

Don Carlos, Bukidnon, Region X

TIN :

TERMS AND CONDITIONS

- The awarding for this RFQ will be on lump-sum basis. Prospective Suppliers must quote for all the items. Otherwise they will be subjected for disqualification**

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Quick Drying Enamel Paint

Technical Data:

Principal Uses	Ideal for interior and exterior wood and metal surfaces
Vehicle Type	Alkyd Resin
Finish	Gloss
Dry Time	Touch: 5 hours Recoat: 8-12 hours Full cure: 3 days
Density (± 0.05 kg/L)	1.11 kg/L
Theoretical Coverage	30-35 sq.m. *per 4-Liters at 2.0-1.8 DFT
Tinting	Oil Tinting Colors at a maximum level of $\frac{1}{4}$ Liter per 4-Liter can
Thinning Solvent	Not more than 1-Liter of Paint Thinner per 4-Liter can of alkyd enamel products
Clean-Up Solvent	Paint Thinner
Packaging	4-Liters
Application	By brush or roller

Surface Preparation:

Metal Surfaces	Wipe the surface with a rag soaked in paint thinner to remove grease, oil, wax and other foreign matter. For new galvanized surfaces, etch the surface by applying 10% Metal Etching Solution (Dilute 1 part to 9 parts water). Rinse with water and dry immediately.
	Unpainted galvanized surfaces that have been exposed for 6 months or more need not be etched.
	For recoating pre-painted galvanized surfaces in good condition, sand lightly then wipe the surface with a clean rag before applying paint. Remove all loose paint film to sound surface. Spot prime bare substrate.
	For corroded galvanized surfaces, remove rust by wire brushing and use Metal Etching Solution. Let it stay for 10-15 minutes. Be sure to remove all remaining residue. Immediately prime after drying.

Painting Schedule:

Metal Surfaces:	
Primer:	Red Oxide Metal Primer or Rust-Off
2 nd & 3 rd coat:	Quick Drying Enamel (any desired color)

Prepared by:

Jasmin R. Belones
Engineer II

Red Oxide Metal Primer

Technical Data:

Principal Uses	As primer for exterior and interior steel
Vehicle Type	Alkyd
Dry Time	Touch: 2 hours Recoat: 12 hours
Density (± 0.05 kg/L)	1.32 kg/L
Theoretical Coverage	25-30 sq.m. *per 4-Liters at 2.5-2.0 mils DFT
Tinting	Not applicable
Thinning Solvent	Not more than 1-Liter of Paint Thinner per 4-Liter can of alkyd enamel products
Clean-Up Solvent	Paint Thinner
Packaging	4-Liters
Application	By brush or roller

Surface Preparation:

Wipe the surface with a rag soaked in paint thinner to remove grease, oil, wax and other foreign matter. For new galvanized surfaces, you may opt to etch the surface by applying 10% Metal Etching Solution (Dilute 1 part to 9 parts water). Rinse with water and dry immediately.

Unpainted galvanized surfaces that have been exposed for 6 months or more need not be etched.

For recoating pre-painted galvanized surfaces in good condition, sand lightly then wipe the surface with a clean rag before applying paint. Remove all loose paint film to sound surface. Spot prime bare substrate.

For corroded galvanized surfaces, remove rust by wire brushing and use Metal Etching Solution. Let it stay for 10-15 minutes. Be sure to remove all remaining residue. Immediately prime after drying.

Painting Schedule:

Metal Surfaces:	
Primer:	Red Oxide Metal Primer
2 nd & 3 rd coat:	Quick Drying Enamel (any desired color)

Prepared by:

Jasmin M. Bepnas
Engineer II