt Volatile Compound at 25°C, g/L -----

VOLATILE ORGANIC COMPOUND (VOC) -----

$$\text{VOC} = \frac{(a - b - c)(d)}{100\% - (b)(d/e) - (c)(d/f)}$$

**XIII. Lead Lead Content (ASTM E1613 / ASTM F2853)**

Date Tested: \_\_\_\_\_

LEAD CONTENT, mg/kg -----

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Chemical Test/s  
 Tested/Computed by: \_\_\_\_\_  
 Chemist/Chem. Tech.  
 PRC Lic. No.: \_\_\_\_\_

Chemical Test/s  
 Certified by: \_\_\_\_\_  
 Chemist  
 PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR ELASTOMERIC WALL COATING**

Lab. No.: \_\_\_\_\_ Sample Identification: \_\_\_\_\_ Type: \_\_\_\_\_

**I. Total Solids by Weight (PNS ISO 3251)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of dish, g	_____	_____	_____
b. Mass of sample, g	_____	_____	_____
c. Mass of dish + sample (after heating), g	_____	_____	_____
d. Mass of sample (after heating), g	_____	_____	_____
e. Total Solids (by weight), % = $\frac{d}{b} \times 100$	_____	_____	_____

Total Solids<sub>average</sub>, %

-----

**II. Storage Stability (ASTM D1849)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Start of storage date	_____	_____	_____
b. Sample weight at start of storage	_____	_____	_____
c. End of storage date	_____	_____	_____
d. Sample weight at end of storage	_____	_____	_____
e. Temperature of storage	_____	_____	_____
f. Skinning	_____	_____	_____
g. Pressure	_____	_____	_____
h. Corrosion of the container	_____	_____	_____
i. Odor of spoilage	_____	_____	_____
j. Rigidity of the lower layer (ASTM D 869)	_____	_____	_____
k. Consistency (ASTM D 562)	_____	_____	_____
l. Grains, lumps, or streaks in the brushed film	_____	_____	_____

**III. Density (ASTM D1475)**

Date Tested: \_\_\_\_\_

	Trial 1	Trial 2	Trial 3
a. Mass of density cup, g	_____	_____	_____
b. Mass of density cup + water, g	_____	_____	_____
c. Mass of water, g	_____	_____	_____
d. Temperature of water, °C	_____	_____	_____
e. Absolute Density of Water at specified temperature (see Table 1)	_____	_____	_____
f. Volume of density cup, mL $f = \frac{c}{e}$	_____	_____	_____
AVERAGE <sub>vol. of density cup</sub> , mL:			_____

	Trial 1	Trial 2	Trial 3
g. Mass of density cup filled with sample, g	_____	_____	_____
h. Mass of sample, g	_____	_____	_____
i. Density, g/mL or kg/L $i = \frac{h}{f}$	_____	_____	_____
AVERAGE <sub>density</sub> , kg/L:			_____

**IV. Viscosity (ASTM D562):**

Date Tested: \_\_\_\_\_

a. Temperature of the sample, °C	-----	_____
b. Viscosity, KU	-----	_____

**V. Fineness of Grind (ASTM D1210):**

Date Tested: \_\_\_\_\_

a. Tapered Gage used	-----	_____
b. Cleanliness (texture) method	-----	_____



**WORKSHEET FOR THERMOPLASTIC TRAFFIC PAINT (WHITE & YELLOW)**

AASHTO T249, T247

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

1. **Condition in Container** -----2. **Specific Gravity**

a. apparent mass of specimen, without wire or sinker, in air, g -----

b. apparent mass of specimen (and of sinker, if used)  
completely immersed and of the wire partially immersed in liquid, g -----c. apparent mass of totally immersed sinker  
(if used) and of partially immersed wire, g -----  
aSpecific Gravity, 23/23°C = -----  
(a - b)3. **Drying Time:**

a. Start, min. -----

b. No pick-up time, mins. -----

Drying Time, mins., = (b - a) -----

4. **Softening Point, °C** -----5. **Total Dry Solid (Ash), % (Pigment + Filler + Glass Beads):**

Dish ID

a. Mass of dish, empty, g -----

b. Mass of sample, g -----

c. Mass of dish + sample, g -----

d. Mass of dish + ash, g -----

e. Mass of ash, g -----

% Total Dry Solids (Ash) =  $\frac{e}{b} \times 100$  -----  
**AVE:** -----6. **Binder, % (100 - % Ash)** -----7. **Glass Beads, %**

a. Mass of sample (ash), g -----

b. Mass of extracted glass beads, g -----

% Glass Beads =  $\frac{b}{A} \times 100$  -----  
A8. **Extender/Filler, %**(for White) % Extenders = % Ash - (% TiO<sub>2</sub> + % Glass Beads) -----(for Yellow) % Extenders = % Ash - (% PbCrO<sub>4</sub> + % Glass Beads) -----9. **Grading (Glass Beads):** **Wt. of Glass Beads =** -----

Sieve No.:	Mass Retained, g	Mass Passing, g	% Passing
No. 20 (0.850 mm)	_____	_____	_____
No. 30 (0.600 mm)	_____	_____	_____
No. 40 (0.425 mm)	_____	_____	_____
No. 50 (0.300 mm)	_____	_____	_____
No. 80 (0.180 mm)	_____	_____	_____
No. 100 (0.150 mm)	_____	_____	_____
Pan	_____	_____	_____

**WORKSHEET FOR THERMOPLASTIC TRAFFIC PAINT (WHITE & YELLOW)**

AASHTO T249, T247

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_

**10. Pigment Analysis:**

For White:

Titanium Dioxide (TiO<sub>2</sub>), % by wt. of Paint

- |  |       |       |
|--|-------|-------|
| a. Mass of empty crucible, g             | ----- | _____ |
| b. Mass of sample (ash), g               | ----- | _____ |
| c. Mass of crucible + ignited residue, g | ----- | _____ |
| d. Mass of ignited residue, g            | ----- | _____ |

$$\% \text{ TiO}_2 = \frac{d}{b} \times \% \text{ Ash} \quad \text{-----} \quad \underline{\hspace{2cm}}$$

For Yellow:

Lead Chromate (PbCrO<sub>4</sub>), % by wt. of Paint

- |   |       |       |
|---|-------|-------|
| a. Volume of Sodium Thiosulfate Solution used, ml   | ----- | _____ |
| b. Normality of Sodium Thiosulfate Solution used, N | ----- | _____ |
| c. Mass of sample (ash), g                          | ----- | _____ |

$$\% \text{ PbCrO}_4 = \frac{a \times b \times 0.033 \times 3.23}{c} \times \% \text{ Ash} \quad \text{---} \quad \underline{\hspace{2cm}}$$

Tested/Computed by:

Date Tested:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Chemical Test/s

 Tested/Computed by: \_\_\_\_\_  
   Chemist  
   PRC Lic. No.:

Chemical Test/s

 Certified by: \_\_\_\_\_  
   Chemist  
   PRC Lic. No.:

 Checked and Reviewed by: \_\_\_\_\_  
   (Head of Materials Testing Section/Unit)





# WORKSHEET FOR REFLECTORIZED TRAFFIC PAINT

## ASTM D2205

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_

**V. TOTAL SOLIDS****Date Tested:** \_\_\_\_\_

a. Container ID	-----				
b. Mass of container, empty, g	-----		_____	_____	
c. Mass of sample, g	-----		_____	_____	
d. Mass of container + sample, g	-----		_____	_____	
e. Mass of container + oven-dried residue, g	-----		_____	_____	
e - b					
f. Total Solids, % = $\frac{\quad}{c} \times 100$	-----		_____	_____	

AVERAGE ----- \_\_\_\_\_

**VI. NON-VOLATILE VEHICLE****Date Tested:** \_\_\_\_\_

Total Solids - % Pigment

Non-Volatile Vehicle =  $\frac{\quad}{\quad} \times 100$  -----  
 (% by weight of vehicle) % Vehicle

**VII. EXTENDERS/FILLERS****Date Tested:** \_\_\_\_\_

(for White) % Extenders = % Pigment - (% TiO<sub>2</sub> + % Glass Beads) --- \_\_\_\_\_  
 (for Yellow) % Extenders = % Pigment - (% PbCrO<sub>4</sub> + % Glass Beads) --- \_\_\_\_\_

**VIII. PIGMENT ANALYSIS****Date Tested:** \_\_\_\_\_

For White:

Titanium Dioxide (TiO<sub>2</sub>), % by wt. of Paint

a. Mass of empty crucible, g	-----				
b. Mass of sample, g	-----		_____	_____	
c. Mass of crucible + ignited residue, g	-----		_____	_____	

c - a

% TiO<sub>2</sub> =  $\frac{\quad}{b} \times \text{ % Pigment}$  ----- \_\_\_\_\_

For Yellow:

Lead Chromate (PbCrO<sub>4</sub>), % by wt. of Paint

a. Volume of Sodium Thiosulfate Solution used, ml	-----				
b. Normality of Sodium Thiosulfate Solution used, N	-----		_____	_____	
c. Mass of sample, g	-----		_____	_____	

a x b x 0.033 x 3.23

% PbCrO<sub>4</sub> =  $\frac{\quad}{c} \times \text{ % Pigment}$  --- \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

# WORKSHEET FOR GALVANIZED IRON PIPE

## ASTM A53

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Inside Diameter/Size of Pipe: \_\_\_\_\_

		<b>I</b>	<b>II</b>
a. Original weight of specimen, g		_____	_____
b. Weight of stripped specimen, g		_____	_____
c. Thickness of stripped sheet/specimen, mm		_____	_____
		_____	_____
		_____	_____
		_____	_____
		_____	_____
d. Height of Specimen, mm	Ave. :	_____	_____
		_____	_____
		_____	_____
		_____	_____
		_____	_____
		_____	_____
e. Outside diameter of stripped Specimen, mm	Ave. :	_____	_____
		_____	_____
		_____	_____
		_____	_____
		_____	_____
		_____	_____
f. Inside diameter of stripped Specimen, mm		_____	_____
		_____	_____
		_____	_____
		_____	_____
		_____	_____
g. Coated Area of Original Specimen, mm <sup>2</sup>		_____	_____
A = Ao + Ai			
Ao = 3.1416 x e x d			
Ai = 3.1416 x f x d			
h. Weight of Zinc Coating, g/m <sup>2</sup>		_____	_____

### COMPUTATION:

$$\text{Weight of Zinc Coating, g/m}^2 = \frac{a - b}{A} \times 1 \times 10^6$$

Date Tested: \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR GUARD RAIL**  
ASTM A370, A856

Lab. No. : \_\_\_\_\_

Sample Identification: \_\_\_\_\_

**LABORATORY DATA**

		Body	Selvedge
1. Diameter, mm	-----	_____	_____
2. Area, mm <sup>2</sup>	-----	_____	_____
3. Tensile Load, kN	-----	_____	_____
4. Tensile Strength, MPa = $\frac{(3) \times 1000}{(2)}$	-----	_____	_____

Tested/Computed by:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR GUARD RAIL**  
ASTM A370, A856

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Specimen	1	2	3
a. Original weight of specimen, g	_____	_____	_____
b. Weight of stripped specimen, g	_____	_____	_____
c. Thickness of stripped sheet / specimen, mm	_____	_____	_____
	_____	_____	_____
	_____	_____	_____
Ave. =	_____	_____	_____
d. Base metal thickness, mm			
$t_{ave} = \frac{t_1 + t_2 + t_3}{3} =$	_____	_____	_____
e. Weight of coating, g/m <sup>2</sup>	_____	_____	_____
f. Triple spot (average of e), g/m <sup>2</sup>		_____	_____
g. Single spot (specimen w/ lightest coating), g/m <sup>2</sup>		_____	_____
h. Unit weight of sheet, kg/m <sup>2</sup>		_____	_____

$$\left( 7.85 \times t_{ave} + \frac{100}{1000} \right)$$

$t_{ave}$  = Base metal thickness, mm

**Computation:**

$$\text{Weight of Zinc Coating, g/m}^2 = \frac{a - b}{b} \times c \times k$$

where:

$k - 7830 = \text{constant}$

Date Tested: \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR GABION & MATTRESS**  
ASTM A975

Lab. No. : \_\_\_\_\_

Sample Identification: \_\_\_\_\_

**LABORATORY DATA**

		Body	Selvedge
1. Diameter, mm	-----	_____	_____
2. Area, mm <sup>2</sup>	-----	_____	_____
3. Tensile Load, kN	-----	_____	_____
4. Tensile Strength, MPa = $\frac{(3) \times 1000}{(2)}$	-----	_____	_____

Tested/Computed by:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR GABION & MATTRESS**

ASTM A975

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

			Body	Selvage
a.	Original weight of specimen, g	-----	_____	_____
b.	Weight of stripped specimen, g	-----	_____	_____
c.	Diameter of original wire, mm	-----	_____	_____
			_____	_____
			_____	_____
			_____	_____
	Average	=	_____	_____
d.	Diameter of stripped wire, mm	-----	_____	_____
			_____	_____
			_____	_____
			_____	_____
	Average	=	_____	_____
e.	Weight of coating, g/m <sup>2</sup>	-----	_____	_____

## COMPUTATION:

$$\text{Weight of Zinc Coating, g/m}^2 = \frac{a - b}{b} \times d \times K$$

where: K = 1960 = constant

Date Tested: \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_Chemist  
PRC Lic. No.: \_\_\_\_\_Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



**WORKSHEET FOR TIE WIRE**  
ASTM A641

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**LABORATORY DATA**

- |  |       |       |
|--|-------|-------|
| 1. Diameter, mm  | ----- | _____ |
| 2. Area, mm <sup>2</sup>                                 | ----- | _____ |
| 3. Tensile Load, kN                                      | ----- | _____ |
| 4. Tensile Strength, MPa = $\frac{(3) \times 1000}{(2)}$ | ----- | _____ |

Tested/Computed by:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



# WORKSHEET FOR HIGH TENSILE WIRE

## ASTM A370, A90

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### LABORATORY DATA

- |                          |       |       |
|--------------------------|-------|-------|
| 1. Diameter, mm          | ----- | _____ |
| 2. Area, mm <sup>2</sup> | ----- | _____ |
| 3. Tensile Load, kN      | ----- | _____ |
| 4. Elongation, mm:       |       |       |
| (a) Final                | ----- | _____ |
| (b) Gage length          | ----- | _____ |

### COMPUTATION:

$$\text{Tensile Strength, MPa} = \frac{(3) \times 1000}{(2)}$$

$$\text{Elongation, \%} = \frac{(4a) - (4b)}{(4b)} \times 100$$

Tested/Computed by:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Date Tested:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



# WORKSHEET FOR WIRE MESH

## ASTM A370, A90

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### LABORATORY DATA

- |                          |       |  |
|--------------------------|-------|--|
| 1. Diameter, mm          | ----- |  |
| 2. Area, mm <sup>2</sup> | ----- |  |
| 3. Tensile Load, kN      | ----- |  |
| 4. Elongation, mm:       |       |  |
| (a) Final                | ----- |  |
| (b) Gauge length         | ----- |  |

### COMPUTATION:

$$\text{Tensile Strength, MPa} = \frac{(3) \times 1000}{2}$$

$$\text{Elongation, \%} = \frac{(4a) - (4b)}{(4b)} \times 100$$

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



**WORKSHEET FOR WIRE ROPE**  
ASTM A931

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**LABORATORY DATA**

- |                          |       |       |
|--------------------------|-------|-------|
| 1. Diameter, mm          | ----- | _____ |
| 2. Area, mm <sup>2</sup> | ----- | _____ |
| 3. Breaking Load, kN     | ----- | _____ |

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

## WORKSHEET FOR SPIKE PLATE

### ASTM A370

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### LABORATORY DATA

- |                          |       |  |
|--------------------------|-------|--|
| 1. Thickness, mm         | ----- |  |
| 2. Width, mm             | ----- |  |
| 3. Area, mm <sup>2</sup> | ----- |  |
| 4. Yield Point, kN       | ----- |  |
| 5. Tensile Load, kN      | ----- |  |
| 6. Elongation, mm:       |       |  |
| (a) Final                | ----- |  |
| (b) Gage length          | ----- |  |

### COMPUTATION:

$$\text{Yield Strength, MPa} = \frac{(5) \times 1000}{(4)}$$

$$\text{Tensile Strength, MPa} = \frac{(6) \times 1000}{(4)}$$

$$\text{Elongation, \%} = \frac{(7a) - (7b)}{(7b)} \times 100$$

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



**WORKSHEET FOR ANCHOR NAIL**

ASTM A370, E290

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**DATA**

- |  |                                     |
|--|-------------------------------------|
| (1) Class: ( ) Plain ( ) Deformed              | (9) Elongation, mm                  |
| ( ) Round ( ) Square                           | (a) Final -----                     |
| (2) Nominal Size, mm -----                     | (b) Gage length -----               |
| (3) Nominal Area, mm <sup>2</sup> (Table) ---- | (c) Difference -----                |
| (4) Nominal Mass, kg/m (Table) ---             | (10) Deformation:                   |
| (5) Diameter, mm (Plain) -----                 | (a) Avg. spacing, mm ---            |
| (6) Length of Specimen, mm -----               | (b) Avg. height, mm ---             |
| (7) Mass of Specimen, kg (actual) ---          | (c) G a p -----                     |
| (8) Tensile Load at:                           | (11) Phosphorus Content, % - -      |
| (a) Yield point, kN -----                      | (Report content from Chemical Unit) |
| (b) Maximum, kN -----                          | (12) Bending:                       |
|  | Degrees of bend -----               |
|  | Pin diameter -----                  |
|  | Bend -----                          |

**COMPUTATION**

- (13) Area (Table)
- (a) Plain: (mm<sup>2</sup>) -----
- (b) Deformed: (mm<sup>2</sup>) -----
- (14) Specimen Unit Mass, kg/m
- $\frac{(7)}{(6)} \times 1000$  -----
- (15) Variation in Mass, %
- $\frac{(14) - (4)}{(4)} \times 1000$  -----
- (16) Yield Point, MPa
- $\frac{(8a)}{(13)} \times 100$  -----
- (17) Tensile Strength, MPa
- $\frac{(8b)}{(13)} \times 1000$  -----
- (18) Ratio of Tensile / Yield
- $\frac{(17)}{(16)}$  -----
- (19) Elongation, %
- $\frac{(9c)}{(9b)} \times 100$  -----

Tested/Computed by:

Date Tested:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR REINFORCING STEEL BARS**

ASTM A370, E290

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**DATA**

- |  |                                     |
|--|-------------------------------------|
| (1) Class: ( ) Plain ( ) Deformed              | (9) Elongation, mm                  |
| ( ) Round ( ) Square                           | (a) Final -----                     |
| (2) Nominal Size, mm -----                     | (b) Gage length -----               |
| (3) Nominal Area, mm <sup>2</sup> (Table) ---- | (c) Difference -----                |
| (4) Nominal Mass, kg/m (Table) ---             | (10) Deformation:                   |
| (5) Diameter, mm (Plain) -----                 | (a) Avg. spacing, mm ---            |
| (6) Length of Specimen, mm -----               | (b) Avg. height, mm ---             |
| (7) Mass of Specimen, kg (actual) ---          | (c) G a p -----                     |
| (8) Tensile Load at:                           | (11) Phosphorus Content, % --       |
| (a) Yield point, kN -----                      | (Report content from Chemical Unit) |
| (b) Maximum, kN -----                          | (12) Bending:                       |
|  | Degrees of bend -----               |
|  | Pin diameter -----                  |
|  | Bend -----                          |

**COMPUTATION**

- (13) Area (Table)
- (a) Plain: (mm<sup>2</sup>) -----
- (b) Deformed: (mm<sup>2</sup>) -----
- (14) Specimen Unit Mass, kg/m
- $\frac{(7)}{(6)} \times 1000$  -----
- (15) Variation in Mass, %
- $\frac{(14) - (4)}{(4)} \times 1000$  -----
- (16) Yield Point, MPa
- $\frac{(8a)}{(13)} \times 100$  -----
- (17) Tensile Strength, MPa
- $\frac{(8b)}{(13)} \times 1000$  -----
- (18) Ratio of Tensile / Yield
- $\frac{(17)}{(16)}$  -----
- (19) Elongation, %
- $\frac{(9c)}{(9b)} \times 100$  -----

Tested/Computed by:

Date Tested:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

# WORKSHEET FOR PHOSPHORUS CONTENT DETERMINATION OF STEEL BARS

## ASTM E350

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### I. Standardization of Sodium Hydroxide (NaOH) Solution:

Date Tested: \_\_\_\_\_

A. Mass of Potassium Acid Phthalate, g = \_\_\_\_\_

B. Volume of NaOH Solution, mL = \_\_\_\_\_

Calculation:

$$\text{Phosphorus Equivalent, g P/mL} = \frac{A \times 0.001347}{B \times 0.2042} = \underline{\hspace{2cm}}$$

### II. Standardization of Nitric Acid (HNO<sub>3</sub>) Solution:

Date Tested: \_\_\_\_\_

A. Volume of NaOH Solution, mL = \_\_\_\_\_

B. Phosphorus Equivalent of NaOH Solution, g P/mL = \_\_\_\_\_

C. Volume of HNO<sub>3</sub> Solution, mL = \_\_\_\_\_

Calculation:

$$\text{Phosphorus Equivalent, g P/mL} = \frac{A \times B}{C} = \underline{\hspace{2cm}}$$

### III. Phosphorus Content

Date Tested: \_\_\_\_\_

A. Volume of NaOH Solution used for the sample, mL = \_\_\_\_\_

B. Phosphorus Equivalent of the NaOH Solution, g P/mL = \_\_\_\_\_

C. Volume of HNO<sub>3</sub> Solution used for the sample, mL = \_\_\_\_\_

D. Phosphorus Equivalent of the HNO<sub>3</sub> Solution, g P/mL = \_\_\_\_\_

E. Volume of NaOH Solution used for the blank, mL = \_\_\_\_\_

F. Volume of HNO<sub>3</sub> Solution used for the blank, mL = \_\_\_\_\_

G. Mass of the sample, g = \_\_\_\_\_

Calculation:

$$\text{Phosphorus, \%} = \frac{(AB - CD) - (EB - FD)}{G} \times 100 = \underline{\hspace{2cm}}$$

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR PHOSPHORUS CONTENT DETERMINATION OF STEEL BARS**  
**(BY SPECTROMETER)**  
 ASTM E415

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_  
 Type : \_\_\_\_\_

RESULTS, %:

Trial 1	=	
Trial 2	=	
Trial 3	=	
<b>AVERAGE, %</b>	=	

QUALITY CONTROL (QC):

QC, CRM ID	=	
QC, CRM, Actual Value (AV), %	=	
QC, CRM, Certified Value (CV), %	=	
% Accuracy $\frac{\% AV}{\% CV} \times 100$	=	

Date Tested: \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist

Chemist

PRC Lic. No.: \_\_\_\_\_

PRC Lic. No.: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR MISCELLANEOUS STEEL PRODUCTS**

ASTM A370

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**LABORATORY DATA**

- |                          |       |       |
|--------------------------|-------|-------|
| 1. Thickness, mm         | ----- | _____ |
| 2. Width, mm             | ----- | _____ |
| 3. Diameter, mm          | ----- | _____ |
| 4. Area, mm <sup>2</sup> | ----- | _____ |
| 5. Yield Point, kN       | ----- | _____ |
| 6. Tensile Load, kN      | ----- | _____ |
| 7. Elongation, mm:       |       |       |
| (a) Final                | ----- | _____ |
| (b) Gage length          | ----- | _____ |

**COMPUTATION:**

$$\text{Yield Strength, MPa} = \frac{(5) \times 1000}{(4)}$$

$$\text{Tensile Strength, MPa} = \frac{(6) \times 1000}{(4)}$$

$$\text{Elongation, \%} = \frac{(7a) - (7b)}{(7b)} \times 100$$

Tested/Computed by:

Date Tested:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR CONCRETE MASONRY UNIT**

ASTM C109, C140

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

	<b>Specimen #1</b> <b>CMU _____"</b>	<b>Specimen #2</b> <b>CMU _____"</b>	<b>Specimen #3</b> <b>CMU _____"</b>
a. Width,(W) mm	_____	_____	_____
b. Length,(L) mm	_____	_____	_____
c. Height,(H) mm	_____	_____	_____
d. Net cross-sectional Area, mm <sup>2</sup>	_____	_____	_____
e. Compressive Strength:			
f. Ultimate load, N	_____	_____	_____
g. Net Compressive Strength, MPa ( <b>f/d</b> )	_____	_____	_____
h. Average Net Compressive Strength, MPa	_____	_____	_____
i. Moisture content, %	_____	_____	_____
j. Water absorption, kg/m <sup>3</sup>	_____	_____	_____
k. CMU Dry density, kg/m <sup>3</sup>	_____	_____	_____
l. Average CMU dry density, kg/m <sup>3</sup>	_____	_____	_____

<b>Sample I.D.</b>	<b>Mass received (1) kg</b>	<b>Dry Mass (2) kg</b>	<b>Wet Mass (3) kg</b>	<b>Immersed Mass (4) kg</b>

**Computation:**

$$\begin{aligned} \text{Moisture content, \%} &= \frac{(1) - (2)}{(3) - (2)} \times 100 = \underline{\hspace{2cm}} \\ \text{Water absorption, kg/m}^3 &= \frac{(3) - (2)}{(2)} \times 1000 = \underline{\hspace{2cm}} \\ \text{Net cross-sectional Area, mm}^2 &= \frac{(3) - (4)}{(c)} \times (1000)^2 = \underline{\hspace{2cm}} \\ \text{CMU (dry density), kg/m}^3 &= \frac{(2)}{(3) - (4)} \times 1000 = \underline{\hspace{2cm}} \end{aligned}$$

Tested/Computed by:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Date Tested:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_

(Head of Materials Testing Section/Unit)

## WORKSHEET FOR CONCRETE PIPE

### AASHTO T280

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Kind of Pipe: \_\_\_\_\_ Nominal Internal Diameter, mm: \_\_\_\_\_

### **Markings:**

Trade Marks \_\_\_\_\_ Class \_\_\_\_\_

### **Dimensions:**

1. Actual internal diameter, mm - - - - - \_\_\_\_\_

2. Thickness of wall, mm - - - - - \_\_\_\_\_

3. Laying length, mm - - - - - \_\_\_\_\_

\_\_\_\_\_

3a. Laying length, m - - - - - \_\_\_\_\_

### **Strength Test:**

4. Load to produce 0.3 mm crack, lbs. - - - - - \_\_\_\_\_

5. Ultimate load, lbs. - - - - - \_\_\_\_\_

### **Reinforcement:**

Type of reinforcement: Circular \_\_\_\_\_ Elliptical \_\_\_\_\_

6. Diameter, mm - - - - - \_\_\_\_\_

7. Number of lines - - - - - \_\_\_\_\_

8. Number of hoops - - - - - \_\_\_\_\_

9. Spacing, mm - - - - - \_\_\_\_\_

10. Net protective covering, mm - - - - - \_\_\_\_\_

### **Absorption Test:**

11. Oven dry mass, g - - - - - \_\_\_\_\_

12. Wet mass, g - - - - - \_\_\_\_\_

**WORKSHEET FOR CONCRETE PIPE**  
AASHTO T280

**COMPUTATION: (Strength)**

$$\text{Load to produce 0.3 mm crack, N/m/mm} = \frac{(4) \times 4.448222}{(3a) \times (1)} = \underline{\hspace{2cm}}$$

$$\text{Ultimate load, N/m/mm} = \frac{(5) \times 4.448222}{(3a) \times (1)} = \underline{\hspace{2cm}}$$

$$\text{Total Area of reinforcement, mm}^2/\text{m} = \frac{(6)^2 \times 0.7854 \times (8)}{(3a)} = \underline{\hspace{2cm}}$$

$$\text{Absorption, \%} = \frac{(12) - (11)}{(11)} \times 100 = \underline{\hspace{2cm}}$$

Tested/Computed by:

Date Tested:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_

(Head of Materials Testing Section/Unit)



# **WORKSHEET FOR COMPRESSIVE STRENGTH TEST** ASTM C39

Lab. No.: \_\_\_\_\_

Sample Identification: \_\_\_\_\_

Type of Specimen: \_\_\_\_\_

Lab. No.	Sample Identification	Date Sampled	P r o j e c t	Age at date of tests, days	Cross Sectional Area, sq. mm	Compressive Strength		
						Max. Load kN	psi	MPa

Tested/Computed by

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)

# **WORKSHEET FOR FLEXURAL STRENGTH TEST** ASTM C78

Lab. No.: \_\_\_\_\_

Sample Identification: \_\_\_\_\_

Type of Specimen: \_\_\_\_\_

Lab. No.	Sample Identification	Date Sampled	P r o j e c t	Age at date of tests, days	Cross Sectional Area, sq. mm	Flexural Strength		
						Max. Load kN	psi	MPa

Tested/Computed by

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)

## WORKSHEET FOR CONCRETE CORE THICKNESS DETERMINATION

ASTM C42, C174

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Design Thickness : \_\_\_\_\_

[illegible]

Tested/Computed by:

---

---

---

Date Tested:

---

---

---

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

# WORKSHEET ON WATER FOR CONCRETING

## AASHTO T26

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

I. **APPEARANCE** = \_\_\_\_\_ **Date Tested:** \_\_\_\_\_  
**COLOR** = \_\_\_\_\_  
**ODOR** = \_\_\_\_\_

II. **TOTAL SOLIDS** **Date Tested:** \_\_\_\_\_

Trial No.	Container ID	Sample Volume, mL	Mass of Empty Container, g	Mass of Container + Residue, g	TOTAL SOLIDS, %
1					
2					
<b>AVERAGE:</b>					

Calculation:

$$\text{TOTAL SOLIDS, \%} = \frac{(\text{Mass}_{\text{container + residue}} - \text{Mass}_{\text{empty container}})}{5} = \underline{\hspace{2cm}}$$

III. **pH VALUE** **Date Tested:** \_\_\_\_\_

Trial No.	Temperature, °C	pH
1		
2		
<b>AVERAGE:</b>		

IV. **TIME OF SETTING** **Date Tested:** \_\_\_\_\_

Temp., °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

	TIME OF SETTING	
	Control	Sample
a. Time Made		
b. Initial Set		
c. Final Set		

V. **AUTOCLAVE EXPANSION** **Date Tested:** \_\_\_\_\_

Temp., °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

	AUTOCLAVE EXPANSION, %	
	Control	Sample
La - Length comparator reading of specimen before Autoclaving, mm		
Lb - Length comparator reading of specimen after Autoclaving, mm		
G - Gauge length, mm		

Calculation:

$$\text{Autoclave Expansion, \%} = \frac{Lb - La}{G} \times 100$$

**WORKSHEET ON WATER FOR CONCRETING**  
AASHTO T26

**VI. COMPRESSIVE STRENGTH**

Date Tested: \_\_\_\_\_

Date Molded: \_\_\_\_\_

Temp., °C = \_\_\_\_\_

RH, %= \_\_\_\_\_

Age in Days	Date	Trial No.	Compressive Strength, mPa	
			Control	Sample
7 days		1		
		2		
		3		
		<b>AVERAGE:</b>		

$$\% \text{ Control, @ 7 days} = \frac{\text{Compressive Strength}_{\text{sample}}}{\text{Compressive Strength}_{\text{control}}} \times 100 = \underline{\hspace{2cm}}$$

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR CURING COMPOUND**

ASTM C309, C156, D1644

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

CEMENT: \_\_\_\_\_

WATER : \_\_\_\_\_

SAND : \_\_\_\_\_

**A. SPECIFIC GRAVITY:**

Date Tested: \_\_\_\_\_

- |   |       |       |
|---|-------|-------|
| a. Mass of pycnometer, g                    | ----- | _____ |
| b. Mass of pycnometer filled with water, g  | ----- | _____ |
| c. Mass of pycnometer filled with sample, g | ----- | _____ |
| Unit Mass, g/cc = $\frac{c - a}{b - a}$     | ----- | _____ |

**B. DRYING TIME:**

Date Tested: \_\_\_\_\_

Application Time -----

Dry to touch, h -----

**C. WATER RETENTION:**

Date Tested: \_\_\_\_\_

- |   |       |       |
|---|-------|-------|
| Mass of empty mold, g                               | ----- | _____ |
| Mass of mold & specimen, g                          | ----- | _____ |
| Mass of mold & surface dry specimen, g              | ----- | _____ |
| Mass of mold, specimen and seal, g                  | ----- | _____ |
| Surface Area of specimen, cm <sup>2</sup>           | ----- | _____ |
| Mass of curing compound, g                          | ----- | _____ |
| = (Unit Mass x Surface Area x Rate of Application)  | ----- | _____ |
| Mass of mold, specimen, seal and curing compound, g | ----- | _____ |
| Mass after: 3 hours, g                              | ----- | _____ |
| 48 hours, g   | ----- | _____ |
| 72 hours, g   | ----- | _____ |

**CORRECTION PAN:**

- |   |       |       |
|---|-------|-------|
| Mass of correction pan, g                   | ----- | _____ |
| Mass of correction pan & curing compound, g | ----- | _____ |
| Mass after: 3 hours, g                      | ----- | _____ |
| 48 hours, g                                 | ----- | _____ |
| 72 hours, g                                 | ----- | _____ |
| Moisture loss, g                            | ----- | _____ |
| Correction                                  | ----- | _____ |
| Mass of corrected moisture loss, g          | ----- | _____ |
| Loss, g/cm <sup>2</sup>                     | ----- | _____ |

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_Chemist  
PRC Lic. No.: \_\_\_\_\_Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR MINERAL FILLER**  
ASTM D546, C114

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**I. GRADING:**

Date Tested: \_\_\_\_\_

Sieve No.	Percent Passing (by Mass)
1. No. 16 (1.18 mm)	
2. No. 30 (600 µm)	
3. No. 50 (300 µm)	
4. No. 200 (75 µm)	

**II. PLASTICITY INDEX:**

Date Tested: \_\_\_\_\_

Plasticity Index = Liquid Limit - Plastic Limit = \_\_\_\_\_

**III. LOSS ON IGNITION (LOI):**

Date Tested: \_\_\_\_\_

Weight of sample, g = \_\_\_\_\_

Weight of empty  
crucible, g = \_\_\_\_\_

Weight of crucible +  
sample, g  
(before ignition) = \_\_\_\_\_

Weight of crucible +  
sample, g  
(after ignition,  
to constant weight) = \_\_\_\_\_

% LOI = \_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

# WORKSHEET FOR HYDRATED LIME

## ASTM C25

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### I. PHYSICAL TEST/S:

#### A. Grading

Date Tested: \_\_\_\_\_

Sieve No.	Percent Passing (by Mass)
1.	
2.	
3.	
4.	
5.	

### II. CHEMICAL TEST/S:

#### A. Calcium Oxide (CaO)

Date Tested: \_\_\_\_\_

Weight of sample, g = \_\_\_\_\_

Weight of crucible +  
Ignited residue, g = \_\_\_\_\_

Weight of empty  
crucible = \_\_\_\_\_

Weight of ignited  
residue = \_\_\_\_\_

Factor = \_\_\_\_\_ -

Percentage, % = \_\_\_\_\_

#### B. Magnesium Oxide (MgO)

Date Tested: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_ 72.4

\_\_\_\_\_

Tested/Computed by: \_\_\_\_\_

Chemical Test/s

Tested/Computed by: \_\_\_\_\_ Certified by: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



## WORKSHEET FOR FLY ASH

### ASTM C311

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Type : \_\_\_\_\_

Temp., °C = \_\_\_\_\_ RH, %= \_\_\_\_\_

#### I. Moisture Content

- |    |   |   |  |
|----|---|---|--|
| a. | Mass of Container, g                              | = |  |
| b. | Mass of Sample, g                                 | = |  |
| c. | Mass of Container + Sample<br>(Before Heating), g | = |  |
| d. | Mass of Container + Sample<br>(After Heating), g  | = |  |
| e. | Moisture Content, %                               | = |  |

Calculation:

$$\text{MOISTURE CONTENT, \%} = \frac{c - d}{b} \times 100$$

#### II. Loss on Ignition (LOI)

- |    |   |   |  |
|----|---|---|--|
| a. | Mass of Sample, g                                 | = |  |
| b. | Mass of Empty Crucible, g                         | = |  |
| c. | Mass of Crucible + Sample<br>(Before Ignition), g | = |  |
| d. | Mass of Crucible + Sample<br>(After Ignition), g  | = |  |
| e. | Loss on Ignition (LOI), %                         | = |  |

Calculation:

$$\text{LOI, \%} = \frac{c - d}{b} \times 100$$

## WORKSHEET FOR FLY ASH ASTM C311

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Type : \_\_\_\_\_

**III. Autoclave Expansion:**

Temp., °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

La - Length comparator reading of specimen before Autoclaving, mm = \_\_\_\_\_

Lb - Length comparator reading of specimen before Autoclaving, mm = \_\_\_\_\_

G - Gauge length, mm = \_\_\_\_\_

$$\text{Autoclave Expansion, \%} = \frac{Lb - La}{G} \times 100 = \underline{\hspace{2cm}}$$

**IV. Compressive Strength**

Date Tested: \_\_\_\_\_

Date Molded: \_\_\_\_\_

Temp., °C = \_\_\_\_\_ RH, % = \_\_\_\_\_

Age in Days	Date	Trial No.	Compressive Strength, mPa	
			Control	Sample
7 days		1		
		2		
		3		
		<b>AVERAGE:</b>		

$$\% \text{ Control, @ 7 days} = \frac{\text{Compressive Strength}_{\text{sample}}}{\text{Compressive Strength}_{\text{control}}} \times 100 = \underline{\hspace{2cm}}$$

**V. Water Requirement**Y = Water required for the test mixture to be  $\pm 5$  of control flow

$$\text{Water requirement, percentage of control} = \frac{Y}{242} \times 100 = \underline{\hspace{2cm}}$$

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_

(Head of Materials Testing Section/Unit)

**WORKSHEET FOR RETROREFLECTIVE SHEETING**  
ASTM 4956

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**I. Adhesion (ASTM D4956):**

Date Tested: \_\_\_\_\_

Adhesion = \_\_\_\_\_

**II. Shrinkage (ASTM D4956):**

Date Tested: \_\_\_\_\_

1. After 10 minutes, mm = \_\_\_\_\_

2. After 24 hours, mm = \_\_\_\_\_

**III. Flexibility (ASTM D4956):**

Date Tested: \_\_\_\_\_

Flexibility = \_\_\_\_\_

Tested/Computed by:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

## WORKSHEET FOR CERAMIC AND GLASS TILES

ASTM C1505

1. Span Length, L (mm) \_\_\_\_\_
2. Overhang, I (mm) \_\_\_\_\_

Lab. No.	Length, mm	Width, mm	Thickness, mm	Breaking Load, N	Breaking Strength, N	Modulus of Rupture, N/mm <sup>2</sup>

### Computation:

$$\text{Breaking Strength (B)} = \frac{\text{Breaking Load (P)} \times \text{Span Length (L)}}{\text{Width (b)}}$$

$$\text{Modulus of Rupture (R)} = \frac{3 \times \text{Breaking Strength (B)}}{2 \times \text{Thickness}^2 (h^2)}$$

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR GEOTEXTILE**  
ASTM D6241, D4632

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

MATERIAL: \_\_\_\_\_

**GRAB TENSILE STRENGTH**

Machine Direction	
1	
2	
3	
4	
5	
Average	
Cross-Machine Direction	
1	
2	
3	
4	
5	
Average	

**PUNCTURE TEST**

1	
2	
3	
4	
5	
Average	

Tested/Computed by:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)

## WORKSHEET FOR SEVEN WIRE STRAND

### ASTM A416

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### LABORATORY DATA

- |                          |       |       |
|--------------------------|-------|-------|
| 1. Diameter, mm          | ----- | _____ |
| 2. Area, mm <sup>2</sup> | ----- | _____ |
| 3. Yield Point, kN       | ----- | _____ |
| 4. Tensile Load, kN      | ----- | _____ |
| 5. Elongation, mm:       |       |       |
| (a) Final                | ----- | _____ |
| (b) Gage length          | ----- | _____ |

### COMPUTATION:

$$\text{Yield Strength, MPa} = \frac{(3) \times 1000}{2}$$

$$\text{Tensile Strength, MPa} = \frac{(4) \times 1000}{2}$$

$$\text{Elongation, \%} = \frac{(5a) - (5b)}{(5b)} \times 100$$

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR CARBON FIBER SHEET / PLATE**

ASTM D3039

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Tensile:

Sample No.	Thickness, mm	Width, mm	Area, mm <sup>2</sup>	Ultimate Load, KN
1				
2				
3				

## COMPUTATION:

Average Ultimate Load, KN =

Tensile Strength, MPa =

Tested/Computed by:

Date Tested:

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Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR HYDRAULIC CEMENT GROUT**  
ASTM C1107, C476

Lab. No.	Sample Identification	Age in days	Dimensions			Strength
			Length	Width	Area	Max Load, Kn

Lab. No.	Average Max. Strength	Compressive Strength, MPa	Compressive Strength, psi

Tested/Computed by: \_\_\_\_\_

Date Tested: \_\_\_\_\_

Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)



## WORKSHEET FOR EROSION MAT

ASTM D6459

Lab. No. : \_\_\_\_\_  
 Sample Identification : \_\_\_\_\_

### TENSILE STRENGTH

Type : \_\_\_\_\_

Strip Width, mm : \_\_\_\_\_

#### MACHINE DIRECTION

Specimen No.	Breaking Force (N)	Elongation (mm)
1		
2		
3		
AVERAGE		

Breaking Force Strength (N/m) =

#### CROSS-MACHINE DIRECTION

Specimen No.	Breaking Force (N)	Elongation (mm)
1		
2		
3		
AVERAGE		

Breaking Force Strength (N/m) =

Tested/Computed by:

Date Tested:

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR EPOXY RESIN**

ASTM D1763, D4142

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

- |                          |       |       |
|--------------------------|-------|-------|
| 1. Length, mm            | ----- | _____ |
| 2. Width, mm             | ----- | _____ |
| 3. Area, mm <sup>2</sup> | ----- | _____ |
| 4. Compressive Load, kN  | ----- | _____ |

## COMPUTATION:

$$\text{Compressive Strength, MPa} = \frac{(4) \times 1000}{(3)}$$

Tested/Computed by:

Date Tested:

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Checked/Reviewed by:

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(Head of Materials Testing Section/Unit)

**WORKSHEET FOR SHOTCRETE**

EN 14488-5

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

Sample's Age (Days) : \_\_\_\_\_

Material : \_\_\_\_\_

Deflection, mm (d)	Load, kN (F)	Energy Absorption, J (E)
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

**WORKSHEET FOR SHOTCRETE**

EN 14488-5

26		
27		
28		
29		
30		

\*Note: In determining the Energy Absorption Capacity, the Energy Absorption at deflection 25mm will be used

FORMULA:

$$\text{Energy Absorption, } J = \frac{1}{2} \times (F_i + F_f) \times (d_f - d_i) + E_i$$

Tested/Computed by:

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

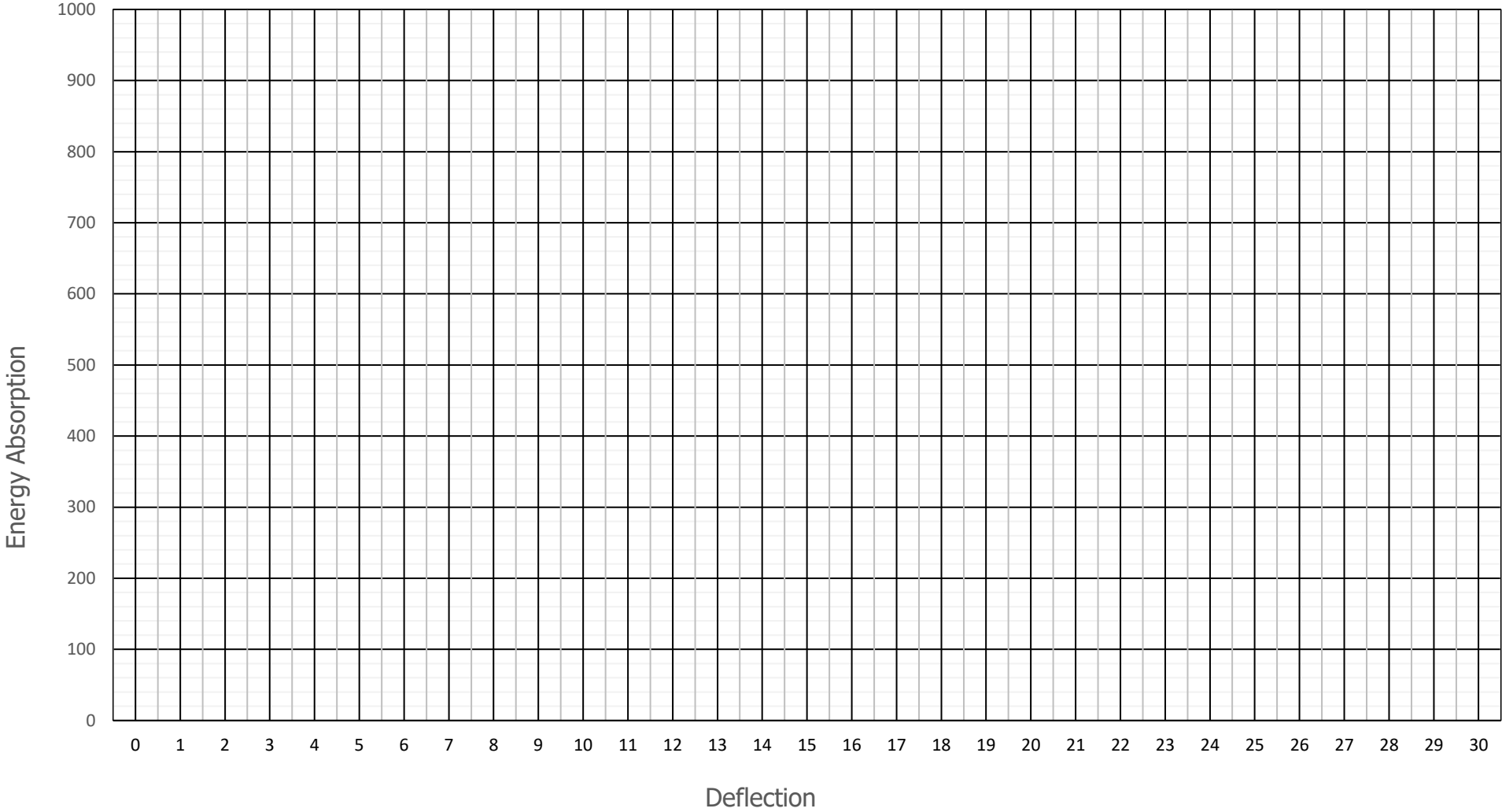
Date Tested:

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)

**WORKSHEET FOR SHOTCRETE**  
EN 14488-5

Relationship bet. Energy Absorption and Deflection



**WORKSHEET FOR PIGMENTS - INTEGRALLY COLORED CONCRETE**  
ASTM C979

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**I. Water Wettability (ASTM C979/C979M) =** \_\_\_\_\_

Date Tested: \_\_\_\_\_

**II. Alkali Resistance (ASTM C979/C979M) =** \_\_\_\_\_

Date Tested: \_\_\_\_\_

**III. Sulfates Soluble in Hydrochloric Acid (ASTM D50):** Date Tested: \_\_\_\_\_

a. Mass of Sample, g = \_\_\_\_\_

b. Mass of Empty Crucible, g = \_\_\_\_\_

c. Mass of Crucible + Ignited Residue, g = \_\_\_\_\_

d. Mass of Ignited Residue, g = \_\_\_\_\_

e. SO<sub>3</sub> , % = \_\_\_\_\_

CALCULATION:

$$\text{SO}_3, \% = \frac{d \times 0.343}{a} \times 100$$

**IV. Matter Soluble in Water (ASTM D1208):** Date Tested: \_\_\_\_\_

a. Mass of Sample, g = \_\_\_\_\_

b. Mass of Empty Container, g = \_\_\_\_\_

c. Mass of Container + Residue, g = \_\_\_\_\_

d. Mass of Residue, g = \_\_\_\_\_

e. Matter Soluble in Water, % = \_\_\_\_\_

CALCULATION:

$$\text{Matter Soluble in Water, \%} = \frac{d \times 2.5}{a} \times 100$$

Tested/Computed by: \_\_\_\_\_  
Chemist  
PRC Lic. No.: \_\_\_\_\_

Certified by: \_\_\_\_\_  
Chemist  
PRC Lic. No.: \_\_\_\_\_

Checked and Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

## WORKSHEET FOR TENSILE STRENGTH OF PLASTICS

### ASTM D638

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

### LABORATORY DATA

- |                          |       |       |
|--------------------------|-------|-------|
| 1. Width, mm             | ----- | _____ |
| 2. Thickness, mm         | ----- | _____ |
| 3. Area, mm <sup>2</sup> | ----- | _____ |
| 4. Breaking Load, kN     | ----- | _____ |

### COMPUTATION:

6. Tensile Strength, MPa =  $\frac{(4) \times 1000}{(3)} =$

7. Modulus of Elasticity, MPa =  $\frac{(6) \times (5c)}{(5b)} =$

Tested/Computed by:

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Date Tested:

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Checked/Reviewed by: \_\_\_\_\_  
(Head of Materials Testing Section/Unit)

**WORKSHEET FOR FLEXURAL STRENGTH OF PLASTICS**

ASTM D790

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

**LABORATORY DATA**

- |                    |       |       |
|--------------------|-------|-------|
| 1. Width, mm       | ----- | _____ |
| 2. Thickness, mm   | ----- | _____ |
| 3. Span Length, mm | ----- | _____ |
| 4. Maximum Load, N | ----- | _____ |

**COMPUTATION:**

$$5. \text{ Flexural Strength, MPa} = \frac{3}{2} \times \frac{(4)(3)}{(1)(2)^2} =$$

Tested/Computed by:

Date Tested:

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Checked/Reviewed by:

 \_\_\_\_\_  
 (Head of Materials Testing Section/Unit)



# WORKSHEET FOR ACCELERATED WEATHERING

ASTM A370, B117

Lab. No. : \_\_\_\_\_

Sample Identification : \_\_\_\_\_

## I. Pre-Accelerated Weathering Test (Salt-Spray Test)

- |                                  |       |       |
|----------------------------------|-------|-------|
| 1. Diameter, mm                  | ----- | _____ |
| 2. Area, mm <sup>2</sup>         | ----- | _____ |
| 3. Initial Tensile Load, kN      | ----- | _____ |
| 4. Initial Tensile Strength, MPa | ----- | _____ |

## II. Post-Accelerated Weathering Test (Salt-Spray Test)

- |                                |       |       |
|--------------------------------|-------|-------|
| 1. Diameter, mm                | ----- | _____ |
| 2. Area, mm <sup>2</sup>       | ----- | _____ |
| 3. Final Tensile Load, kN      | ----- | _____ |
| 4. Final Tensile Strength, MPa | ----- | _____ |
| 5. Strength Retained, %        | ----- | _____ |

### COMPUTATION:

$$\text{Tensile Strength, MPa} = \frac{\text{Tensile Load} \times 1000}{\text{Area}}$$

$$\text{Strength Retained, \%} = \frac{\text{Final Tensile Strength}}{\text{Initial Tensile Strength}} \times 100$$

Tested/Computed by:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Date Tested:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Checked/Reviewed by:

\_\_\_\_\_  
(Head of Materials Testing Section/Unit)