

# Republic of the Philippines DEPARTMENT OF PUBLIC WORKS AND HIGHWAYS OFFICE OF THE SECRETARY

BAGONG PILIPINAS

Bonifacio Drive, Port Area Manila

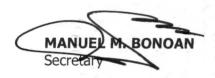
JAN 3 1 2025

<b>DEPARTMENT O</b>	RDER )	SUBJECT:	Standardization	of	Materials
22	)		Testing Forms		
No. Series of 2025	)				
du	2 3 2025				

In order to further ensure uniformity and consistency in reporting the test results of samples of construction materials used in various DPWH infrastructure projects and to conform to the ISO 9001:2015 Quality Management System (QMS) requirements of the Department, these Revised Standard Forms are hereby issued to be utilized by all DPWH Implementing Offices in the preparation of Sample Cards, Worksheets, and Official Test Reports. Test reports using the prescribed formats shall be computer-generated.

These standard forms can be downloaded from the DPWH Intranet (http:dpwhnet) under Sample Card, Worksheet and Test Report Forms. Attached are the guidelines for filling out Materials Testing Forms to ensure uniformity and consistency.

This Order supersedes Department Order No. 177, Series of 1996 (Standardization of Materials Test Reports) and shall take effect immediately.



Department of Public Works and Highways
Office of the Secretary

WINSU02101

Encl: (1) Annex: Standardization of Materials Testing Forms (2) Guidelines in the Filling-Out of Materials Testing Forms

14.1.3 JDV/AGC

₩ Website: https://www.dpwh.gov.ph№ Tel. No(s).: 5304-3000 / (02) 165-02



# **ANNEX**

Document Title	Document Code
Sample Card	DPWH-QMSP-14-40-Rev00
Test Report for DPWH Project	DPWH-QMSP-14-41-Rev00
Test Report for Research and Informational	DPWH-QMSP-14-42-Rev00
WORKSHEETS FOR SOIL&SOIL AGGREGATES, ASPHALT AGGREGATES	CONCRETE AND
Worksheet for Liquid Limit and Plastic Limit Tests	DPWH-QMSP-14-43-Rev00
Worksheet for Moisture Content	DPWH-QMSP-14-44-Rev00
Worksheet for Shrinkage Limit of Soil	DPWH-QMSP-14-45-Rev00
Worksheet for Moisture Density Relations Test of Soils	DPWH-QMSP-14-46-Rev00
Worksheet for California Bearing Ratio	DPWH-QMSP-14-47-Rev00
Worksheet for Hydrometer Analysis	DPWH-QMSP-14-48-Rev00
Worksheet for Field Density Test	DPWH-QMSP-14-49-Rev00
Worksheet for Specific Gravity of Fine-Grained Soil	DPWH-QMSP-14-50-Rev00
Worksheet for Soundness Test	DPWH-QMSP-14-51-Rev00
Worksheet for Organic Impurities and Mortar Strength Test	DPWH-QMSP-14-52-Rev00
Worksheet for Unit Weight (Fine and Coarse Aggregates)	DPWH-QMSP-14-53-Rev00
Worksheet for Specific Gravity and Absorption of Aggregates	DPWH-QMSP-14-54-Rev00

# **ANNEX**

Document Title	Document Code
Worksheet for Sieve Analysis	DPWH-QMSP-14-55-Rev00
Worksheet for Abrasion Test	DPWH-QMSP-14-56-Rev00
WORKSHEETS FOR CEMENT	
Worksheet for Physical Test of Portland Cement - Fineness	DPWH-QMSP-14-57-Rev00
Worksheet for Physical Test of Cement - Normal Consistency, Time of Setting, Autoclave Expansion	DPWH-QMSP-14-58-Rev00
Worksheet for Mortar Strength Test of Cement	DPWH-QMSP-14-59-Rev00
Worksheet for Physical Test of Portland Cement – Air Content	DPWH-QMSP-14-60-Rev00
Worksheet for Specific Gravity of Cement	DPWH-QMSP-14-61-Rev00
Worksheet for Chemical Tests of Cement (by Wet Analysis)	DPWH-QMSP-14-62-Rev00
Worksheet for Chemical Tests of Cement (by XRF Method)	DPWH-QMSP-14-63-Rev00
WORKSHEETS FOR ASPHALTIC MATE	RIALS
Worksheet for Testing of Asphalt Cement (Penetration-Graded)	DPWH-QMSP-14-64-Rev00
Worksheet for Testing of Asphalt Cement (Viscosity-Graded)	DPWH-QMSP-14-65-Rev00
Worksheet for Emulsified Asphalt	DPWH-QMSP-14-66-Rev00
Worksheet for Cutback Asphalt	DPWH-QMSP-14-67-Rev00
Worksheet for Concrete Joint Sealer	DPWH-QMSP-14-68-Rev00

# **ANNEX**

Document Title	Document Code
Worksheet for Elastomeric Binder (Thormajoint)	DPWH-QMSP-14-69-Rev00
Worksheet for Preformed Expansion Joint Filler	DPWH-QMSP-14-70-Rev00
Worksheet for Polymer Modified Bitumen (PMB)	DPWH-QMSP-14-71-Rev00
Worksheet for Hot Mix Asphalt	DPWH-QMSP-14-72-Rev00
Worksheet for Cold Mix Asphalt	DPWH-QMSP-14-73-Rev00
Worksheet for Bituminous Concrete Core	DPWH-QMSP-14-74-Rev00
WORKSHEETS FOR MISCELLANEOUS MA	ATERIALS
Worksheet for Flat Latex Paint	DPWH-QMSP-14-75-Rev00
Worksheet for Semi-Gloss Latex Paint	DPWH-QMSP-14-76-Rev00
Worksheet for Gloss Latex Paint	DPWH-QMSP-14-77-Rev00
Worksheet for Enamel Paint	DPWH-QMSP-14-78-Rev00
Worksheet for Semi-Gloss Enamel Paint	DPWH-QMSP-14-79-Rev00
Worksheet for Flat-Wall Enamel Paint	DPWH-QMSP-14-80-Rev00
Worksheet for Epoxy Enamel Paint	DPWH-QMSP-14-81-Rev00
Worksheet for Alkyd-Based Semi-Gloss Enamel Paint	DPWH-QMSP-14-82-Rev00
Worksheet for Alkyd-Based Gloss Enamel Paint	DPWH-QMSP-14-83-Rev00

# **ANNEX**

Document Title	Document Code
Worksheet for Alkyd-Based Flat-Wall Enamel Paint	DPWH-QMSP-14-84-Rev00
Worksheet for Alkyd-Based Metal Primer	DPWH-QMSP-14-85-Rev00
Worksheet for Epoxy Metal Primer	DPWH-QMSP-14-86-Rev00
Worksheet for Water-Based Gloss Roof Paint	DPWH-QMSP-14-87-Rev00
Worksheet for Elastomeric Wall Coating	DPWH-QMSP-14-88-Rev00
Worksheet for Thermoplastic Traffic Paints (White and Yellow)	DPWH-QMSP-14-89-Rev00
Worksheet for Reflectorized Traffic Paints	DPWH-QMSP-14-90-Rev00
Worksheet for Galvanized Sheet	DPWH-QMSP-14-91-Rev00
Worksheet for Galvanized Iron Pipe	DPWH-QMSP-14-92-Rev00
Worksheet for Guard Rail	DPWH-QMSP-14-93-Rev00
Worksheet for Gabion & Mattress	DPWH-QMSP-14-94-Rev00
Worksheet for Tie Wire	DPWH-QMSP-14-95-Rev00
Worksheet for High Tensile Wire	DPWH-QMSP-14-96-Rev00
Worksheet for Wire Mesh	DPWH-QMSP-14-97-Rev00
Worksheet for Wire Rope	DPWH-QMSP-14-98-Rev00
Worksheet for Spike Plate	DPWH-QMSP-14-99-Rev00

# **ANNEX**

Document Title	Document Code
Worksheet for Anchor Nail	DPWH-QMSP-14-100-Rev00
Worksheet for Reinforcing Steel Bars	DPWH-QMSP-14-101-Rev00
Worksheet for Phosphorus Content Determination of Steel Bars	DPWH-QMSP-14-102-Rev00
Worksheet for Phosphorus Content Determination of Steel Bars (by Spectrometer)	DPWH-QMSP-14-103-Rev00
Worksheet for Miscellaneous Steel Products	DPWH-QMSP-14-104-Rev00
Worksheet for Concrete Masonry Unit	DPWH-QMSP-14-105-Rev00
Worksheet for Concrete Pipe	DPWH-QMSP-14-106-Rev00
Worksheet for Compressive Strength Test	DPWH-QMSP-14-107-Rev00
Worksheet for Flexural Strength Test	DPWH-QMSP-14-108-Rev00
Worksheet for Concrete Core Thickness Determination	DPWH-QMSP-14-109-Rev00
Worksheet on Water for Concreting	DPWH-QMSP-14-110-Rev00
Worksheet for Curing Compound	DPWH-QMSP-14-111-Rev00
Worksheet for Mineral Filler	DPWH-QMSP-14-112-Rev00
Worksheet for Hydrated Lime	DPWH-QMSP-14-113-Rev00
Worksheet for Fly Ash	DPWH-QMSP-14-114-Rev00
Worksheet for Reflective Sheeting	DPWH-QMSP-14-115-Rev00

# **ANNEX**

Document Title	Document Code
Worksheet for Ceramic and Glass Tiles	DPWH-QMSP-14-116-Rev00
Worksheet for Geotextiles	DPWH-QMSP-14-117-Rev00
Worksheet for Seven Wire Strand	DPWH-QMSP-14-118-Rev00
Worksheet for Carbon Fiber Sheet/Plate	DPWH-QMSP-14-119-Rev00
Worksheet for Hydraulic Cement Grout	DPWH-QMSP-14-120-Rev00
Worksheet for Erosion Mat	DPWH-QMSP-14-121-Rev00
Worksheet for Epoxy Resin	DPWH-QMSP-14-122-Rev00
Worksheet for Shotcrete	DPWH-QMSP-14-123-Rev00
Worksheet for Pigments - Integrally Colored Concrete	DPWH-QMSP-14-124-Rev00
Worksheet for Tensile Strength of Plastics	DPWH-QMSP-14-125-Rev00
Worksheet for Flexural Strength of Plastics	DPWH-QMSP-14-126-Rev00
Worksheet for Accelerated Weathering	DPWH-QMSP-14-127-Rev00

#### **GUIDELINES IN THE FILLING-OUT OF MATERIALS TESTING FORMS**

#### SAMPLE CARD

- 1. The DWPH Project Materials-In-Charge or Contractor's/Supplier's Authorized Representative shall legibly, completely and accurately accomplish the Project Information, Sample Information and Test Information fields of the Sample Card and both of them shall affix their signature together with the date of their signing.
- 2. The QAHD/QAS Chief shall check/review the information, provided by the DPWH Project Materials-In-Charge or Contractor's/Supplier's Authorized Representative as to completeness and accuracy,
- 3. Sample Cards shall be neat, clean and without any crossed-out or voided portion therein. If there are corrections therein made by the QAHD/QAS Chief. The same shall be retuned to the DPWH Project Material-In-Charge for correction or replacement.
- 4. Should there be no longer corrections on the sample card, the QAHD/QAS Chief shall affix his signature together with the date of signing in the space provided. Thereafter, he shall recommend for the approval of the sample cars to the Head of Office.
- 5. Sample cards to be approved by the Head of Office shall be signed and the date of signing shall also be indicated.

#### **WORK SHEET**

- 1. The Laboratory Technician/Engineer shall immediately record (handwritten) in the corresponding/prescribed worksheet the raw data obtained from the tests conducted he shall affix his signature and the date of his signing in the space provided therein.
- 2. The Laboratory Technician shall compute the results from the recorded raw data.
- 3. The Laboratory Engineer shall review the computed results together with the date of his signing.
- 4. The Materials Testing Unit Head shall review the worksheet and shall affix his signature and the date of his signing in the space provided. If there are corrections, the same shall be returned to the Laboratory Engineer for corrections.
- 5. Should there no longer be corrections, the worksheet shall be submitted to the QAHD/QAS Chief for the preparation of Test Report.

#### **TEST REPORT**

- 1. The designated personnel shall assign serial Laboratory Report Number on the Test Report.
- 2. The Laboratory In-Charge shall prepare draft of the Test Report by filing out the Test Report information which can be obtained from the Sample Card, filling out the kind of tests conducted (1<sup>st</sup> column), the date when the tests were conducted (2<sup>nd</sup> column), the test methods used (3<sup>rd</sup> column) the specification requirements (4<sup>th</sup> column) and the consolidated test results (5<sup>th</sup> column) obtained from the Work Sheets.
- 3. The Registered Chemist shall certify the Test Report if chemical tests are involved by affixing his signature together with the date of signing.
- 4. The Materials Testing Unit Head shall evaluate the Test Report. It shall be neat, clean and without any crossed-out or voided portion therein. If there are corrections made by the

- Materials Testing Unit Head, the Test Report shall be retuned to the Laboratory-In-Charge for correction.
- 5. Should there be no longer corrections on the Test Report, the Materials Testing Unit Head shall affix his signature together with the date of signing.
- 6. The QAHD/QAS Chief shall review the Test Report, if there are corrections, the same shall be returned to the Laboratory-In-Charge for correction.
- 7. Should there be no longer corrections on the Test Report, the QAHD/QAS Chief shall affix his signature together with the date of signing.
- 8. The Head of Office shall affix his signature together with the date of signing to signify attestation of the Test Report.

# Department of Public Works and Highways *(OFFICE)*

# Construction Materials Testing **SAMPLE CARD**

REQUESTING ENTITY	INFORMATION:		
To be filled out by Project Contractor's Materials Eng		To be filled out by Author	ized Representative
For DPWH/other Gover		For Informational/Rese	earch'
Project Name :			ity:
110ject Hame 1		company, requesting the	
		Supplier :	
Contract I.D. :			
Supplier : _		Bill Charge To :	
Bill Charge To : _		A   1	
Address:			
Contact No/s. :		Contact No/s. :	
SAMPLE INFORMATION			
Kind of Matarial		Original Source	
Duam d		Turne / Curnelle / Clane	<u> </u>
		0 11 0	
· ·		- , ,	
Manufacturing Date : _		Batch Identification	No.:
Proposed Use : _ Governing Spec's. : _			
Sampled by : _	(DPWH Materials- Supplier's/Contractor's Au		(Signature)
Submitted by : _	(Office)		(Date)
Submitted by	(DPWH Materials Supplier's/Contractor's Aut		(Signature)
-	(Office)		(Date)
Domayla			, ,
Remarks : _			
To be filled out by Head of	Materials Testing Section/	Unit.	
Described by /Dete		Clarater distribution	
		Checked by/Date :	:
Farget Date of Release : _		Date (OK is presented)	•
900 2 200 01 1000000 1 _			
Lab. No. :			
	<del> </del>		
Recommending Approva	ıl by:	Арр	proved by:
(Head of Labora	itory)	_	(Head of Office)
Lab. No. and OR No.	:		
Target Date of Release	:		
Note: You will be notified a		<u> </u>	(Head of Laboratory)
be a delay in the rele			(Office)

#### TEST REPORT FOR DPWH PROJECT

				Lab. Report No. :	
					Issued Date
TEST REPORT ON					
Name of the Laboratory Address of the Laboratory Project Name/ID/Contract Implementing Office Kind of Material/s Sample Identification Type/Grade/Class Quantity Represented Original Source					
Sampled at/Address	:				
Manufactured by Brand	:				
Supplier/Address	:				
Contractor/Addre Proposed Use	:				
Governing Specification	:				
Sampled by	:				
		ls-In-Charge and s Authorized	(Offic	ce)	(Date Sampled)
Submitted by		ls-In-Charge and s Authorized	(Office)		(Date Received)
Lab. No. :(Pa	id under OR # _	)			
TESTS	@ Temp.,°C / % RH	DATE TESTED	TEST METHOD	REQUIREMENTS	RESULTS
	(applicable for Cement samples)				
REMARKS:  1. The results related 2.	te only to the sample	e tested.			
Tested by:			Checked by:		
Chemical Test/s Certified by:	Che	emist		Qahd / Qas ch	nief
	PRC Lic. No.				
Evaluated by:			ATTESTED :		
Head of Materials Testing Section/Unit				Head of Offic	e

#### TEST REPORT FOR RESEARCH AND INFORMATIONAL

				Lab. Report No. :	
					Issued Date
TEST REPORT ON		_			
Name of the Laboratory Address of the Laboratory Company Name Kind of Material/s Sample Identification Type/Grade/Class Original Source Sampled at/Address Brand Manufactured by/Address Manufacturing Date Batch Identification No. Supplier/Address Proposed Use Governing Spec's Sampled by					
:	(Name and D	esignation)	(Office Addres	ss/Contact No.)	(Date Sampled)
Submitted by	: : (Name and D	esignation)	(Office Addres	ss/Contact No.)	(Date Sampled)
Lab. No. :(Paid un	der OR #	)			
TESTS	@ Temp.,°C / % RH	DATE TESTED	TEST METHOD	REQUIREMENTS	RESULTS
DEMARKS.					
REMARKS:  1. The results relate only 2.	to the sample tester	ed.			
Tested by:			Checked by:		
Chemical Test/s Certified by:				QAHD / QAS	5 Chief
,	Che PRC Lic. No.	emist :	ATTESTED :		
Evaluated by:					
Head of Materials To	esting Section/Uni	t		Head of C	Office

# **WORKSHEET FOR LIQUID LIMIT AND PLASTIC LIMIT TESTS**

**AASHTO T89 & T90** 

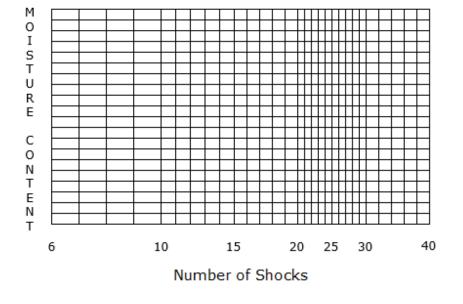
Laboratory No.	
Cample Identification	
Sample Identification	

#### **Determination Number**

Container Number
Container @ Wet Soil, g.
Container @ Dry Soil, g.
Moisture Loss, g.
Container, g.
Dry Soil, g.
Moisture Content, %
Number of Blows

LIQUID LIMIT			PLASTI	C LIMIT
1 (25-35)	2 (20-30)	3 (15-25)	1	2

#### FLOW CURVE



- 1. Liquid Limit
- 2. Plastic Limit
- 3. Plasticity Index, [(1)-(2)] \_\_\_

SIEVE ANALYS	ıs
No. 10	
No. 40	
No. 200	

- 4. Group Index, GI
- 5. Soil Classification

SIEVE ANALYSIS									
No. 10									
No. 40									
No. 200									

Tested/Computed by:	
Date Tested:	
Checked/Reviewed by:	
•	(Head of Materials Testing Section/Unit)

#### **WORKSHEET FOR MOISTURE CONTENT**

Lab. No. :			
Sample Identification:			
1. Container + Wet soil, g	=		
2. Container + Oven-dried soil	, g =		
3. Water, g (1) – (2)	=		
4. Container, g	=		
5. Dry soil, (2) – (4), g	=		
6. Moisture Content,% (3/5) x 100	=		
Tested/Computed by:			<u> </u>
Date Tested: _			<u> </u>
Checked/Reviewed by:	/:		
	(Head of I	Materials Testing Section/Unit	)

#### **WORKSHEET FOR SHRINKAGE LIMIT OF SOIL**

Lab. No. :										
Sample Identification:										
1. Can + wet soil pat, g										
2. Can + dry soil pat, g			<del></del>							
3. Moisture loss, g										
4. Can, g			<del></del>							
5. Dry soil pat, g, "V <sub>o</sub> "			<del></del>							
6. Moisture content, %, "M	"		<del></del>							
7. Can filled with mercury,	g									
8. Mercury, g										
. Unit wt. of mercury, g/cm <sup>3</sup>										
10. Volume of wet soil pat, o	cm³, V		<del></del>							
11. Container + displaced m	ercury, g		<del></del>							
12. Container, g			<del></del>							
13. Displaced mercury, g			<del></del>							
14. Volume of dry soil pat, c	m³, "V <sub>c</sub> "									
15. Shrinkage limit, S. L.			<del></del>							
		<u>-</u>								
Tested/Computed by:										
Date Tested:										
Checked/Reviewed by:	(Hoad of Matarial	c Tocting Soction/Unit\								
	(nead of Material	s Testing Section/Unit)								

# WORKSHEET FOR MOISTURE DENSITY RELATIONS TEST OF SOILS

**AASHTO T99 & T180** 

Trial Number	1	2	3	4	5
Total Water added in ml	1		3	7	3
Mass in g  Mold  Mold + wet soil  Wet soil					
WET DENSITY, kg/m <sup>3</sup>					
Container					
Container + wet soil					
Mass Container + dry soil Water					
in g Dry Soil					
MOISTURE CONTENT, %					
DRY DENSITY, kg/m <sup>3</sup>					
Method Used: ( ) (  A I	) () () 3 C D	2.5 ( )	4.	.5 ( )	
Number of Layers No. of Blows/Layer Volume of Mold, m <sup>3</sup> Maximum Dry Density (MDD) Optimum Moisture Content (	), kg/m³ :	25 ( ) 00943 ( )		56 ( )	
Tested/Computed by:				_	
Date Tested:				_	
Checked/Reviewed by:				_	
•	(Head of Materia	ls Testing Sec	ction/Unit)	_	

#### **WORKSHEET FOR MOISTURE DENSITY RELATIONS TEST OF SOILS**

**AASHTO T99 & T180** 

	Lab	). N	lo.					:_											
	Sar	npl	e Io	den	tific	cati	on	:_		 	 					 		 	
Ь																			
D																			
R																			
Υ																			
_																			
D																			
E																			
N S I T																			
S																			
<u>I</u>																			
T																			
Y																			
kg/m³																			

MOISTURE CONTENT, %

# **WORKSHEET FOR CALIFORNIA BEARING RATIO**AASHTO T193

Lab. No.	:						
Sample Identification	:						
Kind of Material	:						
		PR	EPARATION	I OF SPECIMENS			
Mois	ture Content D	etermination		Dei	nsity Determi	nation	
Number of Shocks	10	30	65		10	30	65
Test Sample Identification				Weight of Mold, g			
Weight of Can, g				Weight of Mold + Sample, g			
Wet Sample + Can, g				Weight of Sample, g			
Oven Dry Sample +				Wet Unit Weight,			
Can, g				kg/cu.m			
Water Loss, g				Dry Unit Weight, kg/cu.m			
Moisture Content, %				N All 11			. 0.50/ 15
Average MC, %				Note :Allowable variatio variation exceeds allowa	-		
MC after penetration, %				to meet requirements.	z.o, alocara o	poomen unu n	.o.a another

					so	AKED COMP	ACTED VALU	ES				
Volur	ne of Mola	I										
	No. of Sho	ocks			10 Sho	cks		No. of Sho	ocks		ocks	
Penetratio	Date & Tir			Molded	1		Penetratio	Date & Tin		Molded	d	
n, mm	Date & Til	ne		Tested			n, mm	Date & Tin	ne	Tested		
				Load						Load		
	Dial Reading	Tota	l, kg	kg/s	q.cm	Corrected kg/sq.cm		Dial Reading	Total, kg	kg/s	q.cm	Corrected kg/sq.cm
0.64							0.64					
1.27							1.27					
1.91							1.91					
2.54							2.54					
3.81							3.81					
5.08							5.08					
7.62							7.62					
10.16							10.16					
12.7							12.7					
	(	CBR Val	ue at 10	) Shocks				С	BR Value at 30	Shocks		
CBR at 2.54	=	Corre	cted kg 70.36	/sq.cm	x 100 =		CBR at 2.54	=	Corrected kg 70.36		x 100 =	
CBR at 5.08	=	Corre	cted kg 105.03	/sq.cm	x 100 =		CBR at 5.08	=	Corrected kg		x 100 =	

## **WORKSHEET FOR CALIFORNIA BEARING RATIO**

Lab. No.	:							
Sample Identification	:							
Kind of Material	:							

	SOAK	CED COMPACTE	D VALUES			CB	R Value	at 65 Sh	hocks		
Penetration,	No. of Shoc	ks	65 Sh	ocks	CBR at 2.54	=	Correct	ted kg/s	sq.cm	x 100 =	
mm	Date & Tim		Molded		CDR at 2.34	_		70.36		X 100 -	
mm	Dute & IIII	/C	Tested								
			Load		]		Correct	ted kg/s	sq.cm		
	Dial Reading	Total, kg	kg/sq.cm	Corrected kg/sq.cm	CBR at 5.08	=		105.03		x 100 =	
0.64											
1.27						LAB	ORATOR	COMP	ACTION	V	
1.91					Und	ler Labora	tory No.	=			
2.54					Maximum Dry	Density,	kg/cu.m	=			
3.81					Optimum Mo	isture Cor	ntent, %	=			
5.08											
7.62											
10.16											
12.7											
				CAMELL	VALUEC						
					VALUES ng, mm (96 h)						
No. of B	lows	Initial	Day 1	Day 2		ау 3		Day 4		Sw	ell
10			,-			-,-		, .			
30											
65											
		% Swell	_ Cha		in mm during	soaking	x 100	_			



Tested/Computed by:	
•	
Date Tested:	
Checked/Reviewed by:	
•	(Head of Materials Testing Section/Unit)

#### **WORKSHEET FOR HYDROMETER ANALYSIS**

Lab. No. :											
Sample	e Identif	ication	:								
Hygros Dry sa Dry wa	sample scopic M mple dis ashed sa sing age	oisture spersed imple, (	, % , g			Spec Cons Origi	occulating ific gravitant, a in time ometer	<u>l</u> / e	t, ml _ _ _ _		
A	В	С	D	E	G	н	I K <sub>L</sub> K <sub>G</sub> K <sub>N</sub>		K <sub>N</sub>	J	K
	2					.040	IXL	IXG	IXN		
	5					.026					
	15					.015					
	30					.010					
	60					.0074					
	250					.0036					
	440					.0015					
A - Time  B - Elapsed Time (min.)  C - Hydrometer Reading  D - Temperature (°C)  E - Temperature Correction  F - Corrected Hydrometer Reading, R  G - % Passing, P'  H - Max. Grain Dia., d' (mm)  Assumed Conditions  I - Dia. Correction Factor  Corrected Grain Dia. d2/ (mm)  K - Corrected % Passing, p3  %  Gravel, (+) 2 mm  Sand, (-) 2 mm to (+) 0.075 mm  Silt, (-) 0.075 mm to (+) 0.002 mm  Clay, (-) 0.002 mm  Max. Grain Dia., d' (mm)  Assumed Conditions  I - Dia. Correction Factor  Corrected Grain Dia. d2/ (mm)  %  6  6  Corrected % Passing, p3  %  6  6  7  8  9  6  Corrected % Passing, p3  %  6  9  6  6  7  8  9  Clay, (-) 0.002 mm  9  9  9  9  9  9  10  10  10  10  10						m) 					
<u>1</u> / a G <u>2</u> / d <u>3</u> / P	$\frac{1}{2} = \frac{2.65 - 1.00}{2.65} \times \frac{G}{G - 1.00}$ $G = \text{Specific gravity of the soil}$ $\frac{2}{2} = \frac{2.65 - 1.00}{2.65} \times \frac{G}{G - 1.00}$ $\frac{2}{10} = \frac{1}{20} \times \frac{G}{G - 1.0$										
Tested	/Comput	ed by:							_		
Date To	ested:								_		
Checked/Reviewed by: _				(Head	l of Mate	erials Testir	ng Section	on/Unit)	_		

### **WORKSHEET FOR FIELD DENSITY TEST**

Lab. No. :				
Test Hole: Depth:	Location: _	(Station and Reference to Co	enter Line)	
Representing:(Layer No.)	(Depth)	(Station to Station)	(Width)	
Unit weight of air-dry	sand	Actual moisture	e content Trial I	Trial I
<ol> <li>Container full of water</li> <li>Container, kg</li> <li>Water, kg (1) – (2)</li> <li>Volume of container, m³ (3)/1000</li> <li>Container filled w/air dry sand, kg</li> <li>Air-dry sand, kg (5) – (2)</li> <li>Unit weight of dry sand, kg/m3 (6) / (4)</li> <li>Mass of Sand to Fill Fund</li> <li>Mass of Jar + Sand, kg</li> <li>Mass of Jar + Sand, kg</li> <li>(after pouring)</li> <li>Sand in Funnel, kg (8) – (9)</li> </ol>	nel	<ul> <li>11. Container + wet soil, g</li> <li>12. Container + dry soil, g</li> <li>13, Moisture, g (11) - (12)</li> <li>14. Container, g</li> <li>15. Dry soil, g (12) - (14)</li> <li>16. Actual moisture content, % (13) / (15) x 100</li> <li>17. Average actual moisture content, %</li> </ul>		
	Field Dens	<u>sity</u>		
18. Total material taken from hole, kg 19. Mass of Jar + Sand, kg 20. Mass of Jar + Sand, kg (after pour 21. Sand to fill hole, kg (19) – (20) – ( 22. Volume of hole, m³ (21) / (7) 23. Wet unit weight, kg/m³ (18) / (22)	10)	<ul> <li>24. Dry unit weight, kg/m³ (23) / (17) / 100) +</li> <li>25. Lab. compaction test data. Maximum dry density, ktb. Optimum moisture contents</li> <li>26. Degree of compaction, % (24) / (25a) X 100</li> </ul>	ita g/m³	
Tested/Computed by :				
	(Head of Materials Tes	sting Section/Unit)		

#### **WORKSHEET FOR SPECIFIC GRAVITY OF FINE-GRAINED SOIL**

AASHTO T100

Lab. No.	:
Sample Identification	:

Container + Dry soil, g	
Container, g	
Container number	
Dry soil, g	
Temp. after boiling (at room temp.), T <sub>x</sub>	
Pycnometer + Soil + Water, g, W <sub>b</sub>	
Pcynometer + Water (fr. Calibration curve), g, W <sub>a</sub>	
Specific gravity of distilled water	
Specific gravity of soil	
Average	

#### Formula:

$$G_s = \frac{W_s G_{Tx}}{W_s + (W_a - W_b)}$$

where:

 $G_s$  = specific gravity of soil W<sub>s</sub> = weight/mass of dry soil

 $G_{Tx}$  = Specific gravity of distilled water @  $T_x$   $W_b$  = Pcynometer + Soil + Water

W<sub>a</sub> = Pcynometer + Water (from calibration curve)

# WORKSHEET FOR SPECIFIC GRAVITY OF FINE-GRAINED SOIL

AASHTO T100

Lab. No.	:
Sample Identification	<b>:</b>

# **Table – Specific Gravity of Distilled Water**

Tempera	ture, °C	Temperatu	ıre, °C
20	0.9982	30	0.9957
21	0.9980	31	0.9954
22	0.9978	32	0.9951
23	0.9976	33	0.9947
24	0.9973	34	0.9944
25	0.9971	35	0.9941
26	0.9968	36	0.9937
27	0.9965	37	0.9934
28	0.9963	38	0.9930
29	0.9960	39	0.9926
		40	0.9922

Tested/Computed by:	
Date Tested:	
Checked/Reviewed by:	
	(Head of Materials Testing Section/Unit)

#### **WORKSHEET FOR SOUNDNESS TEST**

				101110 1101				
Lab. No	).	:						
Sample Identification:								
Sieve size, mm  Passing  Retained on		original	(2) Mass of test fraction before test, g	Mass of test fraction	(4) Loss in Mass, g	(5) % passing sieve after test (actual & loss)	(6) Mass average (corrected & loss)	
FINE AGGREGATE								
0.150	-							
0.300	0.15							
0.600 1.18	0.300							
2.36	1.18							
4.75	2.36							
9.5	4.75							
Tot	tals				(2.2)	(4/2 X 100)	(5 X 1)	
Lab. No								
			COAR	SE AGGREGAT	<u>E</u>			
63.0	37.5							
37.5	19.0							
19.0 9.5	9.5 4.75							
	tals							
					(2-3)	(4/2 X 100)	(5 X 1)	
					(2-3)	(4/2 X 100)	(5 X 1)	
Tested/	/Compute	ed by:						
Date Te	ested:							
Checke	d/Reviev	ved by:						
(Head of Materials Testing Section/Unit)								

### **WORKSHEET FOR ORGANIC IMPURITIES AND MORTAR STRENGTH TEST**

ab. No.	:				
ample Identific	cation:				
	ORGAN	IC IMPURITIE AASHTO		IARY)	
	hydroxide, g g r 24 hrs (indicate arker, or equal Color				
	ı	MORTAR STRE	_		
Mass of cemen Mass of sand, Volume of wat Flow, % Cross-sectional	g er used, ml	- - - -	<u>Sample</u>		Standard
		Court Fire			
Sample	Age in days	Sample Fine Newton	Aggregate MPa	Washed Fine Newton	e Aggregate MPa
1	7				
2	7				
3	7				
4	28				
5 6	28 28				
		Average	=		_
		% of Standa	ard =		_
ested/Compute	ed hv:				
ate Tested:					
necked/Review		Head of Materials	Testing Section	n/Unit)	

# **WORKSHEET FOR UNIT WEIGHT (FINE & COARSE AGGREGATES)**AASHTO T19

Lab. No.:					
Sample Ide	ntification:				
	Fine Aggregates		Loose	Rodded	
	<ol> <li>Container + sample,</li> <li>Container, kg.</li> <li>Sample, kg. (1) - (2)</li> <li>Vol. of Container, cu</li> <li>Unit weight/mass, kg</li> </ol>	.m.			
Lab. No.:					
Sample Ide	ntification:				
	Coarse Aggregates	6	Loose	Rodded	
	<ol> <li>Container + sample, kg.</li> <li>Container, kg.</li> <li>Sample, kg. (1) - (2)</li> <li>Vol. of Container, cu.m.</li> <li>Unit weight/mass, kg/m³ (3)/(4)</li> </ol>				
Da	sted/Computed by: — te Tested : — ecked/Reviewed by: —		sting Section/Unit)		

## WORKSHEET FOR SPECIFIC GRAVITY AND ABSORPTION AGGREGATES

Lab. No.:	
Sample Identification:	
Co	OARSE AGGREGATE  AASHTO T85
1. Weight in air of saturated surface-dry sample, g 2. Weight in air of oven-dried sample g 3. Weight of sample in water, g 4. Absorption, (1) - (2) x 100	
(2) 5. Specific gravity, bulk	Average
(SSD), (1) - (3)	Average
Lab. No.:	
Sample Identification:	FINE AGGREGATE
Weight in air of saturated surface-dry sample, g	AASHTO T84
Weight in air of oven-dried sample g     Weight of pycnometer bottle filled     with water, g	·
4. Pycnometer bottle + water + sample in a bottle, g	
5. Absorption, (1) - (2) x 10  5. Specific gravity, bulk	00 Average
(SSD), $\frac{(1)}{(1) + (3) - (4)}$	Average
Tested/Computed by:	
Date Tested :	
Checked/Reviewed by: (He	lead of Materials Testing Section/Unit)

### **WORKSHEET FOR SIEVE ANALYSIS**

AASHTO T11, T27 & T311

Lab. No.:							
Sample Iden	tification:						
Weight of samples in grams: Original							
Fineness Mod	dulus						
Sieve size				umulat		Governing	
	(in)	Wt	Wt	%	%	Specs:	
mm.		retained	passing	passing	retained	% passing:	Remarks
75.00	(3')						
63.00	(2 1/2")						
50.00	(2")						
37.50	(1 1/2")						
25.00	(1")						
19.00	(3/4")						
12.50	(1/2")						
9.50	(3/8")						
6.30	(1/4")						
4.75	(No. 4)						
2.36	(No. 8)						
2.00	(No. 10)						
1.18	(No. 16)						
0.60	(No. 30)						
0.425	(No. 40)						
0.300	(No. 50)						
0.150	(No. 100)						
0.075	(No. 200)						
Pan							
Wash passing							-
Recommenda	ition:						
Tested/Computed by:							
Date Tested :							
Checked/Reviewed by:			(Hea	d of Materials	s Testing Section	n/Unit)	

#### **WORKSHEET FOR ABRASION TEST**

Lab. No.:			
Sample Identification:			
Kind of Material:			
		T	
1. Original mass of sample	э, g.		
2. Sample retained on No.	1.70 mm sieve, g.		
3. Percentage of wear, %	(1) - (2) X 100		
Tested/Computed by:			
Date Tested:			
Checked/Reviewed by:			
	(Head of Materials Testing Se	ection/Unit)	

# **WORKSHEET FOR PHYSICAL TEST OF PORTLAND CEMENT – FINENESS**ASTM C204

Lab. No.:	Sample Identification:
Type :	
Sampling Ambient Temp.(0	C)= Sampling Ambient R.H.(%)=
Ambient Temp. ( ${}^{0}$ C) =	Ambient R.H. (%) =
<ul> <li>a. Specific Surface of (from calibration)</li> <li>b. Time interval of ror 46h, s, (T<sub>s</sub>), (for Bulk volume of both Density of test sate.</li> <li>e. Theoretical weight ε = desired porces</li> <li>f. Actual weight of</li> </ul>	manometer drop for SRM No. 114 =
Tested/Computed by:	
Date Tested:	
Checked/Reviewed by:	(Head of Materials Testing Section/Unit)

# WORKSHEET FOR PHYSICAL TEST OF CEMENT – NORMAL CONSISTENCY, TIME OF SETTING, AUTOCLAVE EXPANSION

ASTM C187, C191 & C151

Lab.	No. :	
Sam	ple Identification:	
Турє	:	
I.	NORMAL CONSISTENCY:	Date Tested :
	Temp, $^{0}$ C =	RH, % =
	a. Mass of sample, g	<u> </u>
	b. Vol. H <sub>2</sub> O used, ml	
	% Normal Consistency = (b/a x 100)	
II.	TIME OF SETTING (Vicat Needle):	<b>Date Tested :</b>
11,	· · · · · · · · · · · · · · · · · · ·	RH, % =
	a. Time made	
	b. Initial set	
		Date Tested :
III.	AUTOCLAVE EXPANSION:	
	Temp, °C =	RH, % =
	La - Length comparator reading of specimen before  Autoclaving, mm	
	Lb - Length comparator reading of specimen after Autoclaving, mm	
	G - Gauge length, mm	
	Autoclave Expansion, $\% = \frac{Lb - La}{G}$	x 100 =
	Tested/Computed by:	
	Checked and Reviewed by:(Head of Materials Test	
	(Head of Materials Test	ng Section/Unit)

# **WORKSHEET FOR MORTAR STRENGTH TEST OF CEMENT**

ASTM C109

Lab. No. :				
Sample Identification:				
Type :				
Mortar Composition:	Cement, g:		Sand, g :	Water:
Specimen Area, sq. m:			W/C:	Flow, %:
Date Molded:			(for Portland Cement)  % RH:	(for Blended Cement)
ample I.D./Age in Days	Temp.,	RH,	Compressive Strength,	Compressive Strength,
umpie iizwiige m zuje	<sup>0</sup> C	%	Date	MN/m <sup>2</sup>
verage				
ample I.D./Age in Days	Temp.,	RH, %	Compressive Strength, Date	Compressive Strength, MN/m <sup>2</sup>
verage				
ample I.D./Age in Days	Temp.,	RH, %	Compressive Strength,  Date	Compressive Strength, MN/m <sup>2</sup>
verage				
Tested/Computed by:				
Date Tested:				
Checked/Reviewed by:	(Head	of Materials	s Testing Section/Unit)	

# WORKSHEET FOR PHYSICAL TEST OF PORTLAND CEMENT – AIR CONTENT ASTM C185

Lab	o. No. :		
San	nple Identification:		
Тур	e :		
AII	R CONTENT	Temp, <sup>0</sup> C =	RH, % =
a.	Mass of sand, g		
b.	Mass of cement, g		
c.	Volume of water, ml		
d.	Volume of container, ml		
e.	Mass of container empty, g		
f.	Mass of container + mortar, g		
g.	Mass of mortar (W), g		
h.	Specific Gravity of cement, C <sub>G</sub>		
i.	Specific Gravity of sand. S <sub>G</sub>		2.65
CO	MPUTATION:		
1.	Wa – Actual Mass per unit volu	ume	
	$Wa = \frac{g}{d} =$		
2.	P – Percent of Mixing Water E	Based on Mass of Cement	
	$P = \frac{\text{Volume of water}}{\text{Mass of cement}} =$	$\frac{c}{b}$ X 100 =	
3.	W <sub>T</sub> – Theoretical mass per unit	t, volume	
	$W_{T} = \frac{350 + 1400 + (350)}{\frac{350}{C_{G}} + \frac{1400}{S_{G}} + \frac{3}{2}}$	$\frac{x P x 0.01)}{50 x P x 0.01} =$	
4.	Air Content, volume per cent =	$= 100 [1 - (Wa/W_T)]$	
5.	At Sp. Gr. = 3.15: Air Content, Volume % =	$= 100 - W \left[ \frac{(182.7 + P)}{(2000 + 4P)} \right]$	
Tes	ted/Computed by:		
Dat	e Tested:		
Che	ecked/Reviewed by:	Head of Materials Testing Section/Unit)	

#### **WORKSHEET FOR SPECIFIC GRAVITY OF CEMENT**

ASTM C188

Lab. No.	:		<del>-</del>
Sample Identification	:		
Туре	:		
	Temp., <sup>0</sup> C =		RH, %=
SPECIFIC GRAVIT	Y (Chemical Test):		
	Temperati	are of Bath, <sup>0</sup> C =	
a. Mass of Le Ch	atelier Flask and Kerosene, g		
b. Intial volume,	ml		
c. Mass of Le Ch	atelier Flask, Kerosene and samp	ole, g	
d. Final volume,	ml		
Specific	$c Gravity = \frac{c - a}{d - b}$		
Date Tested: _			
Tested/Computed by:	Chemist PRC Lic. No.:	ertified by:	Chemist Lic. No.:
Checked and Reviewe	d by:(Head of Materials Testin	g Section/Unit)	_

# WORKSHEET FOR CHEMICAL TESTS OF CEMENT (BY WET ANALYSIS) ASTM C114

Lab. No.	:		
Sample Identification	:		
	Temp., <sup>0</sup> C <b>Insoluble</b> <b>Residue</b> <b>Date Tested:</b>	S = RH, Sulfur Trioxide Date Tested:	%= Magnesia Date Tested: 
Veight of sample, g	-		
Veight of crucible + gnited Residue, g	-		
Veight of empty Crucible, g	-		
Veight of Ignited Residue, g	-		
actor		34.3	72.4
ercentage, %			
OSS ON IGNITION:		Date Tested :	
Veight of sample, g	-	_	
Veight of empty crucible, g	-	_	
Veight of crucible + sample, g (before ignition)	-	-	
Veight of crucible + sample, g (after ignition, to constant weight)	- 		
6 LOI			
ested/Computed by:	Chemist PRC Lic. No.:	Certified by: Cher PRC Lic. N	

(Head of Materials Testing Section/Unit)

# WORKSHEET FOR CHEMICAL TESTS OF CEMENT (BY XRF METHOD) ASTM C114

		Temp., ${}^{0}C = $	<del></del>	RH, %=	
		Magnesium (	Oxide (MgO)	Sulfur Trioxide (SO <sub>3</sub> )	
		<b>Date Tested:</b> Trial 1	Trial 2	<b>Date Tested:</b>	Trial 2
ass of Sample, g	-				
ss of Flux, g	-				
ults, %	-				
erage, %	-				
ANK, %	-				
, CRM ID	-				
, CRM rual Value (AV), %	-				
, CRM coretical Value (TV), %	-				
, CRM, % Accuracy <u>% AV</u> x 100 <del>% TV</del>	-				
	_				
Tested/Computed by:	C	hemist	Certified by:	Chemist	_

# **WORKSHEET FOR TESTING OF ASPHALT CEMENT (PENETRATION-GRADED)**

ASTM D70, D6, D5, D113, D92, D36 AASHTO T44, T102

Lab. No. :					<del></del>
Sample Identification:					
<ol> <li>Specific Gravity:         <ul> <li>a. Mass of pycnometer</li> <li>b. Mass of pycnometer</li> <li>c. Mass of pycnometer</li> <li>d. Mass of pycnometer</li> </ul> </li> </ol>	r filled with water, g r half filled w/ sample, g				
Specific G	Gravity = $\frac{c - a}{(b-a) - (a)}$				
% Loss = —	sample, g sample after heating, g  - c x 100	  % Los	ss =	#1	#2
3. Solubility and Ash Coma. Mass of sample, g b. Mass of crucible + fi c. Mass of crucible + fi	ilter paper, g	_) x 100 ]			
4. Spot Test					
5. Penetration: a. Penetration (Original b. Penetration (After Lo		1	2	3	Average
Penetration, % of Orig	ginal = $\frac{b_{\text{ave.}}}{a_{\text{ave.}}}$ x	100			
<ul><li>6. Ductility:</li><li>a. Ductility (Original)</li><li>b. Ductility (After Los</li></ul>	25°C, 5 cm/min., cm ss) 25°C, 5 cm/min., cm	1	2	3	Average
7. Flash Point, °C					
8. Softening Point, °C		1		2	Average
Tested/Computed	l by:		Da	te Tested:	
Checked and Reviewed by	:(Head of Materials	Tacting Soct	on/Unit)		

# WORKSHEET FOR ASPHALT CEMENT (VISCOCITY-GRADED) ASTM D70, D6, D 2171, D113, D92, D36

AASHTO T44, T102

Lab. No.	:					
Sample Identification	:					
Penetration Grade	:					
Specific Gravity:     a. Mass of pycnome     b. Mass of pycnome     c. Mass of pycnome     d. Mass of pycnome	ter filled with wa ter half filled w/s	sample, g				
Specific	Gravity =	(b-a) - (d-c)				
2. Loss on Heating:				#	<del>‡</del> 1	#2
a. Mass of container						
<ul><li>b. Mass of container</li><li>c. Mass of container</li></ul>		estina a			<del></del>	
	_	aung, g	% Lo	oss =	<del></del>	
% Loss = -	$\frac{b-c}{b-a}  x  1$	100		% Lossaverage	=	
3. Solubility and Ash Co a. Mass of sample, g b. Mass of crucible + c. Mass of crucible +	- filter paper, g	sidue, g			  	
% Solub	pility = 100 -	$\left[\frac{c-b}{a}\right]^{2}$	x 100			
4. Spot Test					-	
5. Viscosity: a. Viscosity (Original	l), Pa • s	Temperature, <sup>0</sup> C		Calibration Factor, Pa•s/s	Flow Time,	Viscosity, Pa • s
b. Viscosity (After O	ven), Pa • s					
6. Ductility: a. Ductility (Origina b. Ductility (After O			1	2	3	Average
7. Flash Point, °C					-	
Tested/	Computed by:				Date Tested:	
Checked/Reviewed by		d of Materials <sup>-</sup>	Testing	Section/Unit)		

#### **WORKSHEET FOR EMULSIFIED ASPHALT**

ASTM D70, D5, D113 AASHTO T59, T72, T111

Lab. N	No. :		
Sampl	e Identification :		
I.	Specific Gravity  a. Mass of pycnometer, empty, g  b. Mass of pycnometer filled with water, g  c. Mass of pycnometer filled with sample, g  c - a		
	Specific Gravity = ———		
	b - a	T. D. (1)	
II.	Storage Stability a. Mass of beaker, empty, g b. Mass of beaker + sample, g c. Mass of beaker + residue, g  C - a  Residue =   x 100	Top Botton	n 
III.	Sieve Test		
	a. Mass of sample, g b. Mass of sieve + pan, g c. Mass of sieve + pan + residue, g c - b % Residue = x 100		
	a		
13.7	V'and (Callali Carly)		
IV.	Viscosity (Saybolt-furol)), sec.		
V.	Distillation a. Mass of Iron Still, g b. Mass of sample, g c. Mass of Iron Still + sample after heating, g  Residue, $\% = \frac{c - a}{b} \times 100$		
VI.	Cement Mixing a. Mass of sieve + pan, g b. Mass of sieve + pan + residue, g Cement Mixing = (b - a)		
VII.	Test on Residue  1. Penetration at 25 °C, 100g, 5g  2. Ductility at 25 °C, 5cm/min, cm  3. Mineral Matter or Ash:  a. Mass of crucible, g  b. Mass of sample, g  c. Mass of crucible + sample, g  d. Mass of crucible + ash, g  e. Mass of ash, g  % Ash Content =e x 100  b		
	Tested/Computed by:	Date Tested:	
Check	ed and Reviewed by:		
	(Head of Materials Test	ting Section/Unit)	

# **WORKSHEET FOR CUTBACK ASPHALT**

ASTM D70, D2170, D5, D113 AASHTO T78, T79, T44

I. <b>Viscosity</b> (Kinematic) at 60 °C, continue Elapsed			
_	iry Constant, est/sec		Date Tested:
II. Flash Point (TOC), <sup>o</sup> C			Date Tested:
III. <b>Specific Gravity</b> a. Mass of pycnometer, g			Date Tested:
b. Mass of pycnometer filled	with water, g		·
c. Mass of pycnometer filled	with sample, g		
Specific Gravity =	c - a		
IV. Distillation	b - a		Data Tostad.
Volume of sample, ml =	mass of sample Sp. Gravity		Date Tested:
<b>Temperature</b>	<b>Volume of Distillate</b>	<u>% by</u>	volume
190°C (374°F)	<del></del>		
225°C (437°F)			
260°C (500°F)			
316°C (600°F)	<del></del>		
360°C (680°F)			
Resid	due, % by volume		<u> </u>
V. <b>Test on Residue</b> 1. Penetration at 25 °C, 100g	, 5 s		Date Tested:
2. Ductility at 25 °C, 5 cm/m	in, cm		
3. Solubility in Trichloroeth	ıylene		
a. Mass of sample, g	•		
b. Mass of crucible,	empty, g		<u> </u>
c. Mass of crucible +	- Residue, g		
Solubility, %	$= 100 - \left[ \left( \frac{c - b}{a} \right) x \right]$	100	
4. Spot Test			
Tested/Computed by: Checked and Reviewed by:	(Head of Materials Testing	Section/Unit)	

#### **WORKSHEET FOR CONCRETE JOINT SEALER**

**ASTM D5329** 

Lab. No. :					
Sample Identification:					
1. Safe heating temperate	ure, °C				
2. Pour point temperature	e, °C				
3. Flow at 60°C, mm					
4. Penetration @ 25°C, 15	50 gm, 5 sec.				
		Average	=		
Tested/Computed by:			Da	ate Tested:	
Checked and Reviewed by:					
	(Head of Materia	ls Testing Section	/Unit)	_	

# **WORKSHEET FOR ELASTOMERIC BINDER (THORMAJOINT)**ASTM D5329, D36

Average:	
	Date Tested:
	Average:

# WORKSHEET FOR PREFORMED EXPANSION JOINT FILLER

ASTM D545

	e Identification : ness:			
AI a.	SSORPTION: Thickness of sample, mm		Date Tested:	
	Average:			
b. c. d.	Mass of sample before immersion, g Mass of sample after immersion, g Absorption, % by volume		Average:	
	Computation:  Absorption, % by volume =		Average:	
DI	ENSITY	10.4 a	Date Tested:	
a.	Thickness of sample before drying, mm			
	Average		Average:	
b.	Thickness of sample after drying, mm			
	Average			
c. d. e.	Mass of sample before drying, g Mass of sample after drying, g Density, kg/m <sup>3</sup>		Average:	
	Computation:  Density, kg/m <sup>3</sup> = —	96.117 (d)	Average:	

# **WORKSHEET FOR PREFORMED EXPANSION JOINT FILLER**

ASTM D545

CC	OMPRESSION AND RECOVERY:	Date Tested: _	
a.	Thickness of sample before compression, mm		
	Average		
	a Ave. 2	Average:	_
b.	Thickness of sample after compression, mm		
	Average	Average:	
c.	Compression (Machine reading), tonnes	Average:	_
d.	Compression, kN/m <sup>2</sup>		
	Computation: $ c \times 9.807 $ Compression, $kN/m^2 = 0.01033 $		
e.	Recovery, %  Computation:  Recovery, % = b Average X  a Average	100	
	Checked and Reviewed by:	ls Testing Section/Unit)	

# WORKSHEET FOR POLYMER MODIFIED BITUMEN (PMB) ASTM D5, D92, D36, D113 AASHTO T44

Lab. No. :	<del> </del>			
Sample Identification:				
Grade :				
	1	2	3	Average
1. Penetration @ 25 °C, 100 g, 5 s				
2. Flash Point, Cleveland Open Cup, °C				
3. Softening Point, °C				
4. Ductility, @ 25 °C, 5 cm/min., cm				
5. Solubility in Trichloroethylene: a. Mass of sample, g				
b. Mass of crucible + filter paper, g				
c. Mass of crucible + filter paper +	residue, g			
% Solubility = $100 - \left[ \left( \frac{c - b}{a} \right) \right]$	x 100			-
Tested/Computed by:			Date Tested:	
	_			
Chemical Test/s Tested/Computed by:		Chemical Tes	t/s	
Chemist PRC Lic. No.:			Chem PRC Lic. No.	ist :
Checked and Reviewed by:(Head or	f Materials Testing S	Section/Unit)		

#### **WORKSHEET FOR HOT MIX ASPHALT**

**ASTM D6307** 

Sample Identification:						- -
A. BITUMEN CONTENT Date Tested:	В		washed oven-coss, g, = 2-	lried sar	nple,g = _ = _	
1. Orig. mass of sample		Siev Siz	ve Ma	iss	Mass Passing, g	% Passing
2. Mass of sample after extraction						
3. Bitumen Extracted, g (1) – (2)						
4. Bitumen Content, % by mass of						
agg. 3 x 100		_				
mix <u>3</u> x 100						
C. BULK SPECIFIC GRAVITY Specia	men 1	2	3	Date	e Tested:5	
. Mass in air, g						
. Mass in SSD, g						
. Mass in water, g						
I. Specific Gravity $\frac{1}{(2-3)}$	Average	=				
D. <u>FOR HOT MIX</u> :						
<b>COMPRESSIVE STRENGTH:</b> Cross-sectional area, 0.008107 sq.	m.			Date	e Tested:	
1. Dry Specimen:	Specimen				A	Average
Dry Load, tonnes KN/m <sup>2</sup> : 9.807/0.008107 KPa Load (tonnes) x kN/m <sup>2</sup>						
<ol> <li>Immersed Specimen:         Wet Load, tonnes         KN/m<sup>2</sup>: 9.807/0.008107         KPa Load (tonnes) x kN/m<sup>2</sup></li> </ol>	Specimen _					
Index of Retained Strength (IR	S), % , <u>2</u> x 100	)				
Tested/Computed by:				_		
Checked and Reviewed by:	(Head of Mater	ials Testing Se	ection/Unit)			

#### **WORKSHEET FOR COLD MIX ASPHALT**

**ASTM D4215** 

Gradation	:						-
							-
a. BITUMEN CON late Tested:				RADING Mass of wash	I ed oven-dried sa	Date Tested:	
ate resteu.					, = 2-5		
			0.	Sieve	Mass	Mass	%
1. Orig. mass of sar	mple	-		Size	Retained, g	Passing, g	Passin
2. Mass of sample a	after extraction -						
3. Bitumen Extracte	ed, g $(1) - (2) - \cdots$	-					
4. Bitumen Content	t, % by mass of						
agg. $\frac{3}{2}$ x 100							
miv 2 v 100							
mix <u>3</u> x 100							
Mass in water, g							
Specific Gravity	(2-3)	Averag					
Specific Gravity  .1. FOR COLI	(2-3)	Averag				Tested:	
Specific Gravity  .1. FOR COLI	(2 – 3) D MIX USING E Y (MARSHALL	Averag	<u>PHA</u> ]	LT:	Date		Average
. Specific Gravity  D.1. FOR COLI	(2-3) O MIX USING E Y (MARSHALL	Averag <u>MULSIFIED ASI</u> ):	<u>PHA</u> ]	LT:	Date		
2.1. FOR COLI STABILITY a. Stability, lbs	(2-3) O MIX USING E Y (MARSHALL	Averag <u>MULSIFIED ASI</u> ):	<u>PHA</u> ]	LT:	Date		
2.1. FOR COLI STABILITY a. Stability, lbs	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm	Averag <u>MULSIFIED ASI</u> ):	<u>PHA</u> ]	LT:	Date		
Specific Gravity  .1. FOR COLI STABILITY  a. Stability, lbs b. Height of Sp	(2 – 3)  O MIX USING E Y (MARSHALL  s.  Decimen, mm  Ratio	Averag <u>MULSIFIED ASI</u> ):	<u>PHA</u> ]	LT:	Date		
a. Stability, lbs b. Height of Sp c. Correlation l d. Corrected St e. Corrected St	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm Ratio tability, lbs. tability, N	Averag <u>MULSIFIED ASI</u> ):	<u>PHA</u> ]	LT:	Date		
a. Stability, lbs b. Height of Sp c. Correlation l d. Corrected St	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm Ratio tability, lbs. tability, N  448	Averag  MULSIFIED ASI ):  Specimen No.	<u>PHA</u> ]	LT:	Date		Average
a. Stability, lbs b. Height of Sp c. Corrected St e. Corrected St = lbs. x 4.	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm Ratio tability, lbs. tability, N  448	Averag  MULSIFIED ASI ):  Specimen No.  Specimen No.	<u>PHA</u> ]	LT:	Date		
a. Stability, lbs b. Height of Sp c. Corrected St e. Corrected St = lbs. x 4.  f. Stability, lbs	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm Ratio tability, lbs. tability, N 448 S. (After VSI)	Averag  MULSIFIED ASI ):  Specimen No.	<u>PHA</u> ]	LT:	Date		Average
a. Stability, lbs b. Height of Sp c. Corrected St e. Corrected St = lbs. x 4.  f. Stability, lbs	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm Ratio tability, lbs. tability, N  .448 S. (After VSI) Decimen, mm	Averag  MULSIFIED ASI ):  Specimen No.  Specimen No.	<u>PHA</u> ]	LT:	Date		Average
a. Stability, lbs b. Height of Sp c. Correlation l d. Corrected St e. Corrected St e. Bls. x 4.  f. Stability, lbs g. Height of Sp	(2 – 3)  D MIX USING E Y (MARSHALL  S. Decimen, mm Ratio tability, lbs. tability, N  448  S. (After VSI) Decimen, mm Ratio	Averag  MULSIFIED ASI ):  Specimen No.  Specimen No.	<u>PHA</u> ]	LT:	Date		Average

#### **WORKSHEET FOR COLD MIX ASPHALT**

**ASTM D4215** 

.2.	FOR COLD MIX USING O	CUTBACK ASPHALT:		
	STABILITY (MARSHALI	<b>a):</b>	Date Tested:	
		Specimen No.	 	Average
a.	Stability, lbs.		 	
b.	Height of Specimen, mm		 	
c.	Correlation Ratio		 	
d.	Corrected Stability, lbs.			
e.	Corrected Stability, N		 	
	= 1bs. x 4.448		 	
		Specimen No.	 	Average
f.	Stability, lbs. (After 4 days in water @ 25°C)		 	
g.	Height of Specimen, mm		 	
h.	Correlation Ratio		 	
i.	Corrected Stability, lbs.			
j.	Corrected Stability, N = lbs. x 4.448		 	
	Stability Retention After 4 days in Water @ 25 °C, %	= <u>j</u> x 100	 	

(Head of Materials Testing Section/Unit)

#### **WORKSHEET FOR BITUMINOUS CONCRETE CORE**

**ASTM D2950** 

Lab. No.	: .	
Sample Identification	: .	
·		

			Thickness				Bulk Specific Gravity			y	
Lab. Nos.	I.D.	Station			CI	n.		Wt. in	Wt. in	Wt.	Bulk Sp.
			1	2	3	4	Ave.	Air, g	Water, g	SSD, g	Gravity

Tested/Computed by:	
Date Tested:	
Checked/Reviewed by:	
	(Head of Materials Testing Section/Unit)

# **WORKSHEET FOR FLAT LATEX PAINT**

Lab. No.: Sa		o.: Sample Identif	ication:	Туре:	
I.		Total Solids by Weight (PNS ISO 3251)		Date Tested:	
	a. o.	Mass of dish, g Mass of sample, g	Trial 1	Trial 2	Trial 3
(	c. d.	Mass of dish + sample (after heating), g Mass of sample (after heating), g Total Solids (by weight), $\% = \underline{d} \times 100$ b			
		Total Solids <sub>average</sub> , %			
II.		Storage Stability (ASTM D1849)		Date Tested:	
			Trial 1	Trial 2	Trial 3
l C	a. o. c. d.	Start of storage date Sample weight at start of storage End of storage date Sample weight at end of storage			
f Q I	e. F. g. n.	Temperature of storage Skinning Pressure Corrosion of the container			
j	«.	Odor of spoilage Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562) Grains, lumps, or streaks in the brushed film			
III.		Density (ASTM D1475)		Date Tested:	
			Trial 1	Trial 2	Trial 3
		a. Mass of density cup, g b. Mass of density cup + water, g			
		c. Mass of water, g			
		d. Temperature of water, °C			
		e. Absolute Density of Water at specified temperature (see Table 1)			
		f. Volume of density cup, mL $f = \frac{c}{e}$			
			AVERA	AGE <sub>vol. of density cup</sub> , mL	:
			Trial 1	Trial 2	Trial 3
		g. Mass of density cup filled with sample,			
		h. Mass of sample, g i. Density, g/mL or kg/L $i = \frac{h}{f}$			
				AVERAGE <sub>density</sub> , kg/L	:
IV.		Viscosity (ASTM D562):		Date Tested:	
		<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
V.		Fineness of Grind (ASTM D1210):		Date Tested:	
		<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method (not applicable for Two Parallel Paths)</li></ul>			

# **WORKSHEET FOR FLAT LATEX PAINT**

Lab.	No.:		Sample Identific	cation:		Type:
		d.	Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks) (not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
		0	Fineness of Grind, Hegman reading	Trial 1	Trial 2	2 AVERAGE
					D-1- T-	
VI.	<u>We</u>	t Eag	<u>le Time (ASTM D7488)</u>		Date Te	sted:
		b.	Time Elapsed when the edges of the first of become visible (wet edge time), min. Time Elapsed when the X-marks become visible, min.	oat 		
VII.	Vo	atile	Organic Compounds (ASTM D3960)		Date Te	sted:
VIII.		b. c. d. e. f.	Weight of Total Volatiles, % Weight of Water, % Weight of Exempt Volatile Compound, % Density of Coating at $25^{\circ}$ C, g/L Density of Water at $25^{\circ}$ C, g/L Density of Exempt Volatile Compound at $25^{\circ}$ C  VOLATILE ORGANIC COMPOUND (VOC) $\frac{(a-b-c)(d)}{100\%-(b)(d/e)-(c)(d/f)}$ ntent (ASTM E1613 / ASTM F2853)	  5ºC, g/L		sted:
VIII.	Lea	iu co	LEAD CONTENT, mg/kg		Date Te	
	T	ested,	/Computed by:	Date Tested:		
	nical Te		by: Chemist/Chem. Tech. PRC Lic. No.:	Chemic Certifie	al Test/s d by:	Chemist PRC Lic. No.:
Checl	ked and	l Revi	ewed by:(Head of Materials Testing Se	ection/Unit)		

# **WORKSHEET FOR SEMI-GLOSS LATEX PAINT**

Lab. No.: Sa		lo.: Sample Ident	tification:	Туре:	
I.		Total Solids by Weight (PNS ISO 3251)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Mass of dish, g			
	b. c.	Mass of sample, g Mass of dish + sample (after heating), g			
	d. e.	Mass of sample (after heating), g			
	c.	Total Solids (by weight), $\% = \underline{\frac{d}{b}} \times 100$			
		Total Solids <sub>average</sub> , %			
II.		Storage Stability (ASTM D1849)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Start of storage date			
	b. c.	Sample weight at start of storage End of storage date			
	d.	Sample weight at end of storage			
	e. f.	Temperature of storage Skinning			
	g. h.	Pressure Corrosion of the container			
	i.	Odor of spoilage			
	j. k.	Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562)			
	l.	Grains, lumps, or streaks in the brushed film			
III		Density (ASTM D1475)		Date Tested:	
			Trial 1	Trial 2	Trial 3
		a. Mass of density cup, g b. Mass of density cup + water, g			
		c. Mass of water, g			
		d. Temperature of water, °C  e. Absolute Density of Water at specified			
		temperature (see Table 1)			
		f. Volume of density cup, mL $f = \underline{c}$			
		e			
			AVERA	AGE <sub>vol.</sub> of density cup , ml	_:
			Trial 1	Trial 2	Trial 3
		g. Mass of density cup filled with sample,			
		h. Mass of sample, g			
		i. Density, g/mL or kg/L i = <u>h</u>			
		f			
				AVERAGE <sub>density</sub> , kg/l	.:
IV.		Viscosity (ASTM D562):		Date Tested:	
		<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
V.		Fineness of Grind (ASTM D1210):		Date Tested:	
		<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

# **WORKSHEET FOR SEMI-GLOSS LATEX PAINT**

Lab. N	10.:	Sample Identific	cation:		Type:
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	(not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet Ed	lge Time (ASTM D7488)		Date Tested:	
	a. b.	Time Elapsed when the edges of the first cobecome visible (wet edge time), min. Time Elapsed when the X-marks become visible, min.	oat 		
VII.	Drying	Time (ASTM D1640):		Date Tested:	
	a. b.	Set-to-Touch, minutes Recoat Time, minutes			
VIII.	<u>Levelli</u>	ng (ASTM D4062):		Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contra</u>	st Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
X.	<u>Specul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	SPECL	JLAR GLOSS 60°, 75 μm, 24 hours dry, GU m	in		
XI.	Wet Al	prasion (ASTM D2486)		Date Tested:	
	a. b. c. d.	Test Method used Reference Paint used Cycles for Test Paint Cycles for Reference Paint WET ABRASION, cycles, min. 7 days dry			
XII.	<u>Adhesi</u>	on by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g. h.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitive Specific Product Name of the Tape Used Manufacturer Lot Number Estimate of the Interface at which the Coating Failure Occurred Immersion Conditions Time between Immersion and Test			
		Method of Sample Preparation			<del></del>

# **WORKSHEET FOR SEMI-GLOSS LATEX PAINT**

Lab. No.: _	Sample Identific	cation:	Type:
XIII. <u>Vola</u>	tile Organic Compounds (ASTM D3960)		Date Tested:
	a. Weight of Total Volatiles, % b. Weight of Water, % c. Weight of Exempt Volatile Compound, % d. Density of Coating at 25°C, g/L e. Density of Water at 25°C, g/L f. Density of Exempt Volatile Compound at 25°  VOLATILE ORGANIC COMPOUND (VOC) $VOC = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$ I Content (ASTM E1613 / ASTM F2853)  LEAD CONTENT, mg/kg	  5°C, g/L	Date Tested:
Te	sted/Computed by:	Date Tested:	
Chemical Test		Chemica Certified	al Test/s
Checked and	Reviewed by:(Head of Materials Testing Se	ction/Unit)	

# **WORKSHEET FOR GLOSS LATEX PAINT**

Lab. No.:		o.: Sample Ider	Sample Identification:		
I.		Total Solids by Weight (PNS ISO 3251)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a. b.	Mass of dish, g Mass of sample, g			
	c. d.	Mass of dish + sample (after heating), g Mass of sample (after heating), g			
	e.	Total Solids (by weight), $\% = \underline{d} \times 100$			
		Total Solids <sub>average</sub> , %			
II.		Storage Stability (ASTM D1849)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Start of storage date			
	b. c.	Sample weight at start of storage End of storage date			
	d. e.	Sample weight at end of storage Temperature of storage			
	f.	Skinning			
	g. h.	Pressure Corrosion of the container		<del></del>	
	i.	Odor of spoilage			
	j. k.	Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562)			
	l.	Grains, lumps, or streaks in the brushed film		<del></del>	
III		Density (ASTM D1475)		Date Tested:	
		Manage of Appellance	Trial 1	Trial 2	Trial 3
		a. Mass of density cup, g b. Mass of density cup + water, g			
		c. Mass of water, g			
		d. Temperature of water, °C  e. Absolute Density of Water at specified			
		temperature (see Table 1)			
		f. Volume of density cup, mL $f = \underline{c}$			
		<u>e</u>			
			AVERA	GE <sub>vol.</sub> of density cup , mL	.:
			Trial 1	Trial 2	Trial 3
		g. Mass of density cup filled with sample, g			
		h. Mass of sample, g			
		i. Density, g/mL or kg/L i = <u>h</u>			
		f			
			A	AVERAGE <sub>density</sub> , kg/L	:
IV.		Viscosity (ASTM D562):		Date Tested:	
		<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
V.		Fineness of Grind (ASTM D1210):		Date Tested:	
		<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

# **WORKSHEET FOR GLOSS LATEX PAINT**

Lab. N	lo.:	Sample Identific	cation:		
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	(not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet Ec	lge Time (ASTM D7488)		Date Tested:	
	a. b.	Time Elapsed when the edges of the first of become visible (wet edge time), min. Time Elapsed when the X-marks become visible, min.	oat 		
VII.	Drying	<u>Time (ASTM D1640):</u>		Date Tested:	
	a. b.	Set-to-Touch, minutes Recoat Time, minutes			
VIII.	<u>Levelli</u>	ng (ASTM D4062):		Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contra</u>	st Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
X.	<u>Specul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	SPECU	JLAR GLOSS 60 <sup>0</sup> , 75 μm, 24 hours dry, GU m	nin		
XI.	Wet Al	prasion (ASTM D2486)		Date Tested:	
	a. b. c. d.	Test Method used Reference Paint used Cycles for Test Paint Cycles for Reference Paint			
		WET ABRASION, cycles, min. 7 da	ys dry		
XII.	<u>Adhesi</u>	on by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitiv	e Tane		
	g. h. i.	Specific Product Name of the Tape Used Manufacturer Lot Number Estimate of the Interface at which the Coating Failure Occurred Immersion Conditions Time between Immersion and Tes Method of Sample Preparation			

# **WORKSHEET FOR GLOSS LATEX PAINT**

Lab. No	o.: Sample Identif	fication:	Type:
XIII.	Volatile Organic Compounds (ASTM D3960)		Date Tested:
	a. Weight of Total Volatiles, % b. Weight of Water, % c. Weight of Exempt Volatile Compound, % d. Density of Coating at $25^{\circ}$ C, $g/L$ e. Density of Water at $25^{\circ}$ C, $g/L$ f. Density of Exempt Volatile Compound at $20^{\circ}$ C $VOLATILE ORGANIC COMPOUND (VOC)$ $VOC = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$	25°C, g/L	
XIV.	Lead Lead Content (ASTM E1613 / ASTM F28	<u>353)</u>	Date Tested:
	LEAD CONTENT, mg/kg		
	Tested/Computed by:	Date Tested:	
Chemical Tested/C			al Test/s
Checked	and Reviewed by:(Head of Materials Testing S	Section/Unit)	

#### **WORKSHEET FOR ENAMEL PAINT**

Lab. N	lo.: Sample Identi	fication:		Type:
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a.	Mass of dish, g			
b.	Mass of sample, g			
c. d.	Mass of dish + sample (after heating), g Mass of sample (after heating), g			
e.	Total Solids (by weight), $\% = \frac{d}{b} \times 100$			
	Total Solidsaverage, %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b.	Start of storage date			
D. C.	Sample weight at start of storage End of storage date			
d.	Sample weight at end of storage Temperature of storage			
e. f.	Skinning			
g. h.	Pressure Corrosion of the container		<del></del>	
i.	Odor of spoilage			
j. k.	Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562)			
i.	Grains, lumps, or streaks in the brushed film			
III.	Density (ASTM D1475)		Date Tested:	
		Trial 1	Trial 2	Trial 3
	<ul><li>a. Mass of density cup, g</li><li>b. Mass of density cup + water, g</li></ul>			
	c. Mass of water, g			
	d. Temperature of water, °C			
	e. Absolute Density of Water at specified temperature (see Table 1)			
	f. Volume of density cup, mL			
	$f = \underline{c}$			
		AVERAC	GE <sub>vol.</sub> of density cup , ml	L:
		Trial 1	Trial 2	Trial 3
	g. Mass of density cup filled with sample,			
	h. Mass of sample, g			
	i. Density, g/mL or kg/L $i = \frac{h}{f}$			
		A	VERAGE <sub>density</sub> , kg/l	ı:
IV.	Viscosity (ASTM D562):		Date Tested:	
	a. Temperature of the sample, °C			
	b. Viscosity, KU			
V.	Fineness of Grind (ASTM D1210):		Date Tested:	
	<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			
	( <i>not applicable</i> for Two Parallel Paths)			

#### **WORKSHEET FOR ENAMEL PAINT**

Lab. I	NO.:	Sample Identific	cation:		
	c. d.	Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks) (not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet E	dge Time (ASTM D7488)		Date Tested:	
	a. b.	become visible (wet edge time), min.	oat 		
VII.	<u>Drying</u>	<u> Time (ASTM D1640):</u>		Date Tested:	
		Set-to-Touch, minutes Recoat Time, minutes			
VIII.	Levelli	ing (ASTM D4062):		Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contra</u>	ast Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
X.	<u>Specul</u>	lar Gloss (PNS ISO 2813)		Date Tested:	
	SPEC	ULAR GLOSS 60 <sup>0</sup> , 75 μm, 24 hours dry, GU m	in		
XI.	Wet Al	brasion (ASTM D2486)		Date Tested:	
	a. b. c. d.	Test Method used Reference Paint used Cycles for Test Paint Cycles for Reference Paint WET ABRASION, cycles, min. 7 days dry			
XII.	Adhesi	ion by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g. h.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitive Specific Product Name of the Tape Used Manufacturer Lot Number Estimate of the Interface at which the Coating Failure Occurred Immersion Conditions Time between Immersion and Tes Method of Sample Preparation			

XIII. Volatile Organic Compounds (ASTM D3960)

Date Tested:

#### **WORKSHEET FOR ENAMEL PAINT**

Lab. No.:	Sample Identi	fication:	Type:
	<ul> <li>a. Weight of Total Volatiles, %</li> <li>b. Weight of Water, %</li> <li>c. Weight of Exempt Volatile Compound, %</li> <li>d. Density of Coating at 25°C, g/L</li> <li>e. Density of Water at 25°C, g/L</li> <li>f. Density of Exempt Volatile Compound at VOLATILE ORGANIC COMPOUND (VOC</li> </ul> VOC = (a-b-c)(d) 100% - (b)(d/e) - (c)	25°C, g/L	
XIV. <u>Lea</u>	ad Content (ASTM E1613 / ASTM F2853)  LEAD CONTENT, mg/kg		Date Tested:
		Date Tested:	
Chemical Tes		Chemic Certifie	al Test/s
Checked and	d Reviewed by:(Head of Materials Testing S	Section/Unit)	

#### **WORKSHEET FOR SEMI-GLOSS ENAMEL PAINT**

Lab. N	lo.: Sample Identi	fication:		Type:
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a.	Mass of dish, g			
b.	Mass of sample, g			
c. d.	Mass of dish + sample (after heating), g Mass of sample (after heating), g			
e.	Total Solids (by weight), $\% = \frac{d}{b} \times 100$			
	Total Solidsaverage, %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b.	Start of storage date			
D. C.	Sample weight at start of storage End of storage date			
d.	Sample weight at end of storage Temperature of storage			
e. f.	Skinning			
g. h.	Pressure Corrosion of the container		<del></del>	
i.	Odor of spoilage			
j. k.	Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562)			
i.	Grains, lumps, or streaks in the brushed film			
III.	Density (ASTM D1475)		Date Tested:	
		Trial 1	Trial 2	Trial 3
	<ul><li>a. Mass of density cup, g</li><li>b. Mass of density cup + water, g</li></ul>			
	c. Mass of water, g			
	d. Temperature of water, °C			
	e. Absolute Density of Water at specified temperature (see Table 1)			
	f. Volume of density cup, mL			
	$f = \underline{c}$			
		AVERAC	GE <sub>vol.</sub> of density cup , ml	L:
		Trial 1	Trial 2	Trial 3
	g. Mass of density cup filled with sample,			
	h. Mass of sample, g			
	i. Density, g/mL or kg/L $i = \frac{h}{f}$			
		A	VERAGE <sub>density</sub> , kg/l	ı:
IV.	Viscosity (ASTM D562):		Date Tested:	
	a. Temperature of the sample, °C			
	b. Viscosity, KU			
V.	Fineness of Grind (ASTM D1210):		Date Tested:	
	<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			
	( <i>not applicable</i> for Two Parallel Paths)			

# **WORKSHEET FOR SEMI-GLOSS ENAMEL PAINT**

Lab.	No.:	Sample Identific	ation:		Туре:
	c. d.	Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks) (not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet E	dge Time (ASTM D7488)		Date Tested:	
	a.	become visible (wet edge time), min.	oat 		
	b.	Time Elapsed when the X-marks become visible, min.			
VII.	<u>Dryin</u>	g Time (ASTM D1640):		Date Tested:	
		Set-to-Touch, minutes Recoat Time, minutes Dry Hard, minutes			
VIII.	<u>Level</u>	ling (ASTM D4062):		Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contr</u>	ast Ratio (PNS ISO 6504)		Date Tested:	
	CON	TRAST RATIO, %, min 75 µm, 24 hours dry			
X.	<u>Specu</u>	ılar Gloss (PNS ISO 2813)		Date Tested:	
	SPEC	CULAR GLOSS 60°, 75 μm, 24 hours dry, GU mi	n		
XI.	Adhes	sion by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g.	Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitive Specific Product Name of the Tape Used Manufacturer Lot Number			
XII.	<u>Volati</u>	le Organic Compounds (ASTM D3960)		Date Tested:	
	a. b. c. d. e. f.	Weight of Water, % Weight of Exempt Volatile Compound, % Density of Coating at 25°C, g/L			

#### **WORKSHEET FOR SEMI-GLOSS ENAMEL PAINT**

Lab. No.:	Sample Identifi	cation:	Type:
VOC	$= \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$	d/f)	
XIII. <u>Lead Conten</u>	nt (ASTM E1613 / ASTM F2853)	Date Te	sted:
	LEAD CONTENT, mg/kg		
Tested/Com	<u> </u>	Date Tested:	
Chemical Test/s Tested/Computed by:	Chemist/Chem. Tech. PRC Lic. No.:	Chemical Test/s Certified by:	Chemist PRC Lic. No.:
Checked and Reviewed	l by: (Head of Materials Testing Sec	ction/Unit)	

# **WORKSHEET FOR FLAT-WALL ENAMEL PAINT**

Lab. N	No.: Sample Ider	Sample Identification:		
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b.	Mass of dish, g Mass of sample, g			
C.	Mass of dish + sample (after heating), g			
d. e.	Mass of sample (after heating), g Total Solids (by weight), $\% = \underline{d} \times 100$		<del></del>	
	b			
	Total Solids <sub>average</sub> , %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a.	Start of storage date		<del></del>	
b. c.	Sample weight at start of storage End of storage date		<del></del>	
d.	Sample weight at end of storage			
e. f.	Temperature of storage		<del></del>	
g.	Skinning Pressure			
h.	Corrosion of the container			
i. j.	Odor of spoilage Rigidity of the lower layer (ASTM D 869)		<del></del>	
k.	Consistency (ASTM D 562)			
l.	Grains, lumps, or streaks in the brushed film		<del></del>	
III.	Density (ASTM D1475)		Date Tested:	
	M. Cl. ii	Trial 1	Trial 2	Trial 3
	a. Mass of density cup, g b. Mass of density cup + water, g			
	c. Mass of water, g			
	d. Temperature of water, °C			
	e. Absolute Density of Water at specified temperature (see Table 1)			
	f. Volume of density cup, mL			
	f = <u>c</u>			
	e	AVERA	L AGEvol. of density cup,ml	_:
			, , , ,	
	Mana of donaity and filled with accord	Trial 1	Trial 2	Trial 3
	g. Mass of density cup filled with sample,			
	h. Mass of sample, g			
	i. Density, g/mL or kg/L			
	$i = \frac{h}{f}$			
			AVERAGE <sub>density, kg/l</sub>	:
IV.	Viscosity (ASTM D562):		Date Tested:	
	<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
٧.	Fineness of Grind (ASTM D1210):		Date Tested:	
••			Date restea.	
	a. Tapered Gage used			<del></del>

# **WORKSHEET FOR FLATWALL ENAMEL PAINT**

Lab.	No.:		Sample Identific	cation:		Type:
		b.	Cleanliness (texture) method			
			(not applicable for Two Parallel Paths)			
		c.	(			
			A (0 to 8 specks),			
			B (9 to 15 specks), and			
			C (16 or more specks)			
			(not applicable for Two Parallel Paths)			
		d.	Scanning Direction of the Tapered Gage			<del></del>
			Tapered Gage			
			Figure 2. Colod Harmon and the	Trial 1	Trial 2	AVERAGE
		e.	Fineness of Grind, Hegman reading			
VI.	W	at Fo	lge Time (ASTM D7488)		Date Tested:	
V 1.	44.	<u>st Lt</u>	ige Time (ASTPI D7 400)		Date resteu.	
		a.	Time Elapsed when the edges of the first co	nat		
			become visible (wet edge time), min.			
		b.	Time Elapsed when the X-marks			
			become visible, min.			
VII.	<u>Dr</u>	ying	Time (ASTM D1640):		Date Tested:	
			Set-to-Touch, minutes			<del></del>
			Recoat Time, minutes			
		c.	Dry Hard, minutes			<del></del>
VITT	La	vall:	ma (ASTM D4062).		Data Tastadi	
VIII.	<u>Le</u>	veiii	ng (ASTM D4062):		Date Tested:	
		a.	Levelling of Test Paint (from 0 to 10)			
		u.	Leveling of Test Fame (from 6 to 10)			<del></del>
IX.	Co	ntra	st Ratio (PNS ISO 6504)		Date Tested:	
	C	ONT	RAST RATIO, %, min 75 µm, 24 hours dry			
X.	<u>Sp</u>	<u>ecul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	_	<b>5 5 6 1</b>	WAR GLOGG 50 <sup>0</sup> 75 24 4 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6			
	5	PECC	JLAR GLOSS $60^{\circ}$ , 75 $\mu$ m, 24 hours dry, GU m	ın		<del></del>
XI.	٨٨	hoci	on by Tape Test (ASTM D3359)		Date Tested:	
VI.	Au	HESI	on by Tape Test (ASTM D3339)		Date Testeu.	
		a.	Test Method Used			
		b.	Substrate Employed			
		c.	Type of Coating			
		d.	Method of Cure			
		e.	Number of Tests			
			Mean			
			Range			<del></del>
		f.	Adhesion Strength of the Pressure-Sensitive	e Tape		
		g.	Specific Product Name of the Tape Used			
			Manufacturer			<del></del>
			Lot Number			
		h.	Estimate of the Interface at which the			
			Coating Failure Occurred			<del></del>
		i.	Immersion Conditions	tina		<del></del>
			Time between Immersion and Tes Method of Sample Preparation	uig		<del></del>
			Method of Sample Freparation			
XII.	Vo	latil	e Organic Compounds (ASTM D3960)		Date Tested:	
		a.	Weight of Total Volatiles, %			
		b.	Weight of Water, %			
		c.	Weight of Exempt Volatile Compound, %			
		d.	Density of Coating at 25°C, g/L			
		e.	Density of Water at 25°C, g/L			

# **WORKSHEET FOR FLATWALL ENAMEL PAINT**

Lab. No.	.:	Sampl	e Identification	າ:	Type:
	f. Densi	ity of Exempt Volatile Com	pound at 25°C, g	/L	
	VO	LATILE ORGANIC COMPO	JND (VOC)		
	VOC	$= \frac{(a-b-c)}{100\% - (b)(d/e)}$	)(d) -)-(c)(d/f)	-	
<b>ХІІІ.</b> <u>І</u>	<u>ead Conten</u>	t (ASTM E1613 / ASTM	F2853)	Da	te Tested:
		LEAD CONTENT, r	ng/kg		
	Tested/Com	puted by:		ate Tested:	<del></del>
Chemical	Test/s	Chemist/Chem. Tech. PRC Lic. No.:		Chemical To Certified by	est/s
Checked a	and Reviewed	by:(Head of Materials	Testing Section/l	Jnit)	

#### **WORKSHEET FOR EPOXY ENAMEL PAINT**

Lab. No	o.:	Sample Identific	cation:		Type:
I.	Doncil	Hardness (ASTM D3363)		Date Tes	tod:
1.	Pencii a.			Date 168	
	а. b.	Scratch Hardness			<del></del>
					<del></del>
	С.	Manufacturer of the Pencil Used			
	d.	Lot or Batch Number of the Pencil Used			
	e.	Grade of the Pencil Used			
II.	<u>Adhesi</u>	on by Tape Test (ASTM D3359)		Date Tes	ted:
	a.	Test Method Used			
	b.	Substrate Employed			
	c.	Type of Coating			
	d.	Method of Cure			
	e.	Number of Tests			
		Mean			
		Range			
	f.	Adhesion Strength of the Pressure-Sensitive	e Tape		
	g.				
	5'	Manufacturer			
		Lot Number			
	h.	Estimate of the Interface at which the			
	11.				
	:	Coating Failure Occurred			
	i.	Immersion Conditions			
		Time between Immersion and Tes	-		
		Method of Sample Preparation			
	_			5 · T	
III.	<u>Impac</u>	t Resistance		Date Tes	ted:
		IMPACT RESISTANCE, J (mm-kg)			
IV.	<u>Flexibi</u>	<u>lity</u>		Date Tes	ted:
		FLEXIBILITY, conical mandrel, 150 µm			
V.	<u>Volatil</u>	e Organic Compounds (ASTM D3960)		Date Tes	ted:
	a.	Weight of Total Volatiles, %			
	b.	Weight of Water, %			
	c.	Weight of Exempt Volatile Compound, %			
	d.	Density of Coating at 25°C, g/L			
	e.	Density of Water at 25°C, g/L			
	f.	Density of Exempt Volatile Compound at 25	50C a/l		
		Density of Exempt Volatile Compound at 25	5 C, 9/L		<del></del>
		VOLATILE ORGANIC COMPOUND (VOC)			
		\\( \( \) \(			
		$VOC = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(a)}$	$\frac{1}{f}$		
			, ,		
VI.	Lead C	ontent (ASTM E1613 / ASTM F2853)		Date Tes	ted:
		LEAD CONTENT, mg/kg			
	Teste	d/Computed by:	Date	e Tested:	
					<del></del>
Chemical	l Test/s		Chemic	cal Test/s	
Tested/C		d by:	Certifie		
		Chemist/Chem. Tech.	33. 0110	7 -	Chemist
		PRC Lic. No.:			PRC Lic. No.:
Checked	and Rev	viewed by:			
u	3.14 IV.	(Head of Materials Testing Sec	rtion/Linit		
		(Fiedu of Materials Festing Sec	Laon, Onic)		

# WORKSHEET FOR ALKYD-BASED SEMI-GLOSS ENAMEL PAINT

Lab. N	lo.: Sample Identi	fication:		Type:
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:	
a. b. c. d. e.	Mass of dish, g Mass of sample, g Mass of dish + sample (after heating), g Mass of sample (after heating), g Total Solids (by weight), $\% = \frac{d}{b} \times 100$	Trial 1	Trial 2	Trial 3
	Total Solids <sub>average</sub> , %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b. c. d. e. f. g. h. i. j. k.	Start of storage date Sample weight at start of storage End of storage date Sample weight at end of storage Temperature of storage Skinning Pressure Corrosion of the container Odor of spoilage Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562) Grains, lumps, or streaks in the brushed film			
III.	Density (ASTM D1475)		Date Tested:	
	<ul> <li>a. Mass of density cup, g</li> <li>b. Mass of density cup + water, g</li> <li>c. Mass of water, g</li> <li>d. Temperature of water, °C</li> <li>e. Absolute Density of Water at specified temperature (see Table 1)</li> <li>f. Volume of density cup, mL</li> <li>f = _C</li> </ul>	Trial 1	Trial 2	Trial 3
	C	AVERA	GE <sub>vol. of density cup</sub> , mL	:
	g. Mass of density cup filled with sample, g h. Mass of sample, g i. Density, g/mL or kg/L $i = \frac{h}{f}$	Trial 1	Trial 2	Trial 3
		A	VERAGE <sub>density</sub> , kg/L	:
IV.	Viscosity (ASTM D562):  a. Temperature of the sample, °C b. Viscosity, KU		Date Tested:	
V.	Fineness of Grind (ASTM D1210):		Date Tested:	
	<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

#### **WORKSHEET FOR ALKYD-BASED SEMI-GLOSS ENAMEL PAINT**

Lab.	No.:	Sample Identific	ation:		Туре:
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	( <i>not applicable</i> for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet E	dge Time (ASTM D7488)		Date Tested:	
	a. b.	Time Elapsed when the edges of the first content become visible (wet edge time), min.  Time Elapsed when the X-marks become visible, min.	oat 		
VII.	Drying	Time (ASTM D1640):		Date Tested:	
		Set-to-Touch, minutes Recoat Time, minutes Dry Hard, minutes			
VIII.	Levelli	ing (ASTM D4062):		Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contra</u>	ast Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
X.	Specu	lar Gloss (PNS ISO 2813)		Date Tested:	
	SPECI	ULAR GLOSS $60^{\circ}$ , 75 $\mu$ m, 24 hours dry, GU m	in		
XI.	<u>Adhes</u>	ion by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g. h.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitive Specific Product Name of the Tape Used Manufacturer Lot Number Estimate of the Interface at which the Coating Failure Occurred Immersion Conditions Time between Immersion and Tes Method of Sample Preparation			
XII.	<u>Volatil</u>	e Organic Compounds (ASTM D3960)		Date Tested:	
	a. b. c. d. e. f.	Weight of Total Volatiles, % Weight of Water, % Weight of Exempt Volatile Compound, % Density of Coating at 25°C, g/L Density of Water at 25°C, g/L Density of Exempt Volatile Compound at 25	   ©C, g/L		

#### **WORKSHEET FOR ALKYD-BASED SEMI-GLOSS ENAMEL PAINT**

Lab. No.:	Sample Identific	cation:		Type:
	LATILE ORGANIC COMPOUND (VOC) $= \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$			
XIII. <u>Lead Conten</u>	t (ASTM E1613 / ASTM F2853)		Date Te	sted:
	LEAD CONTENT, mg/kg			
Tested/Com	·	Date Tested:		
Chemical Test/s Tested/Computed by:	Chemist/Chem. Tech. PRC Lic. No.:	Chemic Certified	al Test/s d by:	Chemist PRC Lic. No.:
Checked and Reviewed	by:(Head of Materials Testing Sect	tion/Unit)		

# **WORKSHEET FOR ALKYD-BASED GLOSS ENAMEL PAINT**

Lab. N	lo.: Sample Identi	fication:		Type:		
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:			
		Trial 1	Trial 2	Trial 3		
a. b. c. d. e.	Mass of dish, g Mass of sample, g Mass of dish + sample (after heating), g Mass of sample (after heating), g Total Solids (by weight), $\% = \frac{d}{b} \times 100$					
	Total Solids <sub>average</sub> , %					
II.	Storage Stability (ASTM D1849)		Date Tested:			
		Trial 1	Trial 2	Trial 3		
a. b. c. d. e. f. g. h. i. j. k.	Start of storage date Sample weight at start of storage End of storage date Sample weight at end of storage Temperature of storage Skinning Pressure Corrosion of the container Odor of spoilage Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562) Grains, lumps, or streaks in the brushed film					
III.	Density (ASTM D1475)		Date Tested:			
	<ul> <li>a. Mass of density cup, g</li> <li>b. Mass of density cup + water, g</li> <li>c. Mass of water, g</li> <li>d. Temperature of water, °C</li> <li>e. Absolute Density of Water at specified temperature (see Table 1)</li> <li>f. Volume of density cup, mL</li> <li>f = _C</li> </ul>	Trial 1	Trial 2	Trial 3		
	AVERAGE <sub>vol. of density cup</sub> , mL:					
	g. Mass of density cup filled with sample, g h. Mass of sample, g i. Density, g/mL or kg/L $i = \frac{h}{f}$	Trial 1	Trial 2	Trial 3		
		J	AVERAGE <sub>density</sub> , kg/L	:		
IV.	Viscosity (ASTM D562):					
	<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>					
V.	Fineness of Grind (ASTM D1210):		Date Tested:			
	<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>					

# **WORKSHEET FOR ALKYD-BASED GLOSS ENAMEL PAINT**

Lab. No.:		Sample Identific			
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	(not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet Edge Time (ASTM D7488)			Date Tested:	
	a. b.	Time Elapsed when the edges of the first obecome visible (wet edge time), min. Time Elapsed when the X-marks become visible, min.	coat 		
VII.	Drying	<u>  Time (ASTM D1640):</u>		Date Tested:	
		Set-to-Touch, minutes Recoat Time, minutes			
VIII.	Levelling (ASTM D4062):			Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contra</u>	st Ratio (PNS ISO 6504)		Date Tested:	
	CONTRAST RATIO, %, min 75 µm, 24 hours dry				
X.	<u>Specul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	SPECULAR GLOSS 60 <sup>0</sup> , 75 µm, 24 hours dry, GU min				
XI.	Wet Al	brasion (ASTM D2486)		Date Tested:	
	a. b. c. d.	Test Method used Reference Paint used Cycles for Test Paint Cycles for Reference Paint WET ABRASION, cycles, min. 7 da	  		
XII.	Adhesi	ion by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g. h.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitiv Specific Product Name of the Tape Used Manufacturer Lot Number Estimate of the Interface at which the Coating Failure Occurred Immersion Conditions Time between Immersion and Test			
		Method of Sample Preparation			<del></del>

# **WORKSHEET FOR ALKYD-BASED GLOSS ENAMEL PAINT**

Lab. No.:	Sample Ident	rification:	Type:
XIII. <u>Vol</u>	tile Organic Compounds (ASTM D3960)	)	Date Tested:
	<ul> <li>a. Weight of Total Volatiles, %</li> <li>b. Weight of Water, %</li> <li>c. Weight of Exempt Volatile Compound, %</li> <li>d. Density of Coating at 25°C, g/L</li> <li>e. Density of Water at 25°C, g/L</li> <li>f. Density of Exempt Volatile Compound at</li> </ul>		
XIV. Lea	VOLATILE ORGANIC COMPOUND (VOV) $VOC = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)}$ I Lead Content (ASTM E1613 / ASTM F2	$\overline{(d/f)}$	Date Tested:
AIV. Lea	LEAD CONTENT, mg/kg		
	sted/Computed by:	Date Tested:	
Chemical Tes Tested/Comp	c/s uted by: Chemist/Chem. Tech. PRC Lic. No.:	Chemica Certified	
Checked and	Reviewed by:(Head of Materials Testing	Section/Unit)	

# **WORKSHEET FOR ALKYD-BASED FLAT-WALL ENAMEL PAINT**

La	b. N	lo.: Sample Ident	ification:		Туре:
ı.		Total Solids by Weight (PNS ISO 3251)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Mass of dish, g			
	b. c.	Mass of sample, g Mass of dish + sample (after heating), g			
	d. e.	Mass of sample (after heating), g			
	c.	Total Solids (by weight), $\% = \frac{d}{b} \times 100$			
		Total Solids <sub>average</sub> , %			
II.		Storage Stability (ASTM D1849)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Start of storage date			
	b. c.	Sample weight at start of storage End of storage date			
	d.	Sample weight at end of storage			
	e. f.	Temperature of storage Skinning			
	g. h.	Pressure Corrosion of the container			
	i.	Odor of spoilage			
	j. k.	Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562)			
	l.	Grains, lumps, or streaks in the brushed film			
III	•	Density (ASTM D1475)		Date Tested:	
			Trial 1	Trial 2	Trial 3
		a. Mass of density cup, g b. Mass of density cup + water, g			
		c. Mass of water, g			
		d. Temperature of water, °C e. Absolute Density of Water at specified			
		temperature (see Table 1)			
		f. Volume of density cup, mL $f = \underline{c}$			
		e			
			AVERA	AGE <sub>vol.</sub> of density cup , ml	_:
			Trial 1	Trial 2	Trial 3
		g. Mass of density cup filled with sample,			
		h. Mass of sample, g i. Density, g/mL or kg/L			
		i = <u>h</u>			
		f			
				AVERAGE <sub>density</sub> , kg/I	.:
IV.	ı	Viscosity (ASTM D562):		Date Tested:	
		<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
V.		Fineness of Grind (ASTM D1210):		Date Tested:	
		<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

# **WORKSHEET FOR ALKYD-BASED FLATWALL ENAMEL PAINT**

Lab. I	No.:	Sample Identific	cation:		
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	( <i>not applicable</i> for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet Ed	lge Time (ASTM D7488)		Date Tested:	
	a. b.	Time Elapsed when the edges of the first cobecome visible (wet edge time), min. Time Elapsed when the X-marks become visible, min.	oat 		
VII.	Drying	Time (ASTM D1640):		Date Tested:	
		Set-to-Touch, minutes Recoat Time, minutes Dry Hard, minutes			
VIII.	<u>Levelli</u>	ng (ASTM D4062):		Date Tested:	
	a.	Levelling of Test Paint (from 0 to 10)			
IX.	<u>Contra</u>	st Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
X.	<u>Specul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	SPECU	JLAR GLOSS $60^{\circ}$ , 75 $\mu$ m, 24 hours dry, GU m	in		
XI.	<u>Adhesi</u>	ion by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g. h.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests			
XII.	<u>Volatil</u>	e Organic Compounds (ASTM D3960)		Date Tested:	
	a. b. c. d. e. f.	Weight of Total Volatiles, % Weight of Water, % Weight of Exempt Volatile Compound, % Density of Coating at 25°C, g/L Density of Water at 25°C, g/L Density of Exempt Volatile Compound at 25	   5 <sup>0</sup> C, g/L		

## **WORKSHEET FOR ALKYD-BASED FLATWALL ENAMEL PAINT**

Lab. No.:	Sample Identific	cation:		Type:
VOC	PLATILE ORGANIC COMPOUND (VOC) $= \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$			
AIII. <u>Lead Conten</u>	<u>at (ASTM E1613 / ASTM F2853)</u>		Date Tes	sted:
	LEAD CONTENT, mg/kg			
Tested/Com	·	Date Tested:		
Chemical Test/s Tested/Computed by:	Chemist/Chem. Tech. PRC Lic. No.:	Chemica Certified	al Test/s I by:	Chemist PRC Lic. No.:
Checked and Reviewed	by:(Head of Materials Testing Se			

#### **WORKSHEET FOR ALKYD-BASED METAL PRIMER**

Lab. N	Lab. No.: Sample Identification:		Type:	
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b. c. d. e.	Mass of dish, g Mass of sample, g Mass of dish + sample (after heating), g Mass of sample (after heating), g Total Solids (by weight), $\% = \frac{d}{b} \times 100$			
	Total Solids <sub>average</sub> , %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b. c. d. e. f. g. h. i. j. k.	Start of storage date Sample weight at start of storage End of storage date Sample weight at end of storage Temperature of storage Skinning Pressure Corrosion of the container Odor of spoilage Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562) Grains, lumps, or streaks in the brushed film			
III.	Density (ASTM D1475)		Date Tested:	
	<ul> <li>a. Mass of density cup, g</li> <li>b. Mass of density cup + water, g</li> <li>c. Mass of water, g</li> <li>d. Temperature of water, °C</li> <li>e. Absolute Density of Water at specified temperature (see Table 1)</li> <li>f. Volume of density cup, mL</li> <li>f = _C</li> </ul>	Trial 1	Trial 2	Trial 3
		AVERA	AGE <sub>vol.</sub> of density cup <b>,m</b> L	:
	g. Mass of density cup filled with sample, g h. Mass of sample, g i. Density, g/mL or kg/L i = h/f	Trial 1	Trial 2	Trial 3
		ı	AVERAGE <sub>density, kg/L</sub>	:
IV.	Viscosity (ASTM D562):		Date Tested:	
	<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
V.	Fineness of Grind (ASTM D1210):		Date Tested:	
	<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

#### **WORKSHEET FOR ALKYD-BASED METAL PRIMER**

Lab.	No.:	Sample Identific	cation:	<del> </del>	Type:
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	( <i>not applicable</i> for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Drying	Time (ASTM D1640):		Date Tested:	
	a. b. c.	Set-to-Touch, minutes Recoat Time, minutes Dry Hard, minutes			
VII.	<u>Contra</u>	st Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
VIII.	. <u>Specul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	SPECU	JLAR GLOSS 60 <sup>0</sup> , 75 μm, 24 hours dry, GU m	in		
IX.	<u>Adhesi</u>	ion by Tape Test (ASTM D3359)		Date Tested:	
	a.	Test Method Used			
	b.	Substrate Employed			
	c. d.	Type of Coating Method of Cure			<del></del>
	u. e.	Number of Tests			
	C.	Mean			
		Range			<del></del>
	f.	Adhesion Strength of the Pressure-Sensitive	e Tape		
	g.	Specific Product Name of the Tape Used			
		Manufacturer			<del></del>
		Lot Number			
	h.	Estimate of the Interface at which the			
	i.	Coating Failure Occurred Immersion Conditions			
	1.	Time between Immersion and Tes	tina		
		Method of Sample Preparation			<del></del>
X.	<u>Volatil</u>	e Organic Compounds (ASTM D3960)		Date Tested:	
	a.	Weight of Total Volatiles, %			
	b.	Weight of Water, %			
	C.	· ,			
	d.				
	e. f.	Density of Water at 25°C, g/L Density of Exempt Volatile Compound at 25	5ºC, g/L		
		VOLATILE ORGANIC COMPOUND (VOC)			
		VOC = $\frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$	<u>//f)</u>		

#### **WORKSHEET FOR ALKYD-BASED METAL PRIMER**

Lab. No.:	Sample Identi	Sample Identification:		Type:
XI. <u>Lead Conten</u>	t (ASTM E1613 / ASTM F2853)  LEAD CONTENT, mg/kg		Date Te	sted:
Tested/Com	· · · · · · · · · · · · · · · · · · ·	Date Tested:		
Chemical Test/s Tested/Computed by:	Chemist/Chem. Tech. PRC Lic. No.:	Chemic Certifie	cal Test/s	Chemist PRC Lic. No.:
Checked and Reviewed	by:(Head of Materials Testing S			

#### **WORKSHEET FOR EPOXY METAL PRIMER**

Lab. N	No.: Sample Identi	fication:		Type:
I.	Total Solids by Weight (PNS ISO 3251)	Trial 1	Date Tested:	Trial 3
a. b. c. d. e.	Mass of dish, g Mass of sample, g Mass of dish + sample (after heating), g Mass of sample (after heating), g Total Solids (by weight), $\% = \frac{d}{b} \times 100$			
	Total Solids <sub>average</sub> , %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b. c. d. e. f. g. h. i. j. k.	Start of storage date Sample weight at start of storage End of storage date Sample weight at end of storage Temperature of storage Skinning Pressure Corrosion of the container Odor of spoilage Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562) Grains, lumps, or streaks in the brushed film			
III.	Density (ASTM D1475)		Date Tested:	
	<ul> <li>a. Mass of density cup, g</li> <li>b. Mass of density cup + water, g</li> <li>c. Mass of water, g</li> <li>d. Temperature of water, °C</li> <li>e. Absolute Density of Water at specified temperature (see Table 1)</li> <li>f. Volume of density cup, mL</li> <li>f = _C</li> </ul>	Trial 1	Trial 2  AGEvol. of density cup , ml	Trial 3
		Trial 1	Trial 2	Trial 3
	g. Mass of density cup filled with sample, g h. Mass of sample, g i. Density, g/mL or kg/L $i = \frac{h}{f}$	IIIGI I	mar Z	Tital 3
			AVERAGE <sub>density, kg/l</sub>	:
IV.	Viscosity Using a Stormer-Type Viscometer of the sample, °C	(ASTM D562):	Date Tested:	
	b. Viscosity, KU			
V.	Viscosity by Ford Viscosity Cup (ASTM D120	<u>0):</u>	Date Tested:	
	a. Temperature of the sample, °C			<del></del>

#### **WORKSHEET FOR EPOXY METAL PRIMER**

Lab.	No.:		Sample Identification	ation:		Type:
		b.	Efflux Time with the Cup Orifice, seconds			
VI.	<u>Fin</u>	enes	ss of Grind (ASTM D1210):		Date Te	sted:
			Tapered Gage used Cleanliness (texture) method ( <i>not applicable</i> for Two Parallel Paths)			
		C.	A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
		d.	( <i>not applicable</i> for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
		e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	2 AVERAGE
VII.	<u>Vol</u>	atile	Organic Compounds (ASTM D3960)		Date Te	sted:
		a. b. c. d. e. f.	Weight of Total Volatiles, % Weight of Water, % Weight of Exempt Volatile Compound, % Density of Coating at 25°C, g/L Density of Water at 25°C, g/L Density of Exempt Volatile Compound at 25°			
			VOLATILE ORGANIC COMPOUND (VOC)			
			VOC = $\frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d)}$	<u>/f)</u>		
VIII	. <u>Lea</u>	d Co	ontent (ASTM E1613 / ASTM F2853)		Date Te	sted:
			LEAD CONTENT, mg/kg			
	To	ested	d/Computed by:	Date Tested:		
	nical Tes				ical Test/s	Charrist
			Chemist/Chem. Tech. PRC Lic. No.:			Chemist PRC Lic. No.:
Chec	ked and	Rev	iewed by: (Head of Materials Testing Sect	ion/Unit)		

#### **WORKSHEET FOR WATER-BASED GLOSS ROOF PAINT**

Lab. N	lo.: Sample Identi	fication:		Type:
I.	Total Solids by Weight (PNS ISO 3251)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b. c. d. e.	Mass of dish, g Mass of sample, g Mass of dish + sample (after heating), g Mass of sample (after heating), g Total Solids (by weight), $\% = \underline{d} \times 100$			
	Total Solids <sub>average</sub> , %			
II.	Storage Stability (ASTM D1849)		Date Tested:	
		Trial 1	Trial 2	Trial 3
a. b. c. d. e. f. g. h. i. j. k.	Start of storage date Sample weight at start of storage End of storage date Sample weight at end of storage Temperature of storage Skinning Pressure Corrosion of the container Odor of spoilage Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562) Grains, lumps, or streaks in the brushed film			
III.	Density (ASTM D1475)		Date Tested:	
	<ul> <li>a. Mass of density cup, g</li> <li>b. Mass of density cup + water, g</li> <li>c. Mass of water, g</li> <li>d. Temperature of water, °C</li> <li>e. Absolute Density of Water at specified temperature (see Table 1)</li> <li>f. Volume of density cup, mL</li> <li>f =C</li> </ul>	Trial 1	Trial 2	Trial 3
	e	AVERA	GE <sub>vol. of density cup</sub> , mL	:
	g. Mass of density cup filled with sample, g h. Mass of sample, g i. Density, g/mL or kg/L $i = \frac{h}{f}$	Trial 1	Trial 2	Trial 3
		A	VERAGE <sub>density, kg/L</sub>	:
IV.	Viscosity (ASTM D562):		Date Tested:	
	<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
V.	Fineness of Grind (ASTM D1210):		Date Tested:	
	<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

#### **WORKSHEET FOR WATER-BASED GLOSS ROOF PAINT**

Lab.	No.:	Sample Identific	cation:		
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and C (16 or more specks)			
	d.	(not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	AVERAGE
VI.	Wet Ed	lge Time (ASTM D7488)		Date Tested:	
	a. b.	Time Elapsed when the edges of the first c become visible (wet edge time), min. Time Elapsed when the X-marks	oat 		
		become visible, min.			
VII.	<u>Drying</u>	Time (ASTM D1640):		Date Tested:	
	a. b.	Set-to-Touch, minutes Recoat Time, minutes			
VIII.	<u>Contra</u>	st Ratio (PNS ISO 6504)		Date Tested:	
	CONT	RAST RATIO, %, min 75 µm, 24 hours dry			
IX.	<u>Specul</u>	ar Gloss (PNS ISO 2813)		Date Tested:	
	SPECU	JLAR GLOSS $60^{\circ}$ , 75 $\mu$ m, 24 hours dry, GU m	nin		
X.	Wet Al	orasion (ASTM D2486)		Date Tested:	
	a. b. c. d.	Test Method used Reference Paint used Cycles for Test Paint Cycles for Reference Paint			
		WET ABRASION, cycles, min. 7 da	ys dry		
XI.	<u>Adhesi</u>	on by Tape Test (ASTM D3359)		Date Tested:	
	a. b. c. d. e. f. g. h.	Test Method Used Substrate Employed Type of Coating Method of Cure Number of Tests Mean Range Adhesion Strength of the Pressure-Sensitive Specific Product Name of the Tape Used Manufacturer Lot Number Estimate of the Interface at which the Coating Failure Occurred Immersion Conditions Time between Immersion and Test Method of Sample Preparation			
XII.	<u>Volatil</u>	e Organic Compounds (ASTM D3960)		Date Tested:	
	a. b. c.	Weight of Total Volatiles, % Weight of Water, % Weight of Exempt Volatile Compound, %			

#### **WORKSHEET FOR WATER-BASED GLOSS ROOF PAINT**

Lab. No.:	Sample Identific	ation:	Type:
d. e. f.	Density of Coating at 25°C, g/L Density of Water at 25°C, g/L Density of Exempt Volatile Compound at 25  VOLATILE ORGANIC COMPOUND (VOC)  VOC = $\frac{(a-b-c)(d)}{100\%-(b)(d/e)-(c)(d)}$		
XIII. <u>Lead Le</u>	ead Content (ASTM E1613 / ASTM F285	<b>3)</b> D	ate Tested:
	LEAD CONTENT, mg/kg		
		Date Tested:	
Chemical Test/s Tested/Computer	d by: Chemist/Chem. Tech. PRC Lic. No.:	Chemical 1 Certified b	•
Checked and Rev	riewed by:(Head of Materials Testing Sec	ction/Unit)	

# WORKSHEET FOR ELASTOMERIC WALL COATING

La	b. N	lo.: Sample Ident	tification:	· · · · · · · · · · · · · · · · · · ·	Туре:
I.		Total Solids by Weight (PNS ISO 3251)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Mass of dish, g			
	b. c.	Mass of sample, g Mass of dish + sample (after heating), g			
	d. e.	Mass of sample (after heating), g			
	C.	Total Solids (by weight), $\% = \underline{\underline{d}} \times 100$			
		Total Solids <sub>average</sub> , %			
II.		Storage Stability (ASTM D1849)		Date Tested:	
			Trial 1	Trial 2	Trial 3
	a.	Start of storage date			
	b. c.	Sample weight at start of storage End of storage date			
	d.	Sample weight at end of storage			
	e. f.	Temperature of storage Skinning			<del></del>
	g.	Pressure			
	h. i.	Corrosion of the container Odor of spoilage			
	j. k.	Rigidity of the lower layer (ASTM D 869) Consistency (ASTM D 562)			
	l.	Grains, lumps, or streaks in the brushed film			
III		Density (ASTM D1475)		Date Tested:	
			Trial 1	Trial 2	Trial 3
		a. Mass of density cup, g			
		b. Mass of density cup + water, g c. Mass of water, g			
		d. Temperature of water, °C			
		e. Absolute Density of Water at specified temperature (see Table 1)			
		f. Volume of density cup, mL $f = \underline{c}$			
		<u>e</u>			
			AVERA	AGE <sub>vol.</sub> of density cup , ml	L:
			Trial 1	Trial 2	Trial 3
		g. Mass of density cup filled with sample,			
		h. Mass of sample, g			
		i. Density, g/mL or kg/L i = <u>h</u>			
		f			
				AVERAGE <sub>density</sub> , kg/l	L:
IV.	ı	Viscosity (ASTM D562):		Date Tested:	
		<ul><li>a. Temperature of the sample, °C</li><li>b. Viscosity, KU</li></ul>			
٧.		Fineness of Grind (ASTM D1210):		Date Tested:	
		<ul><li>a. Tapered Gage used</li><li>b. Cleanliness (texture) method</li></ul>			

#### **WORKSHEET FOR ELASTOMERIC WALL COATING**

Lab.	No.:	Sample Identifica	ation:		Type:
	C.	(not applicable for Two Parallel Paths) Cleanliness (texture) rating, A (0 to 8 specks), B (9 to 15 specks), and			
	d.	C (16 or more specks) (not applicable for Two Parallel Paths) Scanning Direction of the Tapered Gage Tapered Gage			
	e.	Fineness of Grind, Hegman reading	Trial 1	Trial 2	2 AVERAGE
VI.	Wet E	dge Time (ASTM D7488)		Date Te	sted:
	a. b.	Time Elapsed when the edges of the first conbecome visible (wet edge time), min. Time Elapsed when the X-marks become visible, min.	at 		
VII.	Drying	<u> Time (ASTM D1640):</u>		Date Te	sted:
	a. b.	Set-to-Touch, minutes Recoat Time, minutes			
VIII.	. <u>Volatil</u>	e Organic Compounds (ASTM D3960)		Date Te	sted:
	a. b. c. d. e. f.	Weight of Exempt Volatile Compound, % Density of Coating at 25°C, g/L	   C, g/L		
		VOLATILE ORGANIC COMPOUND (VOC) $VOC = \frac{(a-b-c)(d)}{100\% - (b)(d/e) - (c)(d/e)}$			
IX.	<u>Lead L</u>	ead Content (ASTM E1613 / ASTM F2853	<u>3)</u>	Date Te	sted:
		LEAD CONTENT, mg/kg			
	Teste	ed/Computed by:	Date Tested:		
	nical Test/s ed/Compute	cd by: Chemist/Chem. Tech. PRC Lic. No.:	Chemic Certified	al Test/s d by:	Chemist PRC Lic. No.:
Checl	ked and Re	viewed by: (Head of Materials Testing Secti	on/Unit)		

# **WORKSHEET FOR THERMOPLASTIC TRAFFIC PAINT (WHITE & YELLOW)**AASHTO T249, T247

1.	Condition in Container			
2.	<ul> <li>Specific Gravity</li> <li>a. apparent mass of specific completely immersed and comple</li></ul>	men (and of sinker, if used d of the wire partially imme y immersed sinker y immersed wire, g a C = ————		
3.	Drying Time: a. Start, min. b. No pick-up time, mins. Drying Time, mins., =	(a - b) (b - a)	<u></u>	
4.	Softening Point, <sup>0</sup> C			
5.	Total Dry Solid (Ash), % Dish ID  a. Mass of dish, e b. Mass of sample c. Mass of dish + d. Mass of dish + e. Mass of ash, g % Total Dry Solids (Ash	mpty, g , g sample, g ash, g	AVE:	
6.	Binder, % (100 - % Ash	)		
	Glass Beads, %  a. Mass of sample (ash), g  b. Mass of extracted glass  % Glass Beads =	beads, g		
8.	Extender/Filler, % (for White) % Extenders = (for Yellow) % Extenders =	•	,	
9.	Grading (Glass Beads):	Wt. of Glass Be	eads =	
	Sieve No.:  No. 20 (0.850 mm)  No. 30 (0.600 mm)  No. 40 (0.425 mm)  No. 50 (0.300 mm)  No. 80 (0.180 mm)  No. 100 (0.150 mm)	Mass Retained, g	Mass Passing, g	% Passing
	Pan			

# **WORKSHEET FOR THERMOPLASTIC TRAFFIC PAINT (WHITE & YELLOW)**AASHTO T249, T247

Lab. No. :	
Sample Identification:	
10. Pigment Analysis:	
For White: Titanium Dioxide (TiO <sub>2</sub> ), % by wt. of Paint a. Mass of empty crucible, g b. Mass of sample (ash), g c. Mass of crucible + ignited residue, g d. Mass of ignited residue, g	
$\% \text{ TiO}_2 = \frac{d}{b}  x  \% \text{ Ash}$	
For Yellow: Lead Chromate (PbCrO <sub>4</sub> ), % by wt. of Paint a. Volume of Sodium Thiosulfate Solution use b. Normality of Sodium Thiosulfate Solution u c. Mass of sample (ash), g	
$\% PbCrO_4 = \frac{a \times b \times 0.033 \times 3.23}{c}$	– x % Ash
Tested/Computed by:	Date Tested:
Chemical Test/s Tested/Computed by:	Chemical Test/s Certified by:
Chemist PRC Lic. No.:	Chemist PRC Lic. No.:
Checked and Reviewed by:(Head of Materials	Testing Section/Unit)

## **WORKSHEET FOR REFLECTORIZED TRAFFIC PAINT**

ASTM D2205

C   T   1.C   1.			
I. SPECIFIC GRAVITY  a. Mass of pycnometer empty, g  b. Mass of pycnometer filled with w.  c. Mass of pycnometer + half filled w.  d. Mass of pycnometer + sample + w.  (b - a)  II. DRYING TIME  Time started  No Pick-up	Dat ater, g w/sample, g c - a) Dat	e Tested:	
III. EXTRACTION  a. Mass of container, empty, g b. Mass of container + sample, g c. Mass of sample, g d. Mass of container + Pigment, g e. Mass of Pigment, g % Pigment =e x 100 c % Vehicle = 100 - % Pigment		e Tested:	
IV. GLASS BEADS			<del></del>
	Dat	e Tested:	<del></del>
<ol> <li>a. Mass of sample (Paint), g</li> <li>b. Mass of extracted beads, g</li> </ol>			<del></del>
b. Mass of extracted beads, g	b		<del></del>
% Beads (by mass of paint) =	a x 100		
2. a. Mass of sample (Pigment), g			
b. Mass of Beads, g			
, 8	b		
% Beads (by mass of pigment) =	= — x 100		
	a		
Mass of Beads, $g/L = (\% beads)$	s x mass/liter)		
3. Grading:			
Sieve Size	Mass Retained	Mass Passing	% Passing

## **WORKSHEET FOR REFLECTORIZED TRAFFIC PAINT**

ASTM D2205

V. TOTAL SOLIDS a. Container ID	Date Tested:
b. Mass of container, empty, g	
c. Mass of sample, g	
d. Mass of container + sample, g	
e. Mass of container + oven-dried residue, g	<del>-</del>
f. Total Solids, $\% = \frac{e - b}{}$ x 100	
c AVERAGE	
VI. NON-VOLATILE VEHICLE  Total Solids - % Pigment	Date Tested:
Non-Volatile Vehicle =	
(% by weight of vehicle) % Vehicle	
VII. EXTENDERS/FILLERS	Date Tested:
(for White) % Extenders = % Pigment – (% $TiO_2$ +	% Glass Beads)
(for Yellow) % Extenders = % Pigment – (% PbCrO <sub>2</sub> )	+ % Glass Beads)
VIII. PIGMENT ANALYSIS	Date Tested:
For White:	
Titanium Dioxide (TiO <sub>2</sub> ), % by wt. of Paint	
a. Mass of empty crucible, g	
b. Mass of sample, g	
c. Mass of crucible + ignited residue, g	
$% TiO_2 = \frac{c - a}{$	
b	
For Yellow:	
Lead Chromate (PbCrO <sub>4</sub> ), % by wt. of Paint	
a. Volume of Sodium Thiosulfate Solution use	
<ul><li>b. Normality of Sodium Thiosulfate Solution u</li><li>c. Mass of sample, g</li></ul>	sed, N
c. Mass of sample, g	
a x b x 0.033 x 3.23	
	x % Pigment
c	
Tested/Computed by:	
	<del></del>
Chemical Test/s	
Tested/Computed by: Chemist	Certified by:
PRC Lic. No.:	PRC Lic. No.:
Checked and Reviewed by:	
(Head of Materials Te	esting Section/Unit)

## **WORKSHEET FOR GALVANIZED SHEET**

ab. No. :			
Sample Identification:			
	R	C	L
a. Original weight of specimen, g b. Weight of stripped specimen, g			
c. Thickness of stripped sheet / specimen, mm			
Ave. =  d. Base metal thickness, mm $t_{ave} = tR_{ave} + tC_{ave} + tL_{ave}$	=		
$t_{ave} = \underline{tR_{ave} + tC_{ave} + tL_{ave}}$ e. Weight of coating, $g/m^2$ f. Triple spot (average of e), $g/m^2$ g. Single spot (specimen w/ lightest coating), $g/m^2$ h. Unit weight of sheet, $kg/m^2$			
$(7.85 \text{ x tave.} + \frac{100}{1000})$			
$t_{ave.}$ = Base metal thickness, mm			
Computation:  Weight of Zinc Coating, $g/m^2 = \frac{a - b}{}$ x of	c x k		
where:			
k - 7850 = constant			
Date Tested:			
Tested/Computed by:			
Chemical Test/s  Fested/Computed by: Certified by:  Chemist  PRC Lic. No.:	(	Chemist .ic. No.:	_
Checked and Reviewed by:(Head of Materials Testing Sectio			

## **WORKSHEET FOR GALVANIZED IRON PIPE**

Lab. No. :		
Sample Identification:		
Inside Diameter/Size of Pipe:		
a. Original weight of specimen, g b. Weight of stripped specimen, g c. Thickness of stripped sheet/specimen, mm	I	II
Ave. : d. Height of Specimen, mm		
Ave. : e. Outside diameter of stripped Specimen, mm		
f. Inside diameter of stripped Specimen, mm		
g. Coated Area of Original  Specimen, mm <sup>2</sup> A = Ao + Ai  Ao = 3.1416 x e x d  Ai = 3.1416 x f x d		
h. Weight of Zinc Coating, g/m <sup>2</sup>		
COMPUTATION:  Weight of Zinc Coating, $g/m^2 = \underline{a - b} \times 1 \times 10^6$ A		
Date Tested:		
Tested/Computed by:		
Chemical Test/s Tested/Computed by: Certified by: Chemist PRC Lic. No.:	Chei	mist No.:
Checked and Reviewed by:(Head of Materials Testing Section	on/Unit)	

## **WORKSHEET FOR GUARD RAIL**

	LABORATORY DATA		
		Body	Selvedge
1. Diameter, mm			
2. Area, mm²			
3. Tensile Load, kN			
4. Tensile Strength, MPa	$=\frac{(3)\times 1000}{(2)}$		
Tested/Computed by:		Da	te Tested:
Tested/Computed by:			te Tested:

## **WORKSHEET FOR GUARD RAIL**

Lab. No. :			
Sample Identification:			
Specimen	1	2	3
<ul><li>a. Original weight of specimen, g</li><li>b. Weight of stripped specimen, g</li><li>c. Thickness of stripped sheet / specimen, mm</li></ul>			
e. Weight of coating, g/m <sup>2</sup> f. Triple spot (average of e), g/m <sup>2</sup> g. Single spot (specimen w/ lightest coating), g/m <sup>2</sup> h. Unit weight of sheet, kg/m <sup>2</sup>	=		
$(7.85 \text{ x tave.} + \frac{100}{1000})$			
$t_{ave} \ = \ Base \ metal \ thickness, mm$ $\textbf{Computation:}$ $Weight \ of \ Zinc \ Coating, \ g/m^2 = \frac{a - b}{b}  x$ $where:$ $k - 7830 = constant$	c x k		
Date Tested:			
Tested/Computed by:	_		
Chemical Test/s Tested/Computed by: Certified by Chemist PRC Lic. No.:	:	Chemist	
Checked and Reviewed by:(Head of Materials Testing Section	on/Unit)		

# **WORKSHEET FOR GABION & MATTRESS**

b. No. mple Ide				
·		LABORATORY DATA		
			Body	Selvedge
1.	Diameter, mm			
2.	Area, mm²			
3.	Tensile Load, kN			
4.	Tensile Strength, MP	$a = \frac{(3) \times 1000}{(2)} - \dots$		
Tes	sted/Computed by:		Da <sup>-</sup>	te Tested:
Checked/Re	eviewed by:(F	Head of Materials Testing Section/U	nit)	

# **WORKSHEET FOR GABION & MATTRESS**

a. Original weight of specimen, g  b. Weight of stripped specimen, g		
	Body	Selvage
b. Weight of stripped specimen, g		
c. Diameter of original wire, mm		
Avorogo		
Average =		
d. Diameter of stripped wire, mm		
	<del></del>	
Average =		
e. Weight of coating, g/m <sup>2</sup>		
COMPUTATION:		
Weight of Zinc Coating, $g/m^2 = \underline{a-b}  x  d$	х К	
where: $K = 1960 = constant$		
Date Tested:		
Tested/Computed by:		
Chemical Test/s Tested/Computed by: Certified by:		
Chemist PRC Lic. No.:	Chemist PRC Lic. No.:	
Checked and Reviewed by:(Head of Materials Testing Sectio	n/I Init\	

# **WORKSHEET FOR TIE WIRE**

ple Ide	entification:	
		LABORATORY DATA
1.	Diameter, mm	
2.	Area, mm <sup>2</sup>	
3.	Tensile Load, kN	
4.		(3)×1000 (2)
_		
le	ested/Computed by:	Date Tested:
hecked ar	nd Reviewed by:	d of Materials Testing Section/Unit)

## **WORKSHEET FOR TIE WIRE**

Lab. N	lo. :			
Sample	e Identification :			
·				
a.	Original weight of specimen, g			
b.	Weight of stripped specimen, g			
c.	Diameter of original wire, mm			
		Average =		
d.	Diameter of stripped wire, mm			
۵.	Diameter of sampped mile, mile			
		Average =		
e.	Weight of coating, g/m <sup>2</sup>			
	COMPUTATION:			
	Weight of Zinc Coating, g/m <sup>2</sup>	<u>= a –</u> b x d	x K	
	Weight of Zinc Coating, g/m <sup>2</sup>	b	,	
	where: $K = 1$	1960 = constant		
Doto T	ested:			
Date 1	ested.			
Tested	/Computed by:			
Chemic	al Test/s			
Tested/	Computed by:	Certified by:		
,	Computed by:Chemist			
	PRC Lic. No.:	_	PRC Lic. No.:	
Checke	d and Reviewed by:			
	(Head of Materia	als Testing Section/Unit	<u>t)</u>	

# **WORKSHEET FOR HIGH TENSILE WIRE**

Lab. No. :		
Sample Identification:		
	LABORATORY DATA	
<ol> <li>Diameter, mm</li> <li>Area, mm<sup>2</sup></li> </ol>		
<ul><li>3. Tensile Load, kN</li><li>4. Elongation, mm:</li></ul>		
<ul><li>(a) Final</li><li>(b) Gage length</li></ul>		
COMPUTATION:		
Tensile Strength, MPa = $(3)$ x $1000$ $(2)$		
Elongation, $\%$ = $(4a) - (4b)$ $(4b)$	<u> </u>	
Tested/Computed by:		Date Tested:
Checked and Reviewed by:(Head of		

## **WORKSHEET FOR HIGH TENSILE WIRE**

Lab. No. :					
Sample Identification:					
a.	Original weight of specimen, g				
b.	Weight of stripped specimen, g				
c.	Diameter of original wire, mm				
		Average =			
d.	Diameter of stripped wire, mm				
u.	Diameter of Stripped Wile, Illin				
		Average =			
e.	Weight of coating, g/m <sup>2</sup>				
	COMPUTATION				
	COMPUTATION:				
	Weight of Zinc Coating, g/m <sup>2</sup> _	<u>a –</u> b x d x b	K		
	where: $K = 1$	.960 = constant			
Date T	'ested:				
Tested	/Computed by:				
	al Test/s				
Tested,	Computed by:Chemist	Certified by:	Chemist		
	PRC Lic. No.:		RC Lic. No.:		
Checke	d and Reviewed by:				
	(Head of Materials Testing Section/Unit)				

## **WORKSHEET FOR WIRE MESH**

Lab. No.		:		
Sample Ide	entification	:		
			LABORATORY DATA	A
1.	Diameter,	mm		
2.	Area, mm			
3.	Tensile Lo			
4.	Elongation			
	` '	nal		
	(b) Ga	auge length		
COMPUTA	ATION:			
Tensile Stro	ength, MPa	= (3) x 100	<u>00</u>	
Elongation,	%	$= \frac{(4a) - (4b)}{(4b)}$	<u>b)</u> x 100	
Te	ested/Comp	outed by:		Date Tested:
Checked a	nd Reviewe	ed by:	of Materials Testing Section	

## **WORKSHEET FOR WIRE MESH**

Lab. N	lo. :		
Sampl	e Identification:		
a.	Original weight of specimen, g		
b.	Weight of stripped specimen, g		
C.	Diameter of original wire, mm		
	<b>5</b> ,		
		Average =	
d.	Diameter of stripped wire, mm		
		Average =	
e.	Weight of coating, g/m <sup>2</sup>		
	5 5, 5,		
	COMPUTATION:		
	Weight of Zinc Coating, g/m <sup>2</sup>	<u>= a -</u> b x d x	х К
	where: $K = 1$	.960 = constant	
Date T	Cested:		
Tested	/Computed by:		
Chemic	al Test/s		
Tested,	/Computed by:Chemist	Certified by:	
	Chemist PRC Lic. No.:		Chemist PRC Lic. No.:
Checke	d and Reviewed by:(Head of Materia	als Testina Section/Unit)	<u> </u>

#### **WORKSHEET FOR WIRE ROPE**

·, mm n²	LABORATORY DATA
$n^2$	
u	
Load, kN	
puted by:	Date Tested:
· · · · · · · · · · · · · · · · · · ·	

#### **WORKSHEET FOR SPIKE PLATE**

Lab. No.	:		
Sample Ide	entification:		
		LABORATORY D	ATA
1.	Thickness, mm		
2.	Width, mm		
3.	Area, mm²		
4.	Yield Point, kN		
5.	Tensile Load, kN		
6.	Elongation, mm:  (a) Final  (b) Gage lengt	 th	
COMPUTAT	ΓΙΟN:		
Yield Stren	ngth, MPa =	(5) x 1000 (4)	
Tensile St	rength, MPa =	(6) x 1000 (4)	
Elongation	, % =	<u>(7a) – (7b)</u> x 100 (7b)	
Te	sted/Computed by:		Date Tested:
Checked a	nd Reviewed by:	(Head of Materials Testing Se	ction/Unit)

## **WORKSHEET FOR ANCHOR NAIL**

Lab. No. :	
Sample Identification:	
<u>a</u>	PAIA
(1) Class: ( ) Plain ( ) Deformed	(c) Difference  (10) Deformation:  (a) Avg. spacing, mm  (b) Avg. height, mm  (c) G a p  (11) Phosphorus Content, %  (Report content from Chemical Unit)  (12) Bending:  Degrees of bend
	Pin diameter
COMP	UTATION
(13) Area (Table)  (a) Plain: (mm²)  (b) Deformed: (mm²)  (14) Specimen Unit Mass, kg/m	
Tested/Computed by:	Date Tested:
Checked and Reviewed by:(Head of Materials T	esting Section/Unit)

## **WORKSHEET FOR REINFORCING STEEL BARS**

Lab. No. :	
Sample Identification:	
<u>D</u> <u>A</u>	<u> </u>
(1) Class: ( ) Plain ( ) Deformed	(9) Elongation, mm  (a) Final  (b) Gage length  (c) Difference  (10) Deformation:  (a) Avg. spacing, mm  (b) Avg. height, mm  (c) G a p  (11) Phosphorus Content, %  (Report content from Chemical Unit)  (12) Bending:  Degrees of bend  Pin diameter  Bend
COMPU	TATION
(13) Area (Table)	
Tested/Computed by:	Date Tested:
Checked and Reviewed by:(Head of Materials Testi	ing Section/Linit

# WORKSHEET FOR PHOSPHORUS CONTENT DETERMINATION OF STEEL BARS

ASTM E350

Lab. No. :		
Sample Identification:		
I. Standardization of Sodium Hydroxide (NaOH	I) Solution:	Date Tested:
<ul><li>A. Mass of Potassium Acid Phthalate, g</li><li>B. Volume of NaOH Solution, mL</li></ul>	_	
Calculation:		
Phosphorus Equivalent, g P/mL = $A \times 0.001347$ B x 0.2042	=	
II. Standardization of Nitric Acid (HNO <sub>3</sub> ) Solution	on:	Date Tested:
<ul> <li>A. Volume of NaOH Solution, mL</li> <li>B. Phosphorus Equivalent of NaOH Solution, g P/mL</li> <li>C. Volume of HNO₃ Solution, mL</li> </ul>	=	
Calculation:		
Phosphorus Equivalent, g P/mL = $A \times B$ C	=	
III. Phosphorus Content		Date Tested:
III. Phosphorus Content  A. Volume of NaOH Solution used for the sample, mL B. Phosphorus Equivalent of the NaOH Solution, g P/mL C. Volume of HNO <sub>3</sub> Solution used for the sample, mL D. Phosphorus Equivalent of the HNO <sub>3</sub> Solution, g P/mL E. Volume of NaOH Solution used for the blank, mL F. Volume of HNO <sub>3</sub> Solution used for the blank, mL G. Mass of the sample, g	=	Date Tested:
A. Volume of NaOH Solution used for the sample, mL B. Phosphorus Equivalent of the NaOH Solution, g P/mL C. Volume of HNO <sub>3</sub> Solution used for the sample, mL D. Phosphorus Equivalent of the HNO <sub>3</sub> Solution, g P/mL E. Volume of NaOH Solution used for the blank, mL F. Volume of HNO <sub>3</sub> Solution used for the blank, mL	=	
A. Volume of NaOH Solution used for the sample, mL B. Phosphorus Equivalent of the NaOH Solution, g P/mL C. Volume of HNO <sub>3</sub> Solution used for the sample, mL D. Phosphorus Equivalent of the HNO <sub>3</sub> Solution, g P/mL E. Volume of NaOH Solution used for the blank, mL F. Volume of HNO <sub>3</sub> Solution used for the blank, mL G. Mass of the sample, g	=	
A. Volume of NaOH Solution used for the sample, mL B. Phosphorus Equivalent of the NaOH Solution, g P/mL C. Volume of HNO <sub>3</sub> Solution used for the sample, mL D. Phosphorus Equivalent of the HNO <sub>3</sub> Solution, g P/mL E. Volume of NaOH Solution used for the blank, mL F. Volume of HNO <sub>3</sub> Solution used for the blank, mL G. Mass of the sample, g  Calculation:	=	
A. Volume of NaOH Solution used for the sample, mL B. Phosphorus Equivalent of the NaOH Solution, g P/mL C. Volume of HNO <sub>3</sub> Solution used for the sample, mL D. Phosphorus Equivalent of the HNO <sub>3</sub> Solution, g P/mL E. Volume of NaOH Solution used for the blank, mL F. Volume of HNO <sub>3</sub> Solution used for the blank, mL G. Mass of the sample, g  Calculation:  Phosphorus, % = (AB – CD) – (EB – FD) x 100 G	= = = = The	

# WORKSHEET FOR PHOSPHORUS CONTENT DETERMINATION OF STEEL BARS (BY SPECTROMETER)

ASTM E415

Lab. No.				
Sample Identifi	cation:			
Туре				
71				
RESULTS, %:				
	Trial 1 =			
	Trial 2 =			
	Trial 3 =			
	AVERAGE, % =			
QUALITY CONT	FROL (QC):			
1	QC, CRM ID	=		
	QC, CRM, Actual Value (AV), %	=		
	QC, CRM, Certified Value (CV), %	=		
	% Accuracy	=		
	<u>% AV</u> x 100 % CV			
Date Tested:				
Tested/Compute	ed by:			
Chemical Test/s Tested/Compute	d by:	Certified by:		
	Chemist		Chemist	
	PRC Lic. No.:		PRC Lic. No.:	
a				
Checked/Review	ea by:(Head of Materials <sup>-</sup>	Testing Section/Unit)		

#### **WORKSHEET FOR MISCELLANEOUS STEEL PRODUCTS**

ASTM A370

Lab. No.	:	
Sample Ide	entification:	
		LABORATORY DATA
1.	Thickness, mm	
2.	Width, mm	
3.	Diameter, mm	
4.	Area, mm²	
5.	Yield Point, kN	
6.	Tensile Load, kN	
7.	Elongation, mm:	
	(a) Final	
	(b) Gage lengt	.h
СОМРИТАТ	ΓΙΟΝ:	
Yield Strer	ngth, MPa =	(5) x 1000 (4)
Tensile Str	rength, MPa =	(6) x 1000 (4)
Elongation,	, % =	<u>(7a) – (7b)</u> x 100 (7b)
Tes	sted/Computed by:	Date Tested:
Checked ar	nd Reviewed by:	(Head of Materials Testing Section/Unit)
		(Head of Platerials Testing Section/Offic)

# **WORKSHEET FOR CONCRETE MASONRY UNIT**ASTM C109, C140

			Specimen CMU		Specimen #2 CMU"	Specimen #3 CMU"
a. Width,(W) mr						
b. Length,(L) mr					· · · · · · · · · · · · · · · · · · ·	
c. Height,(H) mr d. Net cross-sec	tional Area, mm²					
e. Compressive	<u>-</u>					
f. Ultimate load	_					
g. Net Compress	sive Strength, MPa ( <b>f/</b>	<b>'d</b> )				
_	Compressive Strength	, MPa				
i. Moisture cont	•					
j. Water absorp	, •				· · · · · · · · · · · · · · · · · · ·	
<ul><li>k. CMU Dry dens</li><li>l. Average CMU</li></ul>	dry density, kg/m <sup>3</sup>					
i. Average cirio	dry defisity, kg/iii					
Sample I.D.	Mass received (1) kg	Mas	Dry ss (2) kg	Mas	Wet ss (3) kg	Immersed Mass (4) kg
Computatio	n:					
Moist	ure content, %	=	$\frac{(1)-(2)}{(3)-(2)}$	x 100	=	
Water	absorption, kg/m³	=	$\frac{(3)-(2)}{(2)}$		=	
Net cr	ross-sectional Area, m	nm² =	$\frac{(3)-(4)}{(c)}$	x (1000	) <sup>2</sup> =	
CMU (	(dry density), kg/m³	=	(2) (3) – (4)	x 1000	=	
ested/Computed by	<i>y</i> :			Date T	ested:	

## **WORKSHEET FOR CONCRETE PIPE**

AASHTO T280

Markings:         Class           Dimensions:         1. Actual internal diameter, mm           2. Thickness of wall, mm	Lab. No. :		
Markings:           Trade Marks         Class           Dimensions:	Sample Identification:		
Dimensions:         1. Actual internal diameter, mm	Kind of Pipe:	Nominal Internal Diamete	er, mm:
Dimensions:         1. Actual internal diameter, mm	<u>Markings:</u>		
1. Actual internal diameter, mm 2. Thickness of wall, mm 3. Laying length, mm  3a. Laying length, m  Strength Test:  4. Load to produce 0.3 mm crack, lbs. 5. Ultimate load, lbs.  Reinforcement:  Type of reinforcement: Circular	Trade Marks	Class	
2. Thickness of wall, mm 3. Laying length, mm  3a. Laying length, m  Strength Test:  4. Load to produce 0.3 mm crack, lbs. 5. Ultimate load, lbs.  Reinforcement:  Type of reinforcement: Circular	<u>Dimensions:</u>		
3. Laying length, mm  3a. Laying length, m  Strength Test:  4. Load to produce 0.3 mm crack, lbs.  5. Ultimate load, lbs.  Reinforcement:  Type of reinforcement: Circular	1. Actual internal diameter, mm		
3a. Laying length, m  Strength Test:  4. Load to produce 0.3 mm crack, lbs 5. Ultimate load, lbs.  Reinforcement:  Type of reinforcement: Circular Elliptical  6. Diameter, mm  7. Number of lines 8. Number of hoops 9. Spacing, mm 10. Net protective covering, mm	2. Thickness of wall, mm		
Strength Test:  4. Load to produce 0.3 mm crack, lbs.  5. Ultimate load, lbs.  Reinforcement:  Type of reinforcement: Circular Elliptical  6. Diameter, mm  7. Number of lines 8. Number of hoops 9. Spacing, mm 10. Net protective covering, mm	3. Laying length, mm		
4. Load to produce 0.3 mm crack, lbs 5. Ultimate load, lbs  Reinforcement:  Type of reinforcement: Circular Elliptical  6. Diameter, mm  7. Number of lines  8. Number of hoops  9. Spacing, mm  10. Net protective covering, mm			
5. Ultimate load, lbs.  Reinforcement:  Type of reinforcement: Circular Elliptical  6. Diameter, mm	Strength Test:		
Type of reinforcement: Circular Elliptical  6. Diameter, mm  7. Number of lines  8. Number of hoops  9. Spacing, mm  10. Net protective covering, mm  Elliptical	4. Load to produce 0.3 mm crack, lbs.		
Type of reinforcement: Circular Elliptical  6. Diameter, mm  7. Number of lines  8. Number of hoops  9. Spacing, mm  10. Net protective covering, mm	5. Ultimate load, lbs.		
6. Diameter, mm  7. Number of lines  8. Number of hoops  9. Spacing, mm  10. Net protective covering, mm	Reinforcement:		
7. Number of lines  8. Number of hoops  9. Spacing, mm  10. Net protective covering, mm	Type of reinforcement: Circular		Elliptical
8. Number of hoops 9. Spacing, mm 10. Net protective covering, mm	6. Diameter, mm		
9. Spacing, mm  10. Net protective covering, mm	7. Number of lines		
10. Net protective covering, mm	8. Number of hoops		
	9. Spacing, mm		
Absorption Test:	10. Net protective covering, mm		
<del></del>	Absorption Test:		
11. Oven dry mass, g			

## **WORKSHEET FOR CONCRETE PIPE**

AASHTO T280

COMPUTATION: (Strength)  Load to produce 0.3 mm cr	(4) x 4.448222 rack, N/m/mm = (3a) x (1)
Ultimate load, N/m/mm	= (5) x 4.448222 (3a) x (1)
Total Area of reinforcement	$mt, mm^2/m = \frac{(6)^2 \times 0.7854 \times (8)}{(3a)} = {}$
Absorption, % = -	(12) - (11) (11) =
Tested/Computed by:	Date Tested:

(Head of Materials Testing Section/Unit)

Checked/Reviewed by:

#### **WORKSHEET FOR COMPRESSIVE STRENGTH TEST**

Lab. No.: Sample Ide	entification:							• •
Type of Sp	ecimen:							
Lat. No	Sample	Date	D	Age at date of	Cross Sectional	Comp	ressive St	ength
Lab. No.	Identification	Sampled	Project	tests, days	Area, sq. mm	Max. Load kN	psi	MPa
				1				
Te	ested/Computed	by			Da	ate Tested		
								<u>.</u>
Ch	ecked/Reviewed	by:	(Head of Materials Testing Section/Unit)					-

#### **WORKSHEET FOR FLEXURAL STRENGTH TEST**

Lab. No.: Sample Ide	entification:						<u>.</u>	
Type of Sp	ecimen:							
Lab. No.	Sample	Date		Age at date of	Cross Sectional	Flex	xural Stren	gth
Lab. No.	Identification	Sampled	Project	tests, days	Area, sq. mm	Max. Load kN	psi	MPa
						1		
						1		
						1		
						<del>                                     </del>		
						+ +		
						+ +		
						1		
		<u> </u>						
Te	ested/Computed	by			Da	ate Tested		_
								- -
Che	ecked/Reviewed	by:	(Head of Materials Testing Section/Unit)					

#### **WORKSHEET FOR CONCRETE CORE THICKNESS DETERMINATION**

ASTM C42, C174

ab. No.	I.D.	Station	1	2	3	4	5	6	7	8	Center	Avg. Thickness,	Correcte
												cm	Thickne
	Tested/Comput	ed by:								Date Te	ested:		
	Tested/Comput	ed by:	_							Date Te	ested:		

## **WORKSHEET ON WATER FOR CONCRETING**

AASHTO T26

Ι.	APPEAR COLOR ODOR	<u>RANCE</u> = = = =			_ Date Tested: _ _	
II.	TOTAL S	SOLIDS			Date Tested:	
Ti	rial No.	Container ID	Sample Volume, mL	Mass of Empty Container, g	Mass of Container + Residue, g	TOTAL SOLIDS
	1					
A \ /	2					
	ERAGE:					
-			% = (Masscontainer +	residue – Massem	oty container) =	
				5		
III.	pH VAL	IIF			Date Tested:	
	PITTAL	<u> </u>			Dute resteur	
	T	rial No.	Temperature	, °C	рН	
		2				
	Δ	∠ ⁄ERAGE:				
		LINAGEI		I		
IV.	TIME O	F SETTING			Date Tested:	
IV.	TIME O	F SETTING	Temp <sup>0</sup> C =			
IV.	TIME O	F SETTING	Temp., <sup>0</sup> C =		Date Tested:  RH, %=	
IV.	TIME O	F SETTING	Temp., <sup>0</sup> C =			
IV.	TIME O	F SETTING			RH, %=	
IV.		Time Made		TIME OF	RH, %=	
IV.	a.	Time Made		TIME OF	RH, %=	
IV.	a. b.	Time Made Initial Set		TIME OF	RH, %=	
IV.	a. b.	Time Made		TIME OF	RH, %=	
ι <b>ν</b> .	a. b. c.	Time Made Initial Set		TIME OF	SETTING Sample	
	a. b. c.	Time Made Initial Set Final Set		TIME OF	SETTING Sample	
	a. b. c.	Time Made Initial Set Final Set	SION	TIME OF	RH, %=  SETTING  Sample  Date Tested:  RH, %=	

G - Gauge length, mm

Calculation:

Autoclave Expansion, % = 
$$\frac{Lb - La}{G} \times 100$$

## **WORKSHEET ON WATER FOR CONCRETING**

AASHTO T26

/I.	COMPRESSIVE S	TRENGTH		Date Tested: _	
	Date Molded:				
		Temp., ${}^{0}C = _{-}$		RH, %=	
Ag	ge in Days	Date	Trial No.	Compressive St	rength, mPa
				Control	Sample
			1		
	7 days		2		
	7 uays		3		
			AVERAGE:		
	% Control, @ 7 da		ve Strength <sub>sample</sub>	- x 100 =	
	70 Control, @ 7 da		ve Strength <sub>control</sub>	X 100 -	
Test	ed/Computed by:				
Che Test	mical Test/s red/Computed by:		Certified by:		
. 550	,	Chemist PRC Lic. No.:	-	Chemist PRC Lic. No.:	
Chec	cked/Paviewed by:		_		_

(Head of Materials Testing Section/Unit)

## **WORKSHEET FOR CURING COMPOUND**

ASTM C309, C156, D1644

Lab. No. :		
Sample Identification:		
<ul> <li>A. SPECIFIC GRAVITY:</li> <li>a. Mass of pycnometer, g</li> <li>b. Mass of pycnometer filled with water, g</li> <li>c. Mass of pycnometer filled with sample, g</li> <li>Unit Mass, g/cc =c - a</li> </ul>		IENT: FER : D :
b-a		
B. DRYING TIME:	Date Tested:	
Application Time		<del></del>
Dry to touch, h		
C. WATER RETENTION:	Date Tested:	
Mass of empty mold, g		
Mass of mold & specimen, g		
Mass of mold & surface dry specimen, g		<del></del>
Mass of mold, specimen and seal, g		
Surface Area of specimen, cm <sup>2</sup>		
Mass of curing compound, g = (Unit Mass x Surface Area x Rate of Application	n)	
Mass of mold, specimen, seal and curing compound, g		
Mass after: 3 hours, g		
48 hours, g		
72 hours, g		
CORRECTION PAN:  Mass of correction pan, g  Mass of correction pan & curing compound, g  Mass after: 3 hours, g  48 hours, g  72 hours, g  Moisture loss, g  Correction  Mass of corrected moisture loss, g  Loss, g/cm²		
Tested/Computed by:	<del></del>	
Chemical Test/s		
	tified by:	
Tested/Computed by: Cer Chemist	. Ch	nemist
PRC Lic. No.:		c. No.:
Checked and Reviewed by:(Head of Materials Testing		

## **WORKSHEET FOR MINERAL FILLER**

ASTM D546, C114

Lab. I	No.	:			
Samp	le Identification	:			
I.	<u>GRADING</u> :			Date Tested:	
		Sieve No.		Percent Passing (by Mass)	
	1.	No. 16 (1.18 mm	)	<u> </u>	
	2.	No. 30 (600 μm)			
	3.	No. 50 (300 μm)			
	4.	No. 200 (75 μm)			
II.	PLASTICITY 1	INDEX:		Date Tested:	
	Plasticity Index	c = Liquid Lim	nit – Plastic Limit	=	
III.	LOSS ON IGN	IITION (LOI):		Date Tested:	
	Weight of sam	ple, g =			
	Weight of emp	ty			
	crucible, g	=			
	Weight of cruci sample, g (before igniti	=			
	Weight of cruci sample, g (after ignition	=			
	to constant v % LOI	veight) =			
	/0 LO1	_		<del></del>	
Teste	d/Computed by:				
	ical Test/s d/Computed by:		Certified by:		_
		Chemist PRC Lic. No.:_		Chemist PRC Lic. No.:	
Check	ed/Reviewed by:	(Head of Material	s Testing Section/Unit)		

## **WORKSHEET FOR HYDRATED LIME**

PHYSICAL TEST/	<u>S</u> :	
A. Grading		Date Tested:
	Sieve No.	Percent Passing (by Mass)
1.		
2.		
3.		
4.		
5.		
CHEMICAL TEST	 /S:	
	A. Calcium Oxide (CaO)	B. Magnesium Oxide (MgO)
	Date Tested:	Date Tested:
ight of sample, g =		
ght of crucible + ted residue, g =		
ight of empty cible =		
ght of ignited		
idue =		72.4
	<del>-</del>	
ettor =		
ctor = centage, % =		
ctor = centage, % = sted/Computed by: emical Test/s		

## **WORKSHEET FOR FLY ASH**

Lab. N	0.	:		
Sample	e Identii	fication:		
Туре		:		
		Temp., <sup>0</sup> C =		RH, %=
I.	Moistu	ure Content		
	a.	Mass of Container, g =		
	b.	Mass of Sample, g =		
	c.	Mass of Container + Sample = (Before Heating), g		
	d.	Mass of Container + Sample = (After Heating), g		
	e.	Moisture Content, % =		
	Calculat	tion:		
		MOISTURE CONTENT, % =	С	<u>- d</u> x 100
II.	Loss o	n Ignition (LOI)		
	a.	Mass of Sample, g =		
	b.	Mass of Empty Crucible, g =		
	C.	Mass of Crucible + Sample = (Before Ignition), g		
	d.	Mass of Crucible + Sample = (After Ignition), g		
	e.	Loss on Ignition (LOI), % =		
	Calculat	tion:		
		LOI, % = <u>c - d</u>	_ x	100

#### **WORKSHEET FOR FLY ASH**

Lab. N	10.	<u> </u>						
Sampl	e Identification:	:						
Туре	:	:						
III.	<u>Autoclave Expansion:</u> Temp., °C = RH, % =							
La - Lb - G -	Length comparator reading of specimen before Autoclaving, mm =							
	Autoclave Expans	sion, % = <u>Lb</u>	<u>– La</u> x 100 G	=				
IV.	Compressive S	trength	Date Test	ted:				
	Date Molded:							
		Temp., <sup>0</sup> C =		RH, % =				
Α	ge in Days	Date	Trial No.	Compressive St				
	7 days		1 2	Control				
	7 days		3					
			AVERAGE:					
	% Control, @ 7 c	days = —	ve Strength <sub>sample</sub>	x 100 =				
V.	Water Require	<u>ment</u>						
	Y = \	Water required for the t	est mixture to be	± 5 of control flow				
	Water requireme percentage of co	•	x 100 =	=	_			
	Tested/Comput	ted by:	_	Date Teste	d: 			
			_					
 Check	ed/Reviewed bv:		_					
	,		of Materials Testi					

## **WORKSHEET FOR RETROREFLECTIVE SHEETING**

**ASTM 4956** 

Lab. I	No. :		
Samp	le Identification:		
I.	Adhesion (ASTM D4956):		Date Tested:
	Adhesion =		
II.	Shrinkage (ASTM D4956):		Date Tested:
	<ol> <li>After 10 minutes, mm</li> <li>After 24 hours, mm</li> </ol>	<b>=</b> =	
III.	Flexibility (ASTM D4956):		Date Tested:
	Flexibility =		
Teste	d/Computed by:		
Check	ked and Reviewed by:		
	(Head of Materia	is Lesting	j Section/Unit)

## **WORKSHEET FOR CERAMIC AND GLASS TILES**

ASTM C1505

1. Span Length, L (mm)

Lab. No.	Length, mm	Width, mm	Thickness, mm	Breaking Load, N	Breaking Strength, N	Modulus o Rupture, N/mm²
omputat	ion:					
reaking St	rength (B)	= Brea	aking Load (P) x	Span Length (L)	<u> </u>	
			Width	n (b)		
lodulus of	Rupture (R)	) =	Breaking Streng			
		2	2 x Thickness <sup>2</sup> (	h <sup>2</sup> )		
Tes	sted/Compu	ted by:			Date Te	ested:

## **WORKSHEET FOR GEOTEXTILE**

ASTM D6241, D4632

GRAB TENSILE STRENGTH	PUNCTURE TEST
Machine Direction	1
	2
1	3
2	4
3	5
4	Average
5	Average
erage	
Cross-Machine Direction	
1	
2	
3	
4	
5	
erage	
rage	
Tested/Computed by:	Date Tested:

## **WORKSHEET FOR SEVEN WIRE STRAND**

ASTM A416

Lab. No.	:		
Sample Ide	entification:		
		LABORATORY DATA	
1. 2. 3.	Diameter, mm Area, mm <sup>2</sup> Yield Point, kN		
4. 5.	Tensile Load, kN Elongation, mm:		
	<ul><li>(a) Final</li><li>(b) Gage length</li></ul>		
COMPUTA	TION:		
Yield Stren	igth, MPa = $\frac{(3) \times 1000}{2}$	<u>0</u>	
Tensile Stre	ength, MPa = $(4)$ x $100$ 2	0	
Elongation,	$\%$ = $\frac{(5a) - (5b)}{(5b)}$	<u>b)</u> x 100	
Tes	sted/Computed by:		Date Tested:
Checked/Re	eviewed by:(Head o	f Materials Testing Section/Unit)	

## **WORKSHEET FOR CARBON FIBER SHEET / PLATE**

**ASTM D3039** 

Lab. No.	:			
Sample Identifica	tion:			
Tensile:				
Sample No.	Thickness, mm	Width, mm	Area, mm²	Ultimate Load, KN
1				
2				
3				
COMPUTA <sup>-</sup>	ΓΙΟΝ:			
Average L	lltimate Load, KN =	=		
Tensile St	rength, MPa	=		
Tested/C	Computed by:		Date	Tested:
Checked/Reviewe	ed by:(Head	of Materials Testing	Section/Unit)	

## **WORKSHEET FOR HYDRAULIC CEMENT GROUT**

ASTM C1107, C476

				Dimensions		Strength
Lab. No.	Sample Identification	Age in days	Length	Width	Area	Max Load, Kn

Lab. No.	Average Max. Strength	Compressive Strength, MPa	Compressive Strength, psi

Tested/Computed by:	
Date Tested:	
Checked/Reviewed by:	
	(Head of Materials Testing Section/Unit)

#### **WORKSHEET FOR EROSION MAT**

ASTM D6459

	TENSILE STRE	NGTH
Type :		
Strip Width, mm :		
	MACHINE DIREC	CTION
Specimen No.	Breaking Force (N)	Elongation (mm)
1		
2		
3		
AVERAGE		
	CROSS-MACHINE D	
Specimen No.	Breaking Force (N)	Elongation (mm)
1		
3		
AVERAGE		
Breaking Force Strength (	N/m) =	
Tested/Computed	by:	Date Tested:
Checked/Reviewed by:	Head of Materials Testing Secti	on/Unit)

#### **WORKSHEET FOR EPOXY RESIN**

ASTM D1763, D4142

Lab. No.	:	
Sample Id	dentification:	
1.	Length, mm	
2.	Width, mm	
3.	Area, mm²	
4.	Compressive Load,	kN
COMPUTA	ATION:	
Compress	sive Strength, MPa =	(4) x 1000 (3)
T	ested/Computed by:	Date Tested:
Checked/	Reviewed by:	(Head of Materials Testing Section/Unit)
		(nead of materials resting Section/Onlt)

#### **WORKSHEET FOR SHOTCRETE**

EN 14488-5

Lab. No.	:	 	 
Sample Identific	cation:	 	 
Canada/a Asia /	(D )		
Sample's Age (	(Days):	 	
Material	:		

Deflection, mm (d)	Load, kN (F)	Energy Absorption, J (E)
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

#### **WORKSHEET FOR SHOTCRETE**

EN 14488-5

	2.1.1.1000	
26		
27		
28		
29		
30		

<sup>\*</sup>Note: In determining the Energy Absorption Capacity, the Energy Absorption at deflection 25mm will be used

FORMULA:

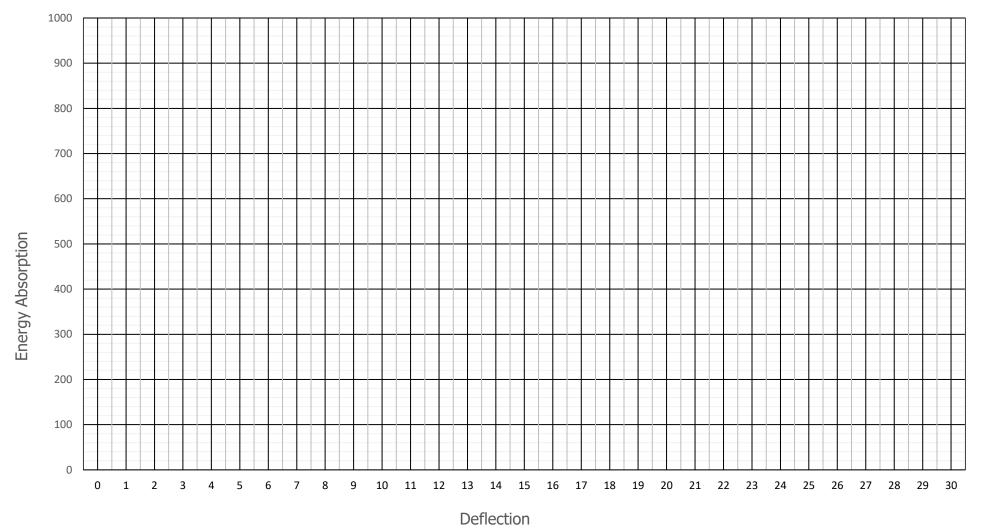
Energy Absorption, 
$$J = \frac{1}{2} x (F_i + F_f) x (d_f - d_i) + E_i$$

Tested/Computed by:	Date Tested:
Charled and Davisuad by	
Checked and Reviewed by:(Head	terials Testing Section/Unit)

#### **WORKSHEET FOR SHOTCRETE**

EN 14488-5

Relationship bet. Energy Absorption and Deflection



## **WORKSHEET FOR PIGMENTS - INTEGRALLY COLORED CONCRETE**ASTM C979

Lab. N	lo.	:		
Sample	e Identif	fication:		
I.	Water	Wettability (ASTM C979/C979M)	=	
	Date Te	ested:		
II.	Alkali I	Resistance (ASTM C979/C979M)	=	
	Date Tested:			
III.	Sulfate	es Soluble in Hydrochloric Acid (AST	M D50):	Date Tested:
	a.	Mass of Sample, g	=	
	b.	Mass of Empty Crucible, g	=	
	c.	Mass of Crucible + Ignited Residue, g	=	
	d.	Mass of Ignited Residue, g	=	
	e.	SO <sub>3</sub> , %	=	
		CALCULATION:		
		SO <sub>3</sub> , % =	<u>d</u>	x 0.343 x 100
IV.	Matter	Soluble in Water (ASTM D1208):		Date Tested:
	a.	Mass of Sample, g	=	
	b.	Mass of Empty Container, g	=	
	C.	Mass of Container + Residue, g	=	
	d.	Mass of Residue, g	=	
	e.	Matter Soluble in Water, %	=	
		CALCULATION:		
		Matter Soluble in Water, % =	<u>d</u>	x 2.5 x 100
Tested/Computed by:Chemist		Certifie	ed by: Chemist	
		PRC Lic. No.:		PRC Lic. No.:
Checke	ed and F	Reviewed by:(Head of Materials T	estina Se	ection/Unit)

## **WORKSHEET FOR TENSILE STRENGTH OF PLASTICS**

ASTM D638

anla Idankifiankia	
imple Identification:	
	LABORATORY DATA
1. Width, mm	
2. Thickness, mm	
3. Area, mm <sup>2</sup>	
4. Breaking Load, kN	
COMPUTATION:	
	4)∨1000
5. Tensile Strength, MPa = $\frac{(2)^2}{2}$	$\frac{4)\times1000}{(3)} =$
'. Modulus of Elasticity, MPa	$= \frac{(6)\times(5c)}{(5b)} =$
Thousands of Elasticity Find	(5b)
Tested/Computed by:	Date Tested:
restea/compated by:	
Checked/Reviewed by:	ad of Materials Testing Section/Unit)

## **WORKSHEET FOR FLEXURAL STRENGTH OF PLASTICS**

ASTM D790

Lab. No.	:		
Sample Id	entification:		
		LABORATORY DATA	
1.	Width, mm		·
2.	Thickness, mm		·
3.	Span Length, mm		·
4.	Maximum Load, N		
COMPUTA  5. Flexur	ATION: ral Strength, MPa =	$\frac{3}{2} \times \frac{(4)(3)}{(1)(2)^2} =$	
Te	ested/Computed by:		Date Tested:
Checked/R	Reviewed by:	(Hand of Maharinia T. 11. C. 11. 11. 11.	<u></u>
		(Head of Materials Testing Section/Unit	r)

## **WORKSHEET FOR ACCELERATED WEATHERING**

ASTM A370, B117

Lab. No.	:		
Sample Ide	entification:		
I. Pre-Acc	celerated Weathering Test (S	Salt-Spray Test)	
	a		
1.	Diameter, mm		
2.	Area, mm <sup>2</sup>		
3.	Initial Tensile Load, kN		
4.	Initial Tensile Strength, MPa		
II. Post-A	Accelerated Weathering Test	(Salt-Spray Test)	
1.	Diameter, mm		
2.	Area, mm <sup>2</sup>		
3.	Final Tensile Load, kN		
4.	Final Tensile Strength, MPa		
5.	Strength Retained, %		
COMPUTAT	ΓΙΟΝ:		
Tensile Str	ength, MPa = <u>Tens</u> i	i <u>le Load x 1000</u> Area	
Strength R	etained, % = <u>Final Tensile</u> Initial Tensile		
Te	ested/Computed by:		Date Tested:
Checked/R	eviewed by:		
	(Head of Ma	terials Testing Section/Unit)	